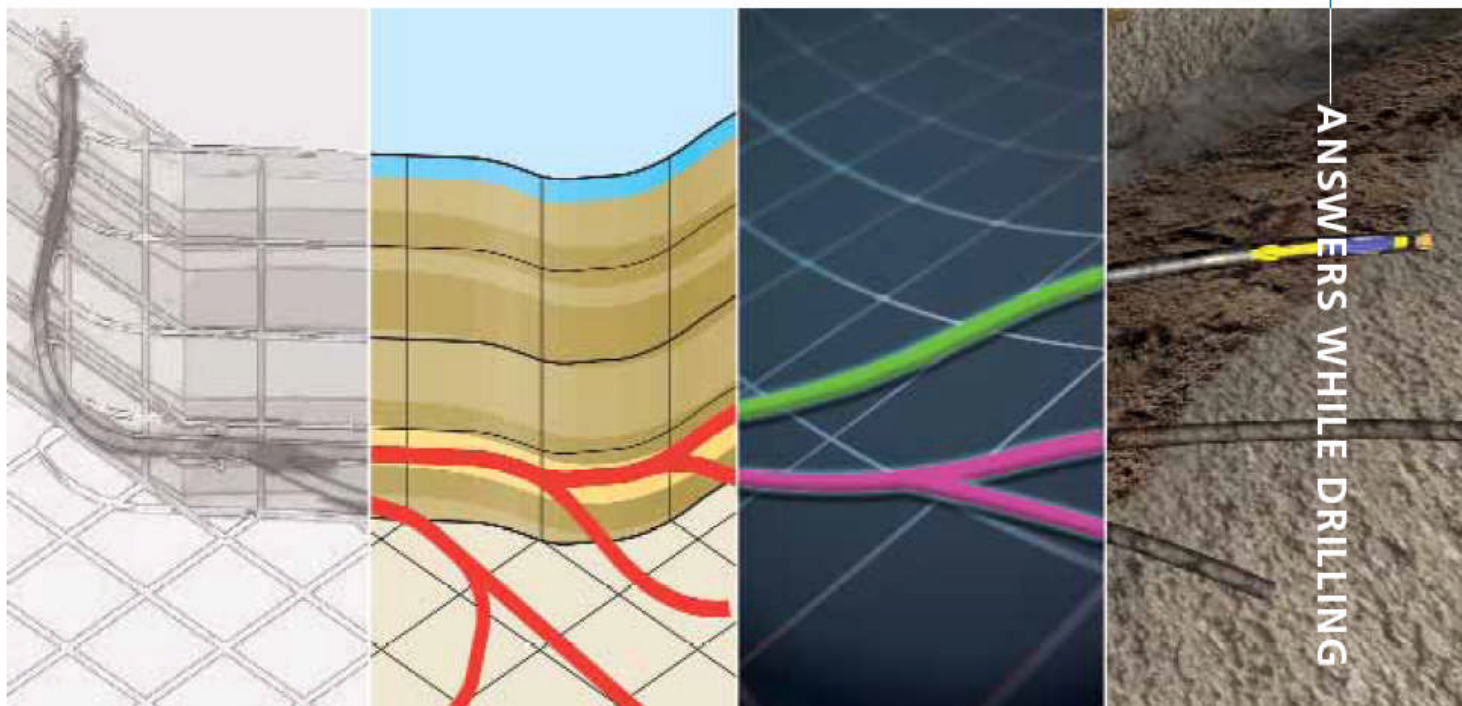




Trava 3 dir well

DRILLING PROGRAM



Summary

Introduction..... 3

Well Overview.....	3
Planned Wellpath Report.....	4
WellPlot.....	9
Anti-Collision Report.....	11

12 1/4" Section.....18

Section and equipment overview.....	18
BHA Proposal.....	19
Hydraulics.....	20
Torque and Drag.....	22

8 1/2" Section.....25

Section and equipment overview.....	25
BHA Proposal.....	26
Hydraulics.....	27
Torque and Drag.....	29

Introduction

Trava 3 dir will be a new deviated well which will be drilled from surface in the “Corte dei Signori” field (Po Valley area, North Italy).

A 12 ¼” section J-shape will be drilled up to about 400mMD. A 2D build up to 7.5° INC will be performed during this phase, kicking off from 250m with a BUR of 1.50°/30m.

Afterwards a 9-5/8” casing will be run to isolate the formations with different pore gradients.

The last 8 ½” section will be drilled with an S-shape profile with maximum INC = 12.8° and 2.00°/30m DLS.

TD of the well (at 1112.36mMD = 1103.40mTVDRT) will be reached after having intercepted the planned geological target, named “PL2G”, at 994.70mTVDRT. The plan is to come back to vertical (0.0° inclination) 105mTVD before reaching the target depth.

The planned wellbore will have a constant direction = 357.7° Azi.

For the 12 ¼” section, an 8” NaviDrill Ultra XL Motor in combination with 6 ¾” NaviTrak MWD tool will be used. For anti-collision issue some single shot acquisitions will be necessary for overcoming magnetic interference with MWD tool, so an UBHO has been included in the BHA.

For the 8 ½” section, a 6 ¾” NaviDrill Ultra XL motor in combination with 6 ¾” NaviTrak MWD tool will be used.

Planned Wellpath Report

Planned Wellpath Report

Trava 3dir (PWP A.2 AD 28-Mar-18)

Page 1 of 3

REFERENCE WELLPATH IDENTIFICATION			
Operator	Aleanna Resources LLC	Slot	Slot 2
Area	Italy	Well	Trava 3dir
Field	Corte dei Signori	Wellbore	Trava 3dir
Facility	Trava Cluster (2dir-3dir)		

REPORT SETUP INFORMATION			
Projection System	WGS84 / UTM Zone 32 North	Software System	WellArchitect® 5.1
North Reference	Grid	User	Dangand
Scale	1.000304	Report Generated	30/Mar/2018 at 17:06
Convergence at slot	2.12° East	Database/Source file	WA_PES_Defn/Trava_3dir_PWP_A.2_AD_28-Mar-18_.xml

WELLPATH LOCATION						
	Local coordinates		Grid coordinates		Geographic coordinates	
	North[m]	East[m]	Easting[m]	Northing[m]	Latitude	Longitude
Slot Location	0.00	-5.00	739239.30	4952461.94	44°41'08.227"N	12°01'08.262"E
Facility Reference Pt			739244.30	4952461.94	44°41'08.221"N	12°01'08.489"E
Field Reference Pt			739244.30	4952461.94	44°41'08.221"N	12°01'08.489"E

WELLPATH DATUM			
Calculation method	Minimum curvature	HH 200 (RT) to Facility Vertical Datum	7.70m
Horizontal Reference Pt	Slot	HH 200 (RT) to Mean Sea Level	4.70m
Vertical Reference Pt	HH 200 (RT)	HH 200 (RT) to Mud Line at Slot (Slot 2)	7.70m
MD Reference Pt	HH 200 (RT)	Section Origin	N 0.00, E 0.00 m
Field Vertical Reference	Mean Sea Level	Section Azimuth	357.72°

Planned Wellpath Report

Trava 3dir (PWP A.2 AD 28-Mar-18)

Page 2 of 3

REFERENCE WELLPATH IDENTIFICATION			
Operator	Aleanna Resources LLC	Slot	Slot 2
Area	Italy	Well	Trava 3dir
Field	Corte dei Signori	Wellbore	Trava 3dir
Facility	Trava Cluster (2dir-3dir)		

