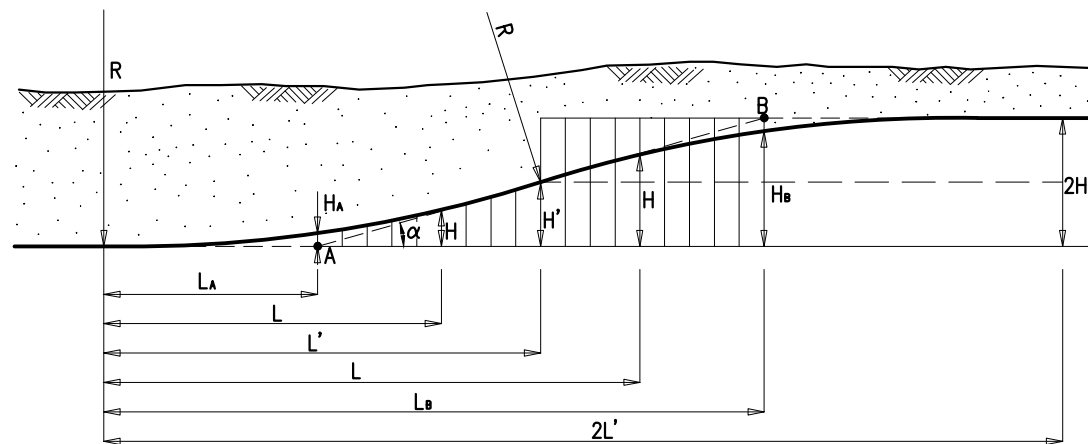


36" Gas Pipeline								
Rmin = 690 m (See note 2)								
2H'	H'	HA	HB	L'	2L'	a	LA	LB
[m]	[m]	[m]	[m]	[m]	[m]	[deg]	[m]	[m]
0.3	0.15	0.04	0.26	14.39	28.77	1.2	7.19	21.58
0.5	0.25	0.06	0.44	18.57	37.14	1.5	9.29	27.86
1.0	0.50	0.13	0.87	26.26	52.53	2.2	13.14	39.39
1.5	0.75	0.19	1.31	32.16	64.33	2.7	16.09	48.24
1.8	0.90	0.23	1.57	35.23	70.46	2.9	17.63	52.83
2.0	1.00	0.25	1.75	37.13	74.27	3.1	18.58	55.69
2.5	1.25	0.31	2.19	41.51	83.03	3.4	20.78	62.25
3.0	1.50	0.38	2.62	45.47	90.95	3.8	22.76	68.18

NOTES:

- ALL MEASUREMENTS ARE IN METRES UNLESS OTHERWISE SPECIFIED.
- FOR CALCULATION SEE DOC. IPL00-C5522-100-M-TCS-0002 "PIPELINE MECHANICAL CALCULATION REPORT".

VERTICAL ELASTIC BEND WITH REVERSE BEND LONGITUDINAL SECTION



LEGEND:

H = TRENCH BOTTOM ORDINATE.
L = TRENCH BOTTOM ABSCISSA.
H' = TRENCH BOTTOM ORDINATE OF THE TANGENT POINT.
L' = TRENCH BOTTOM ABSCISSA OF THE TANGENT POINT BETWEEN BEND AND REVERSE BEND.
LA = TRENCH BOTTOM ABSCISSA OF VERTEX 'A' (ELASTIC BEND MIDPOINT).
LB = TRENCH BOTTOM ABSCISSA OF VERTEX 'B' (REVERSE ELASTIC BEND MIDPOINT).
α = DEVIATION ANGLE.

TRENCH BOTTOM ORDINATES (H) OF ALL 'L' ARE DEFINED BY THE FOLLOWING FORMULAS WHICH ARE USED ALSO FOR SIMPLE ELASTIC BEND:

WHEN $L < L'$ $H = R - \sqrt{R^2 - L^2}$ KNOWN H: $L = \sqrt{2RH - H^2}$

WHEN $L > L'$ $H = 2H' - R + \sqrt{R^2 - (2L' - L)^2}$

WHERE L' AND H' ARE THE COORDINATES OF THE TANGENT POINTS BETWEEN BEND AND REVERSE BEND:

KNOWN H': $L' = \sqrt{2H'R - H'^2}$

TRENCH BOTTOM ABSCISSA OF VERTEX 'A' (LA) IS DEFINED BY THE FOLLOWING FORMULA:

$L_A = R \cdot \text{tg}(\alpha/2)$ WITH $L_A < L'$



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TYPICAL FOR ELASTIC BEND

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1	RE-ISSUED FOR CONSTRUCTION	IFC	EMANUELE PIGNI	ALESSANDRO GERVENOSI	MARCO NARDO	10/01/17
0	ISSUED FOR CONSTRUCTION	IFC	EMANUELE PIGNI	ALESSANDRO GERVENOSI	MARCO NARDO	21/12/16
B	RE-ISSUED FOR REVIEW	IFR	EMANUELE PIGNI	ALESSANDRO GERVENOSI	ALBERTO FARINA	14/09/16
A	ISSUED FOR REVIEW	IFR	EMANUELE PIGNI	ALESSANDRO GERVENOSI	ALBERTO FARINA	30/08/16
REV.	DESCRIPTION		PREP	VFY	APPR	

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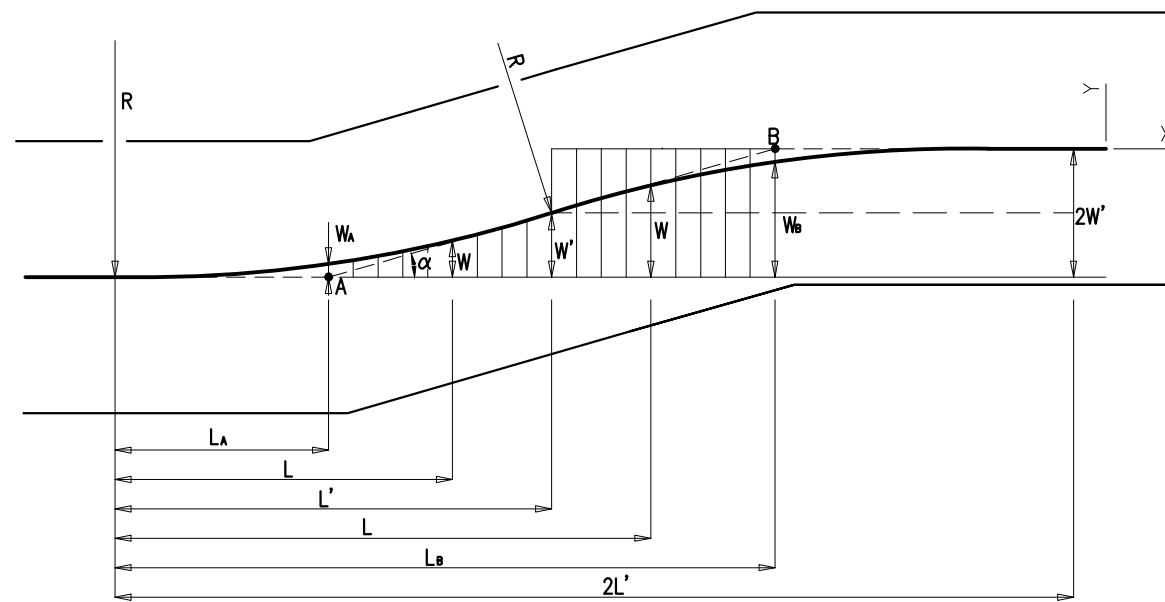
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36" Gas Pipeline								
Rmin = 610 m (See note 2)								
a	W'	2W'	L'	2L'	LA	WA	LB	WB
[deg]	[m]	[m]	[m]	[m]	[m]	[m]	[m]	[m]
1	0.09	0.19	10.65	21.29	5.32	0.02	15.97	0.16
2	0.37	0.74	21.29	42.58	10.65	0.09	31.93	0.65
3	0.84	1.67	31.92	63.85	15.97	0.21	47.88	1.46
4	1.49	2.97	42.55	85.10	21.30	0.37	63.80	2.60
5	2.32	4.64	53.17	106.33	26.63	0.58	79.70	4.06
6	3.34	6.68	63.76	127.52	31.97	0.84	95.56	5.85
7	4.55	9.09	74.34	148.68	37.31	1.14	111.37	7.95
8	5.94	11.87	84.90	169.79	42.66	1.49	127.14	10.38

NOTES:

- ALL MEASUREMENTS ARE IN METRES UNLESS OTHERWISE SPECIFIED.
- FOR CALCULATION SEE DOC. IPL00-C5522-100-M-TCS-0002 "PIPELINE MECHANICAL CALCULATION REPORT".