WELLPATH DATA (45 stations) † = interpolated/extrapolated station														
MD [m]	Inclination [°]	Azimuth [°]	TVD [m]	TVDSS [m]	Vert Sect [m]	North [m]	East [m]	Grid East [m]	Grid North [m]	Latitude	Longitude	DLS [°/30m]	Toolface [°]	Comments
0.00†	0.000	357.724	0.00	-4.70	0.00	0.00	0.00	739239.30	4952461.94	44°41'08.227"N	12°01'08.262"E	0.00	0.00	
7.70	0.000	357.724	7.70	3.00	0.00	0.00	0.00	739239.30	4952461.94	44°41'08.227"N	12°01'08.262"E	0.00	0.00	Tie On
37.70†	0.000	357.724	37.70	33.00	0.00	0.00	0.00	739239.30	4952461.94	44°41'08.227"N	12°01'08.262"E	0.00	0.00	
67.70†	0.000	357.724	67.70	63.00	0.00	0.00	0.00	739239.30	4952461.94	44°41'08.227"N	12°01'08.262"E	0.00	0.00	
97.70†	0.000	357.724	97.70	93.00	0.00	0.00	0.00	739239.30	4952461.94	44°41'08.227"N	12°01'08.262"E	0.00	0.00	
127.70†	0.000	357.724	127.70	123.00	0.00	0.00	0.00	739239.30	4952461.94	44°41'08.227"N	12°01'08.262"E	0.00	0.00	
157.70†	0.000	357.724	157.70	153.00	0.00	0.00	0.00	739239.30	4952461.94	44°41'08.227"N	12°01'08.262"E	0.00	0.00	
187.70†	0.000	357.724	187.70	183.00	0.00	0.00	0.00	739239.30	4952461.94	44°41'08.227"N	12°01'08.262"E	0.00	0.00	
217.70†	0.000	357.724	217.70	213.00	0.00	0.00	0.00	739239.30	4952461.94	44°41'08.227"N	12°01'08.262"E	0.00	0.00	
247.70†	0.000	357.724	247.70	243.00	0.00	0.00	0.00	739239.30	4952461.94	44°41'08.227"N	12°01'08.262"E	0.00	0.00	
250.00	0.000	357.724	250.00	245.30	0.00	0.00	0.00	739239.30	4952461.94	44°41'08.227"N	12°01'08.262"E	0.00	-2.28	End of Tangent
277.70†	1.385	357.724	277.70	273.00	0.33	0.33	-0.01	739239.29	4952462.27	44°41'08.238"N	12°01'08.262"E	1.50	0.00	
307.70†	2.885	357.724	307.68	302.98	1.45	1.45	-0.06	739239.24	4952463.39	44°41'08.275"N	12°01'08.262"E	1.50	0.00	
337.70†	4.385	357.724	337.61	332.91	3.35	3.35	-0.13	739239.17	4952465.29	44°41'08.336"N	12°01'08.262"E	1.50	0.00	
367.70†	5.885	357.724	367.49	362.79	6.04	6.03	-0.24	739239.06	4952467.98	44°41'08.423"N	12°01'08.261"E	1.50	0.00	
397.70†	7.385	357.724	397.29	392.59	9.51	9.50	-0.38	739238.92	4952471.44	44°41'08.535"N	12°01'08.261"E	1.50	0.00	
400.00	7.500	357.724	399.57	394.87	9.80	9.80	-0.39	739238.91	4952471.74	44°41'08.545"N	12°01'08.261"E	1.50	0.00	End of Build
427.70†	9.347	357.724	426.97	422.27	13.86	13.85	-0.55	739238.75	4952475.79	44°41'08.677"N	12°01'08.260"E	2.00	0.00	
457.70†	11.347	357.724	456.48	451.78	19.25	19.23	-0.76	739238.53	4952481.18	44°41'08.851"N	12°01'08.260"E	2.00	0.00	
479.94	12.829	357.724	478.23	473.53	23.91	23.89	-0.95	739238.35	4952485.83	44°41'09.002"N	12°01'08.259"E	2.00	0.00	End of Build (S)
487.70†	12.829	357.724	485.80	481.10	25.63	25.61	-1.02	739238.28	4952487.56	44°41'09.058"N	12°01'08.259"E	0.00	0.00	
517.70†	12.829	357.724	515.05	510.35	32.29	32.26	-1.28	739238.02	4952494.21	44°41'09.274"N	12°01'08.258"E	0.00	0.00	
547.70†	12.829	357.724	544.30	539.60	38.95	38.92	-1.55	739237.75	4952500.87	44°41'09.489"N	12°01'08.257"E	0.00	0.00	
577.70†	12.829	357.724	573.55	568.85	45.61	45.58	-1.81	739237.49	4952507.53	44°41'09.705"N	12°01'08.257"E	0.00	0.00	
607.70†	12.829	357.724	602.80	598.10	52.27	52.23	-2.08	739237.22	4952514.19	44°41'09.921"N	12°01'08.256"E	0.00	0.00	
637.70†	12.829	357.724	632.05	627.35	58.94	58.89	-2.34	739236.96	4952520.85	44°41'10.137"N	12°01'08.255"E	0.00	0.00	
667.70†	12.829	357.724	661.30	656.60	65.60	65.55	-2.61	739236.69	4952527.51	44°41'10.353"N	12°01'08.254"E	0.00	0.00	
697.70†	12.829	357.724	690.55	685.85	72.26	72.20	-2.87	739236.43	4952534.16	44°41'10.568"N	12°01'08.253"E	0.00	0.00	
706.23	12.829	357.724	698.87	694.17	74.15	74.09	-2.95	739236.35	4952536.06	44°41'10.630"N	12°01'08.253"E	0.00	180.00	End of Tangent (S)
727.70†	11.398	357.724	719.86	715.16	78.66	78.60	-3.12	739236.17	4952540.56	44°41'10.776"N	12°01'08.253"E	2.00	180.00	
757.70†	9.398	357.724	749.37	744.67	84.07	84.01	-3.34	739235.96	4952545.97	44°41'10.951"N	12°01'08.252"E	2.00	180.00	

WELLPATH DATA (45 stations) † = interpolated/extrapolated station														
MD [m]	Inclination [°]	Azimuth [°]	TVD [m]	TVDSS [m]	Vert Sect [m]	North [m]	East [m]	Grid East [m]	Grid North [m]	Latitude	Longitude	DLS [°/30m]	Toolface [°]	Comments
787.70†	7.398	357.724	779.04	774.34	88.45	88.38	-3.51	739235.78	4952550.35	44°41'11.093"N	12°01'08.251"E	2.00	180.00	
817.70†	5.398	357.724	808.86	804.16	91.80	91.72	-3.65	739235.65	4952553.69	44°41'11.201"N	12°01'08.251"E	2.00	180.00	
847.70†	3.398	357.724	838.77	834.07	94.10	94.02	-3.74	739235.56	4952555.99	44°41'11.276"N	12°01'08.251"E	2.00	180.00	
877.70†	1.398	357.724	868.74	864.04	95.35	95.28	-3.79	739235.51	4952557.24	44°41'11.316"N	12°01'08.251"E	2.00	180.00	
898.66	0.000	357.724	889.70 ²	885.00	95.61	95.53	-3.80	739235.50	4952557.50	44°41'11.325"N	12°01'08.251"E	2.00	0.00	End of Drop (S)
907.70†	0.000	357.724	898.74	894.04	95.61	95.53	-3.80	739235.50	4952557.50	44°41'11.325"N	12°01'08.251"E	0.00	0.00	
937.70†	0.000	357.724	928.74	924.04	95.61	95.53	-3.80	739235.50	4952557.50	44°41'11.325"N	12°01'08.251"E	0.00	0.00	
967.70†	0.000	357.724	958.74	954.04	95.61	95.53	-3.80	739235.50	4952557.50	44°41'11.325"N	12°01'08.251"E	0.00	0.00	
997.70†	0.000	357.724	988.74	984.04	95.61	95.53	-3.80	739235.50	4952557.50	44°41'11.325"N	12°01'08.251"E	0.00	0.00	
1003.66	0.000	357.724	994.70 ²	990.00	95.61	95.53	-3.80	739235.50	4952557.50	44°41'11.325"N	12°01'08.251"E	0.00	0.00	End of Tangent
1027.70†	0.000	357.724	1018.74	1014.04	95.61	95.53	-3.80	739235.50	4952557.50	44°41'11.325"N	12°01'08.251"E	0.00	0.00	
1057.70†	0.000	357.724	1048.74	1044.04	95.61	95.53	-3.80	739235.50	4952557.50	44°41'11.325"N	12°01'08.251"E	0.00	0.00	
1087.70†	0.000	357.724	1078.74	1074.04	95.61	95.53	-3.80	739235.50	4952557.50	44°41'11.325"N	12°01'08.251"E	0.00	0.00	
1112.36	0.000	357.724	1103.40	1098.70	95.61	95.53	-3.80	739235.50	4952557.50	44°41'11.325"N	12°01'08.251"E	0.00		End of Tangent

Planned Wellpath Report

Trava 3dir (PWP A.2 AD 28-Mar-18)

Page 3 of 3

REFERENCE WELLPATH IDENTIFICATION

Operator	Aleanna Resources LLC	Slot	Slot 2
Area	Italy	Well	Trava 3dir
Field	Corte dei Signori	Wellbore	Trava 3dir
Facility	Trava Cluster (2dir-3dir)		

HOLE & CASING SECTIONS - Ref Wellbore: Trava 3dir Ref Wellpath: Trava 3dir (PWP A.2 AD 28-Mar-18)

String/Diameter	Start MD [m]	End MD [m]	Interval [m]	Start TVD [m]	End TVD [m]	Start N/S [m]	Start E/W [m]	End N/S [m]	End E/W [m]
12.25in Open Hole	50.00	400.43	350.43	50.00	400.00	0.00	0.00	9.85	-0.39
9.625in Casing	7.70	400.43	392.73	7.70	400.00	0.00	0.00	9.85	-0.39
8.5in Open Hole	400.43	1112.36	711.93	400.00	1103.40	9.85	-0.39	95.53	-3.80
7in Casing	7.70	1112.36	1104.66	7.70	1103.40	0.00	0.00	95.53	-3.80

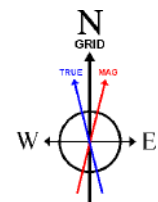
TARGETS

Name	MD [m]	TVD [m]	North [m]	East [m]	Grid East [m]	Grid North [m]	Latitude	Longitude	Shape
2) PL2G revB	1003.66	994.70	95.53	-3.80	739235.50	4952557.50	44°41'11.325"N	12°01'08.251"E	point

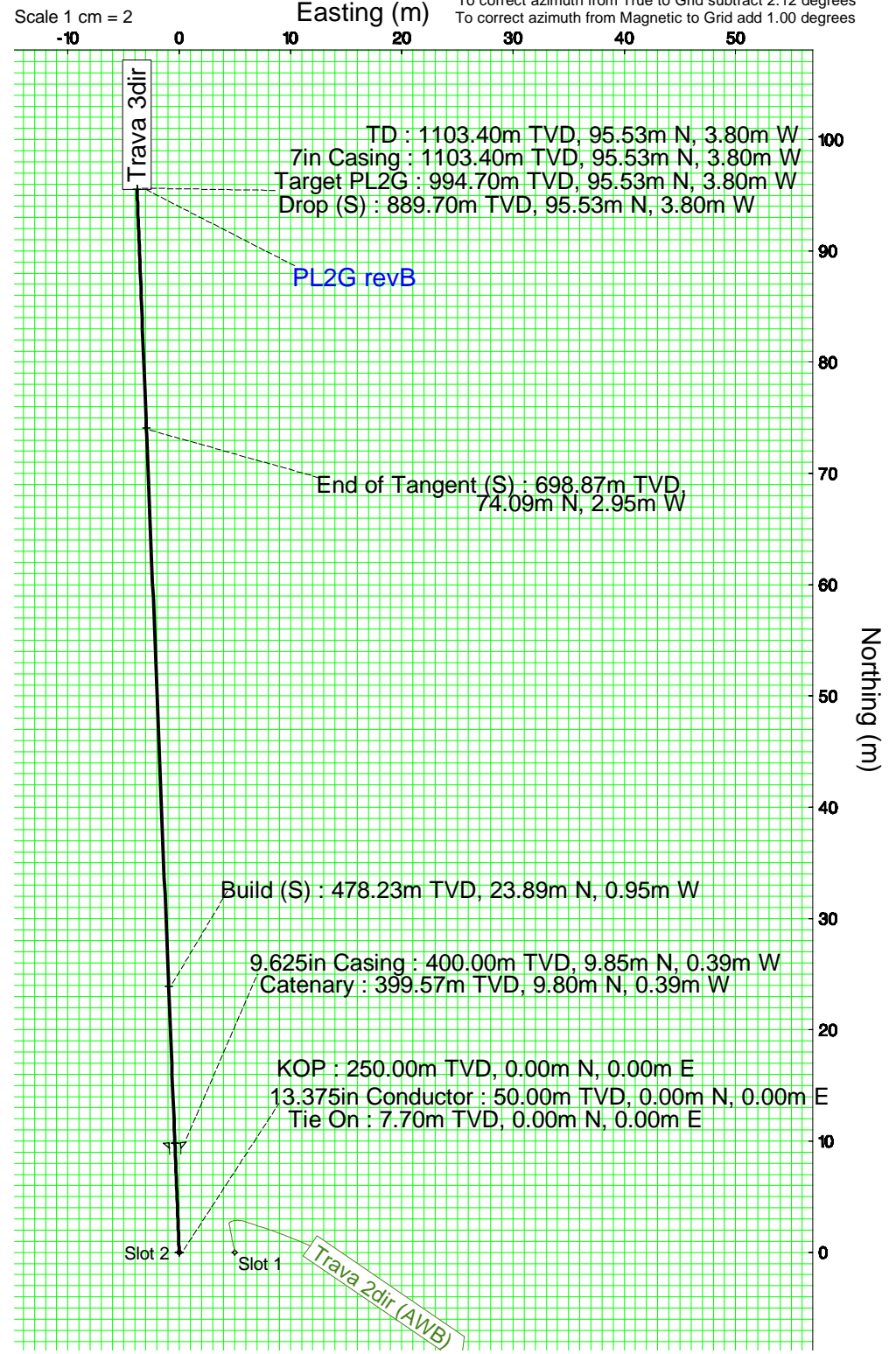
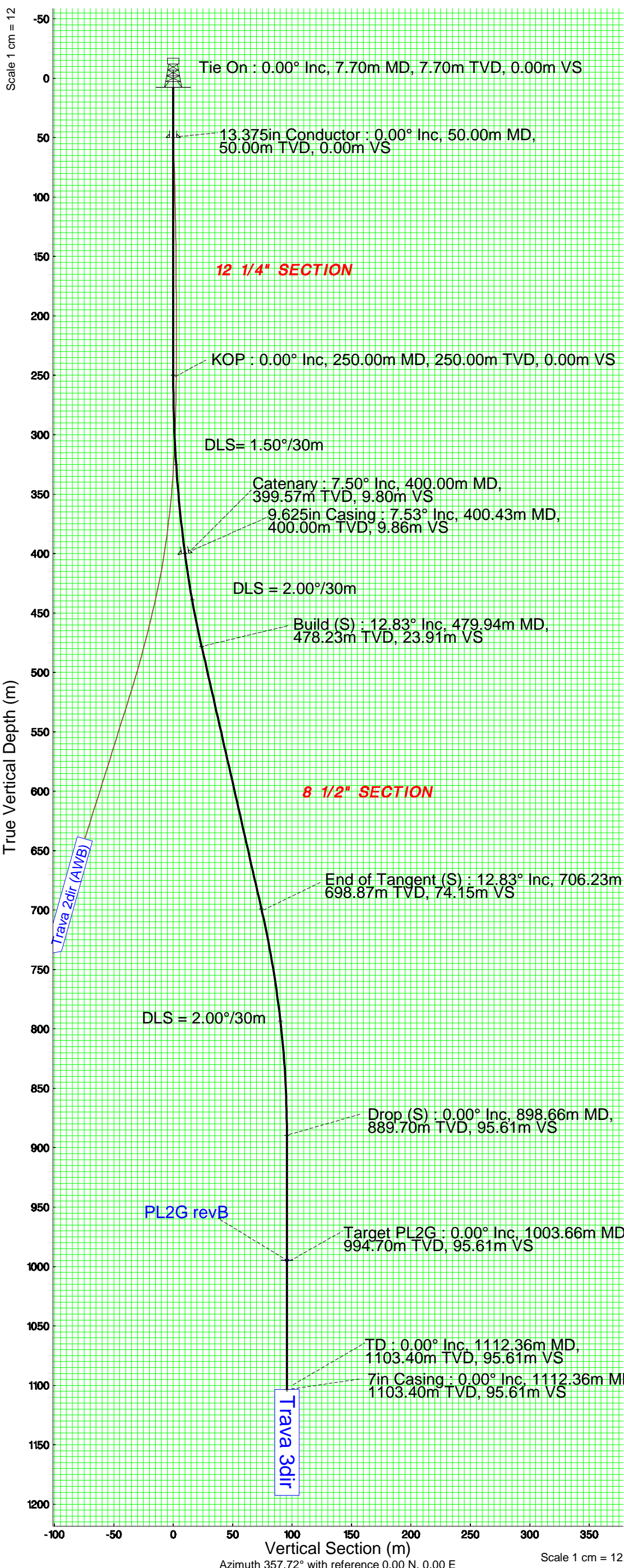
SURVEY PROGRAM - Ref Wellbore: Trava 3dir Ref Wellpath: Trava 3dir (PWP A.2 AD 28-Mar-18)

Start MD [m]	End MD [m]	Positional Uncertainty Model	Log Name/Comment	Wellbore
7.70	400.00	Gyrodata standard - Single-shot		Trava 3dir
400.00	1112.36	BHI NaviTrak (SAG, Axial)		Trava 3dir

WellPlot



BGGM (1900.0 to 2019.0) Dip: 61.03° Field: 47354.5 nT
Magnetic North is 3.12 degrees East of True North (at 13/Jul/2017)
Grid North is 2.12 degrees East of True North
To correct azimuth from True to Grid subtract 2.12 degrees
To correct azimuth from Magnetic to Grid add 1.00 degrees



Plot reference wellpath is Trava 3dir (PWP A.2 AD 28-Mar-18)	Grid System: WGS84 / UTM Zone 32 North
True vertical depths are referenced to HH 200 (RT)	North Reference: Grid north
Measured depths are referenced to HH 200 (RT)	Scale: True distance
HH 200 (RT) to Mean Sea Level: 4.7 meters	Depths are in meters
Mean Sea Level to Mud line (At Slot: Slot 2): 3 meters	Created by: dangand on 2018-03-28
Coordinates are in meters referenced to Slot	Database: WA_PES_Defn

Location Information				
Facility Name	Grid East (m)	Grid North (m)	Latitude	Longitude
Trava Cluster (2dir-3dir)	739244.300	4952461.940	44°41'08.221"N	12°01'08.489"E
Slot	Local N (m)	Local E (m)	Grid East (m)	Grid North (m)
Slot 2	0.00	-5.00	739239.298	4952461.940
			Latitude	Longitude
			44°41'08.227"N	12°01'08.262"E
HH 200 (RT) to Mud line (At Slot: Slot 2)	7.7m			
Mean Sea Level to Mud line (At Slot: Slot 2)	3m			
HH 200 (RT) to Mean Sea Level	4.7m			