**HORIZONTAL ELASTIC BEND WITH REVERSE BEND
PLANIMETRIC VIEW**



LEGEND:

- W =TRENCH AXIS ORDINATE.
- L =TRENCH AXIS ABSCISSA.
- W' =TRENCH AXIS ORDINATE OF THE TANGENT POINT.
- L' =TRENCH AXIS ABSCISSA OF THE TANGENT POINT BETWEEN BEND AND REVERSE BEND.
- LA =TRENCH AXIS ABSCISSA OF VERTEX 'A' (ELASTIC BEND MIDPOINT).
- LB =TRENCH AXIS ABSCISSA OF VERTEX 'B' (REVERSE ELASTIC BEND MIDPOINT).
- α =DEVIATION ANGLE.

TRENCH AXIS ORDINATES (W) OF ALL 'L' ARE DEFINED BY THE FOLLOWING FORMULAS WHICH ARE USED ALSO FOR SIMPLE ELASTIC BEND:

WHEN $L < L'$ $W = R - \sqrt{R^2 - L^2}$ KNOWN W: $L = \sqrt{2RW - W^2}$

WHEN $L > L'$ $W = 2W' - R + \sqrt{R^2 - (2L' - L)^2}$

WHERE L' AND W' ARE THE COORDINATES OF THE TANGENT POINTS BETWEEN BEND AND REVERSE BEND:

KNOWN W' : $L' = \sqrt{2W'R - W'^2}$

TRENCH AXIS ABSCISSA OF VERTEX 'A' (L_A) IS DEFINED BY THE FOLLOWING FORMULA:

$L_A = R \cdot \text{tg}(\alpha/2)$ WITH $L_A < L'$



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TYPICAL FOR ELASTIC BEND

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1	RE-ISSUED FOR CONSTRUCTION	10/01/17	EMANUELE PIZZINI	ALESSANDRO GENTILE	MARCO NARDO
0	ISSUED FOR CONSTRUCTION	21/12/16	EMANUELE PIZZINI	ALESSANDRO GENTILE	MARCO NARDO
B	RE-ISSUED FOR REVIEW	14/09/16	EMANUELE PIZZINI	ALESSANDRO GENTILE	ALBERTO FARINA
A	ISSUED FOR REVIEW	30/08/16	EMANUELE PIZZINI	ALESSANDRO GENTILE	ALBERTO FARINA

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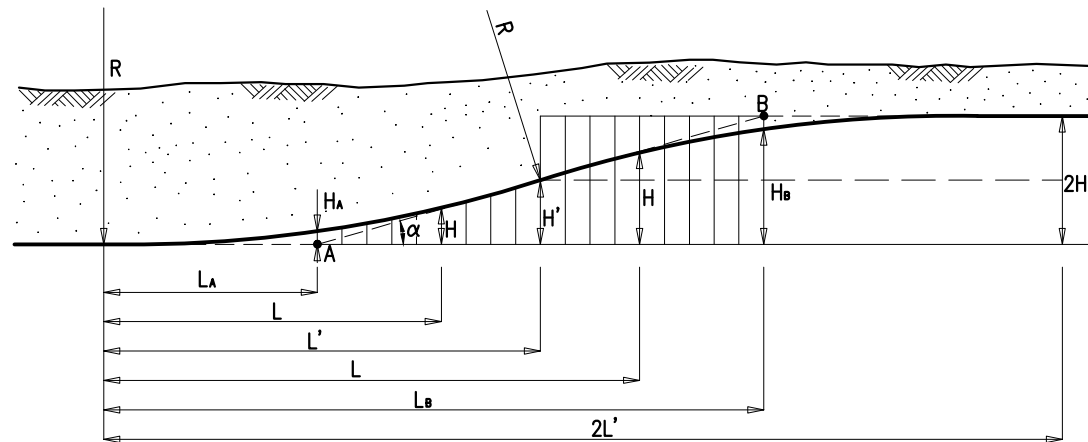
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36" Gas Pipeline								
Rmin = 690 m (See note 2)								
2H'	H'	HA	HB	L'	2L'	a	LA	LB
[m]	[m]	[m]	[m]	[m]	[m]	[deg]	[m]	[m]
0.3	0.15	0.04	0.26	14.39	28.77	1.2	7.19	21.58
0.5	0.25	0.06	0.44	18.57	37.14	1.5	9.29	27.86
1.0	0.50	0.13	0.87	26.26	52.53	2.2	13.14	39.39
1.5	0.75	0.19	1.31	32.16	64.33	2.7	16.09	48.24
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2.0	1.00	0.25	1.75	37.13	74.27	3.1	18.58	55.69
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3.0	1.50	0.38	2.62	45.47	90.95	3.8	22.76	68.18