Well Profile Data								
Design Comment	MD (m)	Inc (°)	Az (°)	TVD (m)	Local N (m)	Local E (m)	DLS (°/30m)	VS (m)
Tie On	7.70	0.000	357.724	7.70	0.00	0.00	0.00	0.00
KOP	250.00	0.000	357.724	250.00	0.00	0.00	0.00	0.00
Catenary	400.00	7.500	357.724	399.57	9.80	-0.39	1.50	9.80
Build (S)	479.94	12.829	357.724	478.23	23.89	-0.95	2.00	23.91
End of Tangent (S)	706.23	12.829	357.724	698.87	74.09	-2.95	0.00	74.15
Drop (S)	898.66	0.000	357.724	889.70	95.53	-3.80	2.00	95.61
Target PL2G	1003.66	0.000	357.724	994.70	95.53	-3.80	0.00	95.61
TD	1112.36	0.000	357.724	1103.40	95.53	-3.80	0.00	95.61

Targets								
Name	MD (m)	TVD (m)	Local N (m)	Local E (m)	Grid East (m)	Grid North (m)	Latitude	Longitude
PL2G revB	1003.66	994.70	95.53	-3.80	739235.50	4952557.50	44°41'11.325"N	12°01'08.251"E

Hole and Casing Sections										
Name	Start MD (m)	End MD (m)	Interval (m)	Start TVD (m)	End TVD (m)	Start Local N (m)	Start Local E (m)	End Local N (m)	End Local E (m)	Wellbore
13.375in Conduc.	7.70	50.00	42.30	7.70	50.00	0.00	0.00	0.00	0.00	Trava 3dir
12.25in Open Hole	50.00	400.43	350.43	50.00	400.00	0.00	0.00	9.85	-0.39	Trava 3dir
9.625in Casing	7.70	400.43	392.73	7.70	400.00	0.00	0.00	9.85	-0.39	Trava 3dir
8.5in Open Hole	400.43	1112.36	711.93	400.00	1103.40	9.85	-0.39	95.53	-3.80	Trava 3dir
7in Casing	7.70	1112.36	1104.66	7.70	1103.40	0.00	0.00	95.53	-3.80	Trava 3dir

Survey Program					
Start MD (m)	End MD (m)	Tool	Model	Log Name/Comment	Wellbore
7.70	400.00	Gyrodota standard - Single-shot	Gyrodota standard - Single-shot		Trava 3dir
400.00	1112.36	BHI NaviTrak	BHI NaviTrak (SAG, Axial)		Trava 3dir

Approval			
Baker Hughes Representatives			
Prepared by		Reviewed by	
Signature		Signature	
Position		Position	
Date		Date	
Aleanna Resources LLC Representative			
Approved by		Position	
Signature		Date	
Comment			

Anti-Collision Report

An Anti-Collision analysis has been performed according to the “Baker Hughes GE Stop Drilling (offset is HSE risk)” rule.

As already stated, the 12 ¼” hole section survey program includes gyro survey acquisitions to overcome magnetic interference issues. In fact the Trava 2 dir surface casing will be maximum 5 meters distant from the planned well trajectory.

The AC analysis results, presented in the next pages, show as the Separation Ratio is always above the limit value (=1.00) along the whole well trajectory.

Clearance Report

Trava 3dir (PWP A.2 AD 28-Mar-18)
Closest Approach
Page 1 of 4

REFERENCE WELLPATH IDENTIFICATION			
Operator	Aleanna Resources LLC	Slot	Slot 2
Area	Italy	Well	Trava 3dir
Field	Corte dei Signori	Wellbore	Trava 3dir
Facility	Trava Cluster (2dir-3dir)		

REPORT SETUP INFORMATION			
Projection System	WGS84 / UTM Zone 32 North	Software System	WellArchitect® 5.1
North Reference	Grid	User	Dangand
Scale	1.000304	Report Generated	30/Mar/2018 at 17:02
Convergence at slot	2.12° East	Database/Source file	WA_PES_Defn/Trava_3dir__PWP_A.2_AD_28-Mar-18__CR.xml

WELLPATH LOCATION						
	Local coordinates		Grid coordinates		Geographic coordinates	
	North[m]	East[m]	Easting[m]	Northing[m]	Latitude	Longitude
Slot Location	0.00	-5.00	739239.30	4952461.94	44°41'08.227"N	12°01'08.262"E
Facility Reference Pt			739244.30	4952461.94	44°41'08.221"N	12°01'08.489"E
Field Reference Pt			739244.30	4952461.94	44°41'08.221"N	12°01'08.489"E

WELLPATH DATUM			
Calculation method	Minimum Curvature	HH 200 (RT) to Facility Vertical Datum	7.70m
Horizontal Reference Pt	Slot	HH 200 (RT) to Mean Sea Level	4.70m
Vertical Reference Pt	HH 200 (RT)	HH 200 (RT) to Mud Line at Slot (Slot 2)	7.70m
MD Reference Pt	HH 200 (RT)		
Field Vertical Reference	Mean Sea Level		

POSITIONAL UNCERTAINTY CALCULATION SETTINGS					
Ellipse Confidence Limit	3.00 Std Dev	Ellipse Start MD	7.70m	Surface Position Uncertainty	included
Declination	3.21° East of TN	Dip Angle	61.04°	Mag Field Strength	47383 nT
Slot Surface Uncertainty @1SD		Horizontal	0.100m	Vertical	0.050m
Facility Surface Uncertainty @1SD		Horizontal	0.500m	Vertical	0.200m

Positional Uncertainty values in the WELLPATH DATA table are the projection of the ellipsoid of uncertainty onto the vertical and horizontal planes

ANTI-COLLISION RULE				
Rule Name	Baker Hughes Stop Drilling (offset is HSE risk)		Rule Based On	Ratio
Plane of Rule	Closest Approach		Threshold Value	1.00
Include Casing & Hole Size	yes		Apply Cone of Safety	no

HOLE & CASING SECTIONS - Ref Wellbore: Trava 3dir Ref Wellpath: Trava 3dir (PWP A.2 AD 28-Mar-18)									
String/Diameter	Start MD [m]	End MD [m]	Interval [m]	Start TVD [m]	End TVD [m]	Start N/S [m]	Start E/W [m]	End N/S [m]	End E/W [m]
12.25in Open Hole	50.00	400.43	350.43	50.00	400.00	0.00	0.00	9.85	-0.39
9.625in Casing	7.70	400.43	392.73	7.70	400.00	0.00	0.00	9.85	-0.39
8.5in Open Hole	400.43	1112.36	711.93	400.00	1103.40	9.85	-0.39	95.53	-3.80
7in Casing	7.70	1112.36	1104.66	7.70	1103.40	0.00	0.00	95.53	-3.80

Clearance Report

Trava 3dir (PWP A.2 AD 28-Mar-18)
Closest Approach
Page 2 of 4

REFERENCE WELLPATH IDENTIFICATION			
Operator	Aleanna Resources LLC	Slot	Slot 2
Area	Italy	Well	Trava 3dir
Field	Corte dei Signori	Wellbore	Trava 3dir
Facility	Trava Cluster (2dir-3dir)		

SURVEY PROGRAM - Ref Wellbore: Trava 3dir Ref Wellpath: Trava 3dir (PWP A.2 AD 28-Mar-18)				
Start MD [m]	End MD [m]	Positional Uncertainty Model	Log Name/Comment	Wellbore
7.70	400.00	Gyrodatta standard - Single-shot		Trava 3dir
400.00	1112.36	BHI NaviTrak (SAG, Axial)		Trava 3dir

CALCULATION RANGE & CUTOFF		
From: 7.70m MD	To: 1112.36m MD	C-C Cutoff: (none)

OFFSET WELL CLEARANCE SUMMARY (1 Offset Wellpath selected) Ratios are calculated in Closest Approach plane											
Offset Facility	Offset Slot	Offset Well	Offset Wellbore	Offset Wellpath	C-C Clearance Distance			ACR Separation Ratio			
					Ref MD [m]	Min C-C Clear Dist [m]	Diverging from MD [m]	Ref MD of Min Ratio [m]	Min Ratio	Min Ratio Dvrg from [m]	ACR Status
Trava Cluster (2dir-3dir)	Slot 1	Trava 2dir	Trava 2dir (AWP)	Trava 2dir (AWP)	67.70	4.89	71.80	217.70	3.21	1112.36	PASS

Clearance Report

Trava 3dir (PWP A.2 AD 28-Mar-18)
 Closest Approach
 Page 3 of 4

REFERENCE WELLPATH IDENTIFICATION			
Operator	Aleanna Resources LLC	Slot	Slot 2
Area	Italy	Well	Trava 3dir
Field	Corte dei Signori	Wellbore	Trava 3dir
Facility	Trava Cluster (2dir-3dir)		

CLEARANCE DATA - Offset Wellbore: Trava 2dir (AWP) Offset Wellpath: Trava 2dir (AWP)												
Facility: Trava Cluster (2dir-3dir) Slot: Slot 1 Well: Trava 2dir Threshold Value=1.00 † = interpolated/extrapolated station												
Ref MD [m]	Ref TVD [m]	Ref North [m]	Ref East [m]	Offset MD [m]	Offset TVD [m]	Offset North [m]	Offset East [m]	Horiz Bearing [°]	C-C Clear Dist [m]	ACR MASD [m]	Sep Ratio	ACR Status
7.70	7.70	0.00	0.00	5.00	7.70	0.00	5.00	90.00	5.00	1.19	5.23	PASS
37.70†	37.70	0.00	0.00	35.01	37.71	0.22	4.95	87.46	4.96	1.24	4.95	PASS
67.70†	67.70	0.00	0.00	65.01	67.70	0.87	4.82	79.80	4.89	1.28	4.59	PASS
71.80†	71.80	0.00	0.00	69.11	71.80	0.97	4.79	78.53	4.89	1.30	4.53	PASS
97.70†	97.70	0.00	0.00	95.00	97.68	1.62	4.66	70.81	4.94	1.39	4.19	PASS
127.70†	127.70	0.00	0.00	125.00	127.68	2.22	4.57	64.12	5.08	1.52	3.86	PASS
157.70†	157.70	0.00	0.00	155.01	157.68	2.53	4.49	60.57	5.16	1.66	3.52	PASS
187.70†	187.70	0.00	0.00	184.98	187.66	2.71	4.56	59.25	5.31	1.79	3.33	PASS
217.70†	217.70	0.00	0.00	214.94	217.61	2.84	4.89	59.89	5.66	1.95	3.21	PASS
247.70†	247.70	0.00	0.00	244.86	247.52	2.84	5.59	63.09	6.27	2.10	3.29	PASS
250.00	250.00	0.00	0.00	247.15	249.81	2.82	5.67	63.59	6.34	2.11	3.30	PASS
277.70†	277.70	0.33	-0.01	274.67	277.29	2.37	7.09	73.99	7.40	2.25	3.60	PASS
307.70†	307.68	1.45	-0.06	304.26	306.77	1.56	9.39	89.32	9.49	2.44	4.27	PASS
337.70†	337.61	3.35	-0.13	333.43	335.72	0.16	12.70	103.99	13.36	2.59	5.62	PASS
367.70†	367.49	6.03	-0.24	362.07	363.96	-2.19	16.82	115.74	19.27	2.78	7.54	PASS
397.70†	397.29	9.50	-0.38	390.12	391.44	-5.48	21.43	124.48	27.09	2.83	10.44	PASS
400.00	399.57	9.80	-0.39	392.25	393.51	-5.76	21.79	125.04	27.76	2.94	10.28	PASS
427.70†	426.97	13.85	-0.55	416.85	417.42	-9.46	26.25	131.02	36.78	3.15	12.45	PASS
457.70†	456.48	19.23	-0.76	442.21	441.73	-14.41	31.52	136.18	48.91	3.46	14.99	PASS
479.94	478.23	23.89	-0.95	461.02	459.61	-18.51	35.64	139.21	59.02	3.73	16.73	PASS
487.70†	485.80	25.61	-1.02	467.43	465.69	-19.96	37.08	140.11	62.71	3.79	17.50	PASS
517.70†	515.05	32.26	-1.28	491.78	488.65	-25.70	42.79	142.76	77.45	3.98	20.54	PASS
547.70†	544.30	38.92	-1.55	514.29	509.66	-31.54	48.38	144.68	93.04	4.18	23.44	PASS
577.70†	573.55	45.58	-1.81	538.68	532.22	-38.39	54.66	146.08	109.31	4.41	25.99	PASS
607.70†	602.80	52.23	-2.08	564.23	555.84	-45.53	61.27	147.06	125.61	4.64	28.33	PASS
637.70†	632.05	58.89	-2.34	589.12	578.89	-52.47	67.60	147.87	141.84	4.86	30.50	PASS
667.70†	661.30	65.55	-2.61	613.55	601.45	-59.41	73.91	148.52	158.27	5.08	32.47	PASS
697.70†	690.55	72.20	-2.87	640.07	625.97	-66.83	80.73	148.98	174.62	5.34	34.07	PASS
706.23	698.87	74.09	-2.95	647.63	632.98	-68.91	82.67	149.09	179.22	5.41	34.46	PASS

CLEARANCE DATA - Offset Wellbore: Trava 2dir (AWP) Offset Wellpath: Trava 2dir (AWP)												
Facility: Trava Cluster (2dir-3dir) Slot: Slot 1 Well: Trava 2dir Threshold Value=1.00 † = interpolated/extrapolated station												
Ref MD [m]	Ref TVD [m]	Ref North [m]	Ref East [m]	Offset MD [m]	Offset TVD [m]	Offset North [m]	Offset East [m]	Horiz Bearing [°]	C-C Clear Dist [m]	ACR MASD [m]	Sep Ratio	ACR Status
727.70†	719.86	78.60	-3.12	667.09	651.03	-74.17	87.66	149.28	190.57	5.60	35.37	PASS
757.70†	749.37	84.01	-3.34	696.35	678.31	-81.71	95.10	149.29	205.43	5.90	36.11	PASS
787.70†	779.04	88.38	-3.51	722.29	702.53	-88.23	101.69	149.22	219.35	6.18	36.73	PASS
817.70†	808.86	91.72	-3.65	752.40	730.71	-95.64	109.33	148.91	232.32	6.50	36.96	PASS
847.70†	838.77	94.02	-3.74	784.54	760.95	-103.06	117.30	148.44	244.02	6.83	36.88	PASS
877.70†	868.74	95.28	-3.79	819.70	794.25	-110.54	125.70	147.83	254.31	7.18	36.47	PASS
898.66	889.70	95.53	-3.80	847.66	821.04	-115.91	131.63	147.36	260.31	7.46	35.92	PASS
907.70†	898.74	95.53	-3.80	858.30	831.30	-117.89	133.68	147.21	262.67	7.56	35.75	PASS
937.70†	928.74	95.53	-3.80	903.22	874.93	-125.57	141.02	146.78	269.73	7.96	34.81	PASS
967.70†	958.74	95.53	-3.80	971.52	942.60	-131.45	147.50	146.31	273.26	8.59	32.62	PASS
997.70†	988.74	95.53	-3.80	1006.40	977.44	-132.82	148.28	146.34	274.59	8.91	31.56	PASS
1003.66	994.70	95.53	-3.80	1012.45	983.49	-133.05	148.39	146.34	274.84	8.96	31.40	PASS
1027.70†	1018.74	95.53	-3.80	1038.42	1009.44	-133.93	148.82	146.37	275.74	9.17	30.77	PASS
1057.70†	1048.74	95.53	-3.80	1069.38	1040.38	-134.81	149.26	146.40	276.68	9.43	30.02	PASS
1087.70†	1078.74	95.53	-3.80	1099.62	1070.61	-135.61	149.67	146.42	277.57	9.69	29.28	PASS
1112.36	1103.40	95.53	-3.80	1103.20	1074.19	-135.70	149.72	146.42	279.09	9.82	28.99	PASS

REFERENCE WELLPATH IDENTIFICATION			
Operator	Aleanna Resources LLC	Slot	Slot 2
Area	Italy	Well	Trava 3dir
Field	Corte dei Signori	Wellbore	Trava 3dir
Facility	Trava Cluster (2dir-3dir)		

POSITIONAL UNCERTAINTY - Offset Wellbore: Trava 2dir (AWP) Offset Wellpath: Trava 2dir (AWP)				
Slot Surface Uncertainty @1SD	Horizontal	0.200m	Vertical	0.050m
Facility Surface Uncertainty @1SD	Horizontal	0.500m	Vertical	0.200m

HOLE & CASING SECTIONS - Offset Wellbore: Trava 2dir (AWP) Offset Wellpath: Trava 2dir (AWP)									
String/Diameter	Start MD [m]	End MD [m]	Interval [m]	Start TVD [m]	End TVD [m]	Start N/S [m]	Start E/W [m]	End N/S [m]	End E/W [m]
13.375in Conductor	5.00	55.00	50.00	5.00	54.99	0.00	10.00	0.61	9.87
12.25in Open Hole	55.00	312.00	257.00	55.00	311.77	0.61	9.87	1.27	15.17
9.625in Casing	5.00	309.35	304.35	5.00	309.14	0.00	10.00	1.37	14.90
8.5in Open Hole	312.00	1103.00	791.00	311.77	1071.29	1.27	15.17	-135.70	154.72

WELLPATH COMPOSITION - Offset Wellbore: Trava 2dir (AWP) Offset Wellpath: Trava 2dir (AWP)				
Start MD [m]	End MD [m]	Positional Uncertainty Model	Log Name/Comment	Wellbore
5.00	288.90	BHI NaviTrak (SAG, Axial)	8" Ultra Motor + 6-3/4" NaviTrak in 12-1/4" HS (58.60m - 312.00m)	Trava 2dir (AWP)
288.90	1085.50	BHI NaviTrak (SAG, Axial)	6-3/4" Ultra Maotor + NaviTrak in 8-1/2" HS (314.70m - 1085.50m)	Trava 2dir (AWP)
1085.50	1103.20	Blind Drilling (std)	Projection to bit	Trava 2dir (AWP)

OFFSET WELLPATH REFERENCE - Offset Wellbore: Trava 2dir (AWP) Offset Wellpath: Trava 2dir (AWP)	
MD Reference: Perazzoli CORSAIR (RKB)	Offset TVD & local coordinates use Reference Wellpath settings (See WELLPATH DATUM on page 1 of this report)
Ellipse Start MD	5.00m

12 1/4" Section

Section and equipment overview

Starting from the 16" conductor shoe at 50m MD, the 12 1/4" section will be drilled with a J-Shape profile. The KOP is planned at 250m, then the plan is to build inclination up 7.5° with 1.50°/30m DLS. TD of the phase is at 400mMD.