NOTE:

- TUTTE LE MISURE SONO ESPRESSE IN METRI SE NON DIVERSAMENTE INDICATO.
- PER I DETTAGLI DEI CALCOLI SI VEDA IL DOC. IPL00-C5522-100-M-TCS-0002 "PIPELINE MECHANICAL CALCULATION REPORT".

CURVA ELASTICA VERTICALE CON CONTRO CURVA SEZIONE LONGITUDINALE



LEGENDA:

- H = ORDINATA DI FONDO SCAVO.
- L = ASCISSA DI FONDO SCAVO
- H' = ORDINATA DI FONDO SCAVO DEL PUNTO DI TANGENZA.
- L' = ASCISSA DI FONDO SCAVO DEL PUNTO DI TANGENZA TRA LA CURVA E LA CONTRO CURVA.
- LA = ORDINATA DI FONDO SCAVO DEL VERTICE 'A' (PUNTO CENTRALE DELLA CURVA ELASTICA).
- LB = ORDINATA DI FONDO SCAVO DEL VERTICE 'B' (PUNTO CENTRALE DELLA CONTRO CURVA ELASTICA)
- alpha = DEVIAZIONE ANGOLARE.

LE ORDINATE DI FONDO SCAVO (H) DI TUTTE LE 'L' SONO DEFINITE DALLE SEGUENTI FORMULE CHE VENGONO UTILIZZATE ANCHE PER LA CURVA ELASTICA SEMPLICE:

PER $L < L'$ $H = R - \sqrt{R^2 - L^2}$ NOTO H: $L = \sqrt{2RH - H^2}$

PER $L > L'$ $H = 2H' - R + \sqrt{R^2 - (2L' - L)^2}$

DOVE L' E H' SONO LE COORDINATE DEL PUNTO DI TANGENZA TRA LA CURVA E LA CONTRO CURVA:

NOTO H': $L' = \sqrt{2H'R - H'^2}$

L'ASCISSA DI FONDO SCAVO DEL VERTICE 'A' (LA) E' DEFINITA DALLA SEGUENTE FORMULA :

$LA = R \cdot \text{tg}(\alpha/2)$ CON $LA < L'$



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1	RE-ISSUED FOR CONSTRUCTION	IFC	EMANUELE PIGNI	ALESSANDRO GERVENSI	MARCO NARDO	10/01/17
0	ISSUED FOR CONSTRUCTION	IFC	EMANUELE PIGNI	ALESSANDRO GERVENSI	MARCO NARDO	21/12/16
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A	ISSUED FOR REVIEW	IFR	EMANUELE PIGNI	ALESSANDRO GERVENSI	ALBERTO FARINA	30/08/16
REV.	DESCRIPTION					DATE