An 8" Ultra XL motor and an 6 3/4" NaviTrak MWD tool will be use to drill this section.

The motor will be stabilized with a 12 1/8" UBHS and 11 3/4" string top stabilizer: this stabilizer configuration, in conjunction with an adequate AKO (Adjustable Kick-Off) angle, will provide the required BUR, in order to build the follow the planned vertical wellprofile. At the same time, the proposed BHA configuration will assure a quite neutral/building tendency of the assembly, while drilling in rotary mode, considering the soft formations expected at these shallow depths.

The NaviTrak tool, together with the Pulser, will provide directional information using a real-time transmission from the tool up to surface, allowing steering the motor with the required toolface and recording directional surveys. An UBHO sub will allow to acquire single shot gyro surveys until the magnetic interference issue will disappear.

The number of drill collars and HWDPs above and below the jar has been chosen in order to provide a sufficient WOB and ensuring correct jar activation in case of stuck BHA; along the whole wellpath.

Hydraulics calculations show a 90bar SPP with a 2000lpm flow-rate.
















Using standard values for friction factors, the T&D analysis shows a drilling torque value equal to ~1.2 kft.lb: this value is far below the maximum limit for the planned drillpipes (5" OD – 19.5 lb/ft – Premium). The maximum value of the drag, when the BHA will be picked-up, will be equal to 1.0 tons.

Sinusoidal buckling limit is equal to 19.2 tons.

Calculated load below the jar is equal to 8tons, above is equal to 10tons.



12 1/4" Section - Proposed Ultra XL Motor + NaviTrak BHA

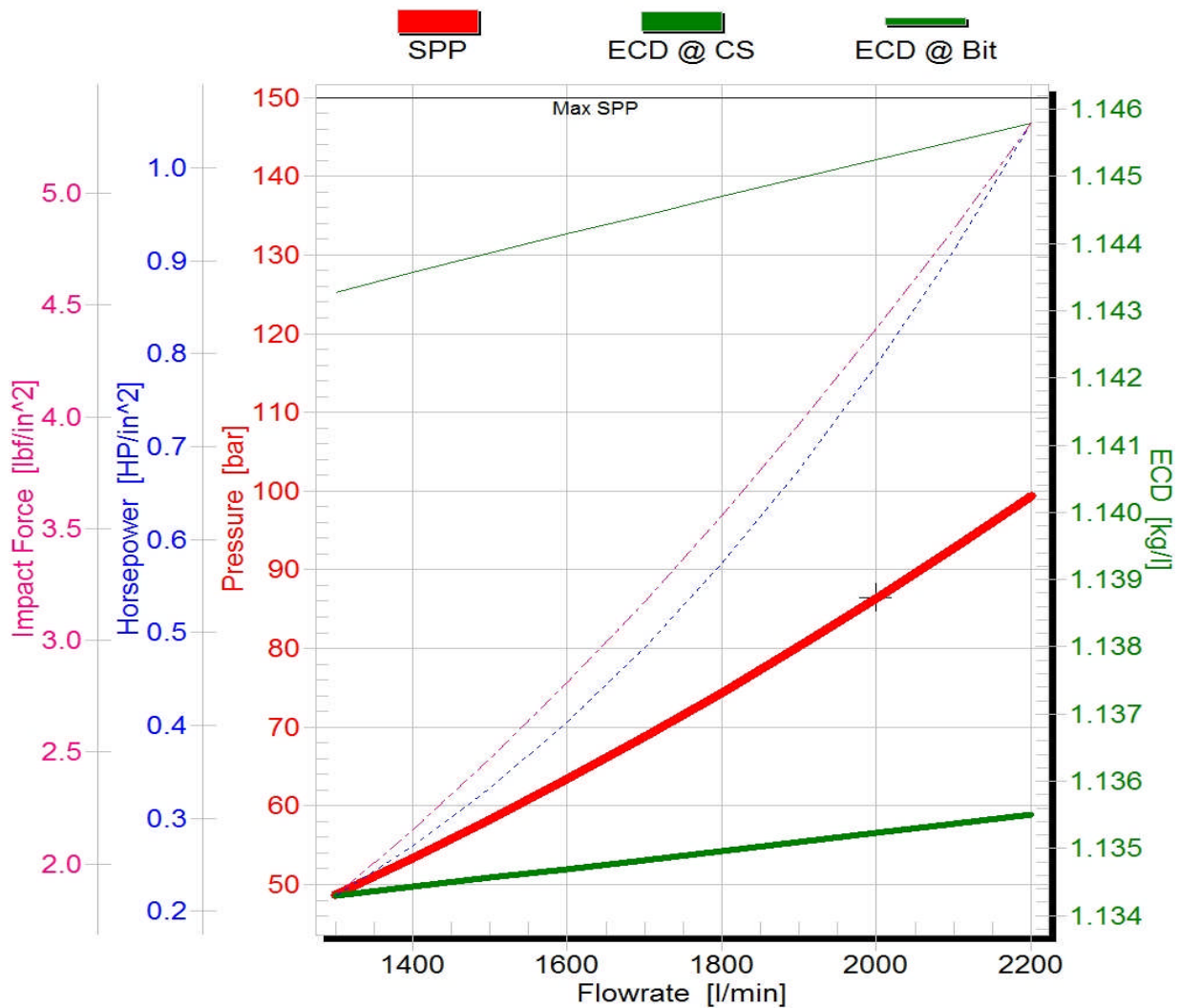
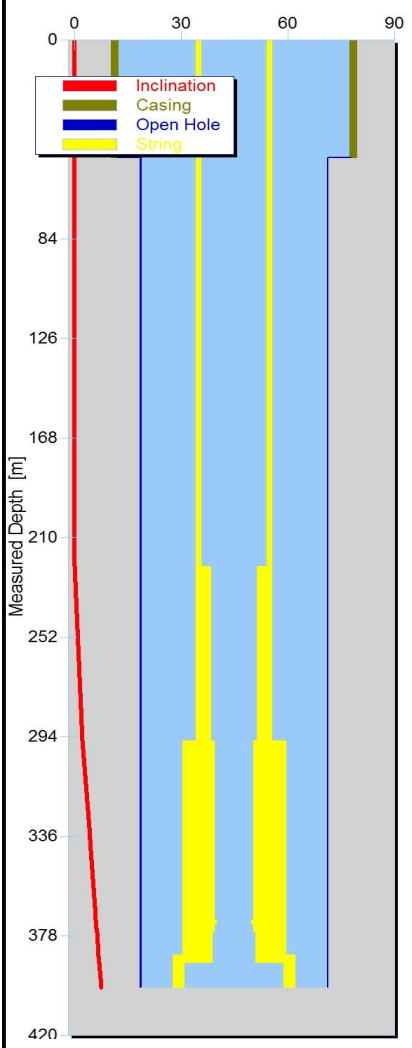
BHA Proposal – Trava 3 dir– 12 1/4" Steerable Motor BHA + MWD NaviTrak								
Operator	Aleanna Resources		Field			Corte dei Signori		
Well	Trava 3 dir		Depth IN: 50m MD			Depth OUT: 350m MD		
String Components								
Item	#	Component	Gauge OD In	OD In	ID In	Thread	Length m	Total Length m
	15	Drill pipe		5	4.276	(BP) 4 1/2 IF – 4 1/2 IF	222.70	400.00
	14	HWDP x 8		5	3	(BP) 4 1/2 IF – 4 1/2 IF	73.60	177.30
	13	Drill Collar x 4		6 3/4	2 1/2	(BP) 4 1/2 IF – 4 1/2 IF	36.80	103.70
	12	Jar		6 3/4	2 1/2	(BP) 4 1/2 IF – 4 1/2 IF	9.60	66.90
	11	Drill Collar x 3		6 3/4	2 1/2	(BP) 4 1/2 IF – 4 1/2 IF	27.90	57.30
	10	String Stab	8 3/8	6 3/4	2 1/2	(BP) 4 1/2 IF – 4 1/2 IF	1.80	29.40
	9	UBHO		6 3/4	2 1/2	(BP) 4 1/2 IF – 4 1/2 IF	1.00	27.60
	8	Filter Sub		6 3/4	2 1/2	(BP) 4 1/2 IF – 4 1/2 IF	1.80	26.60
	7	Pulser		6 3/4	2 1/2	(BP) 4 1/2 IF – 4 1/2 IF	1.60	24.80
	6	MWD NaviTrak		6 3/4	2 3/4	(BP) 4 1/2 IF – 4 1/2 IF	9.30	23.20
	5	X-Over Sub		8	2 3/4	(BP) 4 1/2 IF – 6 5/8 Reg	0.80	13.90
	4	String Stab	11 3/4	8 1/4	2 13/16	(BP) 6 5/8 Reg – 6 5/8 Reg	2.10	13.10
	3	Float Valve (included in the motor)		8	2 3/4	(BP) 6 5/8 Reg – 6 5/8 Reg	0.80	11.00
	2	Ultra XL Motor (12 1/8" UBHS, AKO= 1.5°)	12 1/8	8	6.400	(BB) 6 5/8 Reg – 6 5/8 Reg	9.80	10.20
	1	RC Bit	12 1/4	12 1/4		6 5/8 Reg	0.40	0.40
15 BHA components.								

ADVANTAGE DesignFrame

Case - Trava 3 Dir - 12 1/4" Ultra XL+NTK

Operator	Aleanna Resources LLC	Facility	Trava 2dir-3dir
Well	Trava 3 dir	Field	Corte dei Signori
Hole Size	12 1/4 in	Bit Depth (MD)	400.00 m
		Bit Depth (TVD)	399.57 m

Inclination deg Hydraulics Operating Window Numerical Data



Drilling Fluid	
Mud System	Water Based
Mud Density	1.12 kg/l
	Csg Shoe Bottom
	kg/l kg/l
ECD _{w/o Cuttings}	1.14 1.15
ESD _{w/o Cuttings}	1.12 1.12
initial	
Circulation Data	
Flowrate	2000 l/min
ROP	10.0 m/hr
RPM	50 RPM
Bit TFA	0.8376 in^2
Flowrates	
OH Critical	6011 l/min
System Pressure Loss	
Drill String	16.1 bar
Motor (Op ΔP)	5.9 bar
Motor (No-Load)	19.2 bar
MWD	21.6 bar
Bit	20.5 bar
Annulus	1.0 bar
Surface Equip	2.2 bar
SPP	86.4 bar

Comment Date 28/Mar/2018 18:58:12
Prepared by Andrea D'Angelo

Any opinion and/or recommendation, expressed orally or written herein, has been prepared carefully and may be used if the user so elects, however, no representative or warranty is made by ourselves or our agents as to the correctness or completeness, and no liability is assumed for any damages resulting from the use of same.

ADVANTAGE Hydraulics Spreadsheet Report



Case - Trava 3 Dir - 12 1/4" Ultra XL+NTK

Operator	Aleanna Resources LLC	Facility	Trava 2dir-3dir
Well	Trava 3 dir	Field	Corte dei Signori

General				Drill String							
Max Allw.SPP	150.0 bar			Type	Length m	OD in	ID in	TJ in \ in	Weight lb/ft		
Surface Equip.	Type 4			DP - NC50 (IF) /S-1...	222.30	5	4.276	6 5/16 \ 2 3/4	19.50		
Bit Depth	400.00	Bit TVD	399.57 m	HWDP-HT50 /HW-100	73.60	5	3	6 5/8 \ 3	50.38		
Bit Nozzles in/32	18\ 3x16	TFA	0.8376 in^2	DC - API N.C. 50	36.80	6 3/4	2 1/2		105.00		
Drilling Fluid				Jar	9.60	6 3/4	2 1/2		220.23		
Mud System	Water Based			DC - API N.C. 50	27.90	6 3/4	2 1/2		105.00		
Mud Weight	1.12 kg/l			Sub - circulation	1.40	6 3/4	2 1/2		150.66		
PV \ YP	10.00 cP \ 12.00 g/100cm^2			Stab - string	1.80	6 3/4	2 1/4		112.53		
Gel Strength, 10s\10min	8.00 \ 10.00 g/100cm^2			NM Sub - filter	1.80	6 3/4	2 1/2		146.82		
Rheological Model	Robertson-Stiff			UP / UPU	1.60	6 3/4	2 1/2		240.86		
	k 1,297.940[cP] N 0.404[-] sri 68.514[1/s]			NAVITRAK /INTEQ	9.30	6 3/4	2 3/4		230.24		
Casing / Open Hole				Sub - X/O	0.80	8	2 3/4		150.66		
Type	OD in	ID in	Bottom MD m	Stab - string	2.10	8	2 3/4		178.34		
Casing	16	15.010	50.00	Sub - float	0.80	8	2 3/4		165.01		
Openhole		12 1/4	400.00	PDM - Ultra XL w/ I...	9.80	8	6.400		94.64		
				Bit - insert - roll...	0.40	12 1/4			179.08		
Volumes bbl											
Annulus Volume	163.040	Hole Volume	203.290								
String Displacement	22.310	String Volume	17.940								
Flowrate	l/min	2200	2100	2000	1900	1800	1700	1600	1500	1400	1300

Bit Hydraulics											
SPP	bar	99.4	92.7	86.4	80.3	74.4	68.8	63.4	58.3	53.4	48.8
Surface HP	HP	488.2	435.0	385.8	340.5	299.0	261.1	226.5	195.2	166.9	141.6
Bit DeltaP	bar	24.8	22.6	20.5	18.5	16.6	14.8	13.1	11.5	10.0	8.7
%SPP	%	25	24	24	23	22	22	21	20	19	18
Jet Velocity	ft/sec	222.6	212.5	202.4	192.3	182.1	172.0	161.9	151.8	141.7	131.6
Impact Force	lbf/in^2	5.3	4.8	4.4	4.0	3.6	3.2	2.8	2.5	2.2	1.9
HSI	HP/in^2	1.05	0.91	0.79	0.68	0.57	0.48	0.40	0.33	0.27	0.22

System Pressure Loss - W/O Cuttings Effect											
Surf Equip	bar	2.6	2.4	2.2	2.0	1.8	1.6	1.4	1.3	1.1	1.0
DP,CSG,LNR,TBG	bar	3.5	3.2	3.0	2.8	2.6	2.3	2.1	1.9	1.7	1.6
HWDP/CSDP	bar	4.5	4.2	3.9	3.6	3.3	3.0	2.8	2.5	2.3	2.0
DC/CT	bar	8.3	7.8	7.2	6.7	6.1	5.6	5.2	4.7	4.2	3.8
MWD	bar	25.4	23.5	21.6	19.8	18.2	16.6	15.2	13.8	12.6	11.4
Motor (Op ΔP 5.9 bar)	bar	27.0	26.0	25.1	24.1	23.1	22.2	21.2	20.3	19.3	18.3
Additional Tools	bar	2.3	2.2	2.0	1.9	1.7	1.6	1.4	1.3	1.2	1.1
Annulus	bar	1.0	1.0	1.0	1.0	1.0	1.0	0.9	0.9	0.9	0.9
ECD - CSG Shoe	kg/l	1.14	1.14	1.14	1.14	1.13	1.13	1.13	1.13	1.13	1.13
ECD - BH	kg/l	1.15	1.15	1.15	1.14	1.14	1.14	1.14	1.14	1.14	1.14

Annular Velocities m/s Flow Regime											
Hole ID in	String OD in										
15.010	5	0.36 L	0.34 L	0.33 L	0.31 L	0.30 L	0.28 L	0.26 L	0.25 L	0.23 L	0.21 L
12 1/4	5	0.58 L	0.55 L	0.53 L	0.50 L	0.47 L	0.45 L	0.42 L	0.39 L	0.37 L	0.34 L
12 1/4	6 3/4	0.69 L	0.66 L	0.63 L	0.60 L	0.57 L	0.54 L	0.50 L	0.47 L	0.44 L	0.41 L

Fluid Circulation Times											
Surface to Bit	hr	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Bottom Up	hr	0.2	0.2	0.2	0.2	0.2	0.3	0.3	0.3	0.3	0.3

Comment **Date** 28/Mar/2018 18:58:43
Prepared by Andrea D'Angelo

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ADVANTAGE T&D Calculation - Summary Report



Case - Trava 3 Dir - 12 1/4" Ultra XL+NTK

Operator	Alaenna Resources LLC	Facility	Trava 2dir-3dir
Well	Trava 3 dir	Field	Corte dei Signori

Drilling Parameter		Analysis Setup	
Bit Depth	400 m	Calculate Indicated Hook Loads	No
Weight on Bit	4 tonne		
Torque on Bit	0.8 kft.lb		
Bit Drag Force	- tonne		
Overpull Force	- tonne	Include Bending Influence	Yes
ROB Torque Resistance	- kft.lb	Buckling Criterion	Conservative - (Unloading)
Depth Interval m	Inner Fluid Density kg/l	Depth Interval m	Outer Fluid Density kg/l
400	1.12	400	1.12

Drill String							Casing / Open Hole			
Type	OD in	ID in	TJOD in	TJID in	Act. Wt lb/ft	Length m		OD in	ID in	Bottom MD m
Drill pipe	5	4.276	6 5/16	2 3/4	23.89	222.30	Casing	16	15.010	50.00
HWDP	5	3	6 5/8	3	50.38	73.60	Open Hole		12 1/4	400.00
Drill collar	6 3/4	2 1/2			105.00	36.80				
Jar	6 3/4	2 1/2			220.23	9.60				
Drill collar	6 3/4	2 1/2			105.00	27.90				
Sub - circulation	6 3/4	2 1/2			150.66	1.40				
Stab - string	6 3/4	2 1/4			112.53	1.80				
NM Sub - filter	6 3/4	2 1/2			146.82	1.80				
UP / UPU	6 3/4	2 1/2			240.86	1.60				
MWD - NaviTrak	6 3/4	2 3/4			230.24	9.30				
Sub - X/O	8	2 3/4			150.66	0.80				
Stab - string	8	2 3/4			178.34	2.10				
Sub - float	8	2 3/4			165.01	0.80				
Motor - steerable	8	6.400			94.64	9.80				
Bit - insert - roller cone	12 1/4				179.08	0.40				