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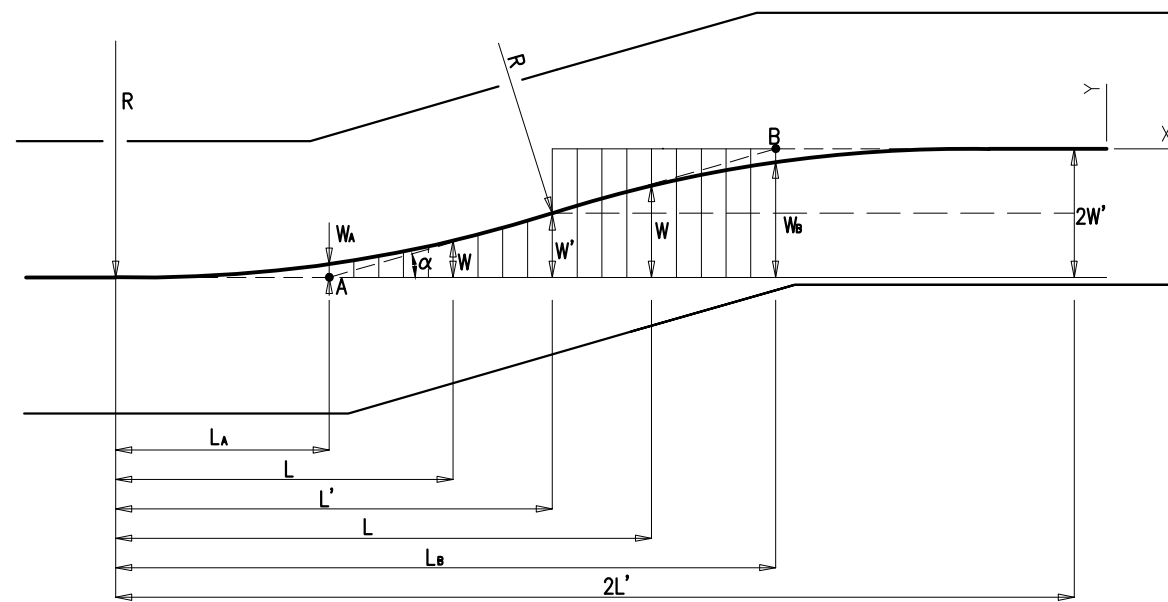
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36" Gas Pipeline								
Rmin = 610 m (See note 2)								
a	W'	2W'	L'	2L'	LA	WA	LB	WB
[deg]	[m]	[m]	[m]	[m]	[m]	[m]	[m]	[m]
1	0.09	0.19	10.65	21.29	5.32	0.02	15.97	0.16
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3	0.84	1.67	31.92	63.85	15.97	0.21	47.88	1.46
4	1.49	2.97	42.55	85.10	21.30	0.37	63.80	2.60
5	2.32	4.64	53.17	106.33	26.63	0.58	79.70	4.06
6	3.34	6.68	63.76	127.52	31.97	0.84	95.56	5.85
7	4.55	9.09	74.34	148.68	37.31	1.14	111.37	7.95
8	5.94	11.87	84.90	169.79	42.66	1.49	127.14	10.38

NOTE:

- TUTTE LE MISURE SONO ESPRESSE IN METRI SE NON DIVERSAMENTE INDICATO.
- PER I DETTAGLI DEI CALCOLI SI VEDA IL DOC. IPL00-C5522-100-M-TCS-0002 "PIPELINE MECHANICAL CALCULATION REPORT".

CURVA ELASTICA ORIZZONTALE CON CONTRO CURVA VISTA PLANIMETRICA



LEGENDA:

W = ORDINATA DELL'ASSE DELLO SCAVO.
 L = ASCISSA DELL'ASSE DELLO SCAVO
 W' = ORDINATA DELL'ASSE DELLO SCAVO DEL PUNTO DI TANGENZA.
 L' = ASCISSA DELL'ASSE DELLO SCAVO DEL PUNTO DI TANGENZA TRA LA CURVA E LA CONTRO CURVA.
 LA = ORDINATA DELL'ASSE DELLO SCAVO DEL VERTICE 'A'(PUNTO CENTRALE DELLA CURVA ELASTICA).
 LB = ORDINATA DELL'ASSE DELLO SCAVO DEL VERTICE 'B'(PUNTO CENTRALE DELLA CONTRO CURVA ELASTICA)
 alpha = DEVIAZIONE ANGOLARE.

LE ORDINATE DELL'ASSE DELLO SCAVO (W) DI TUTTE LE 'L' SONO DEFINITE DALLE SEGUENTI FORMULE CHE VENGONO UTILIZZATE ANCHE PER LA CURVA ELASTICA SEMPLICE:

PER $L < L'$ $W = R - \sqrt{R^2 - L^2}$ NOTO W: $L = \sqrt{2RW - W^2}$

PER $L > L'$ $W = 2W' - R + \sqrt{R^2 - (2L' - L)^2}$

DOVE L' E W' SONO LE COORDINATE DEL PUNTO DI TANGENZA TRA LA CURVA E LA CONTRO CURVA:

NOTO W': $L' = \sqrt{2W'R - W'^2}$

L'ASSISSA DELL'ASSE DELLO SCAVO DEL VERTICE 'A'(LA) E' DEFINITA DALLA SEGUENTE FORMULA :

$LA = R \cdot \text{tg}(\alpha/2)$ CON $LA < L'$



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