Tortuosity / Noise				Friction Factor		
Bottom MD m	Build-Plane Curvature deg/30m	Turn-Plane Curvature deg/30m	Variation	Bottom MD m	Axial	Torsional
50	0.2	0.2	Random	50	0.25 i	
400	0.8	1.6	Random	400	0.35 i	

	Hook Load @ 0.0 MD tonne	Indicated Hook Load tonne	Rotary Torque kft.lb		Axial Velocity m/hr	Rotary Speed RPM
Drilling	22	22	1.2	ROP	10.0	50
Slack-Off	25	25	0.0	RIH	300.0	0
Pick-Up	27	27	0.0	POOH	300.0	0
Rot off Btm	26	26	0.4	Rotational Discontinuity	No	

	Drag tonne	Drill String Twist	0 rev	25 deg		Stretch mm
Drilling	0	Max Allowable HookLoad (@min. Yield)	323 tonne		Drilling	63.6
Slack-Off	1	DrillString Weight in Air	34 tonne		Slack-Off	76.6
Pick-Up	1	Bit To Neutral Point (Drilling)	26.63 m		Pick-Up	81.0
		Sin. Buckling WOB	19 tonne		Rot off Btm	78.8

	Drawwork HP	at Fastline Load tonne	Rotary HP	Mud Pumps HP	Max Flowrate l/min	Max SPP bar
Power	29.4 P	27 P	11.2 D	0.0	0	150.0

ADVANTAGE T&D Calculation - Summary Report



Case - Trava 3 Dir - 12 1/4" Ultra XL+NTK

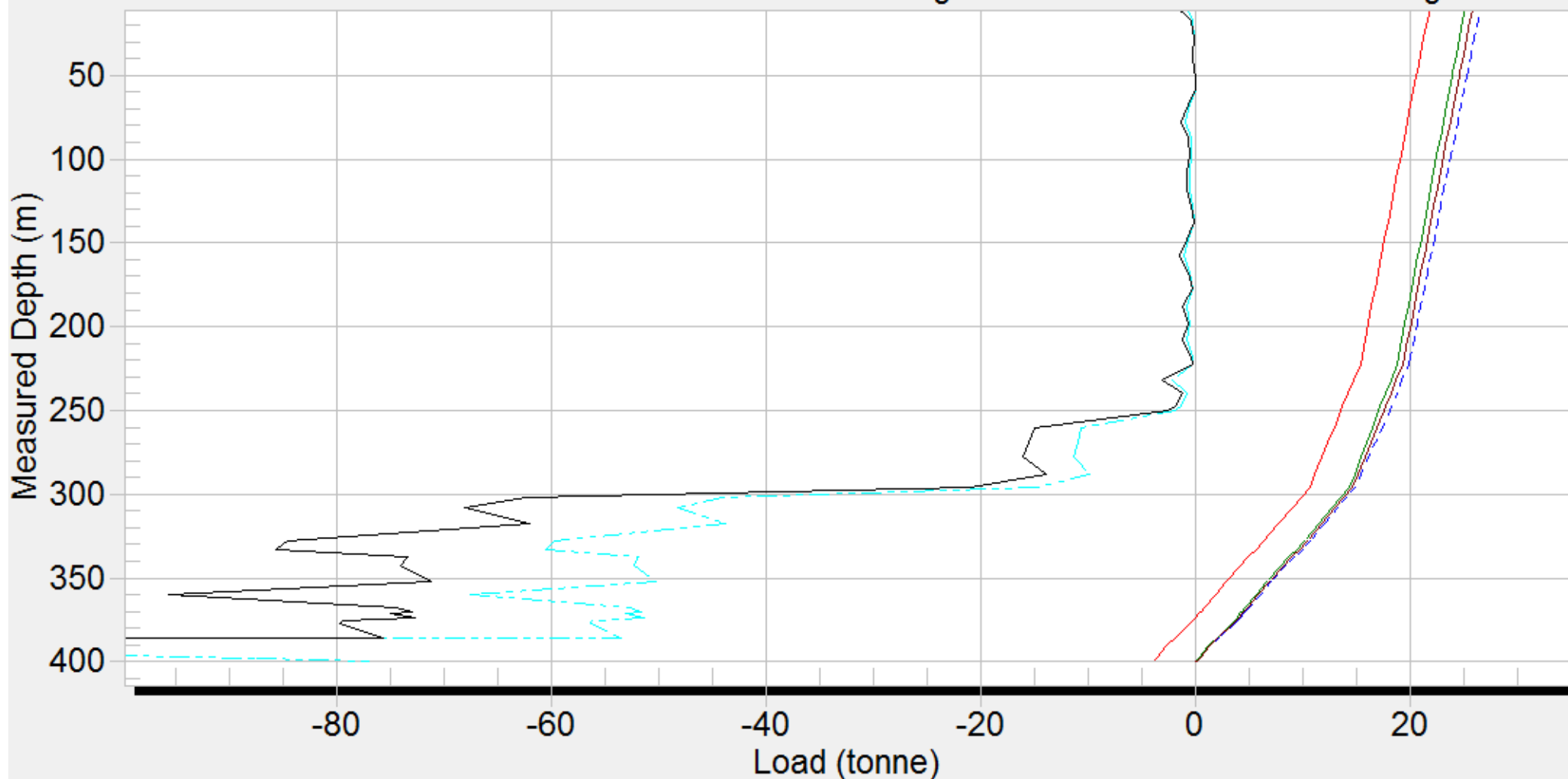
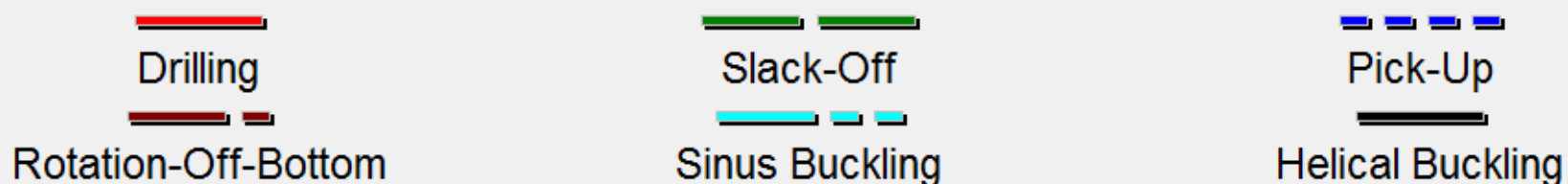
Operator	Aleanna Resources LLC		Facility	Trava 2dir-3dir			
Well	Trava 3 dir		Field	Corte dei Signori			
	O.Mode	Stress psi	at MD m		O.Mode	Safety Factor	at MD m
Max Axial	P	11115.5	0.00	Min Yield Safety Factor	P	12.05	7.70
Max Torsional	D	1238.6	0.00		Min Fatigue Safety Factor	D	6.67
Max Bending	D	3715.1	399.60				
Max Combined	D	11200.3	7.70				
D Drilling	S Slack-Off	P Pick-Up	R Rot off Btm			i input	c calculated

Comment **Date** 29/Mar/2018 08:53:16
Prepared by Andrea D'Angelo

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Calculated Loads along String vs. Measured Depth

Case - Trava 3 dir - 12 ¼" Ultra XL+NTK



Min. Yield Saf. Fact.: 12.05 (P)

Drilling HKLD: 22.1 tonne

Pick-Up HKLD: 26.8 tonne

Min. Fatigue Saf. Fact.: 6.67 (D)

Slack-Off HKLD: 25.4 tonne

ROB HKLD: 26.1 tonne

Sin. Buckling WOB: 19.2 tonne

8 1/2" Section

Section and equipment overview

Starting from the 9 5/8" casing shoe at 400m MD, the 8 1/2" section will be drilled with a S-shape tangent profile up to TD = 1112mMD (=1103m TVDRT)

A 6 3/4" Ultra XL motor and a 6 3/4" MWD NaviTrak tool will be use to drill this productive phase.

The motor will be stabilized with a 8 3/8" UBHS and 8" string top stabilizer: this stabilizer configuration, in conjunction with an adequate AKO (Adjustable Kick-Off) angle, will provide the required BUR, in order to build/drop the follow the assembly and follow the correct trajectory. At the same time, the proposed BHA configuration will assure a quite neutral tendency of the assembly, while drilling in rotary mode, considering the soft formations expected at these intermediate depths.

The number of drill collars and HWDPs above and below the jar has been chosen in order to provide a sufficient WOB and ensuring correct jar activation in case of stuck BHA; along the whole tangent wellpath.

Hydraulics calculations show a 148bar SPP with a 1600lpm flow-rate.














Using standard values for friction factors, the T&D analysis shows a drilling torque value equal to ~3.3 kft.lb: this value is below the maximum limit for the planned drillpipes (5" OD – 19.5 lb/ft – Premium). The maximum value of the drag, when the BHA will be picked-up, will be equal to 5 tons.

Sinusoidal buckling limit is equal to 17.7 tons.

Calculated load below the jar is equal to 7tons, above is equal to 10tons.



8 1/2" Section - Proposed Ultra XL Motor + NaviTrak BHA

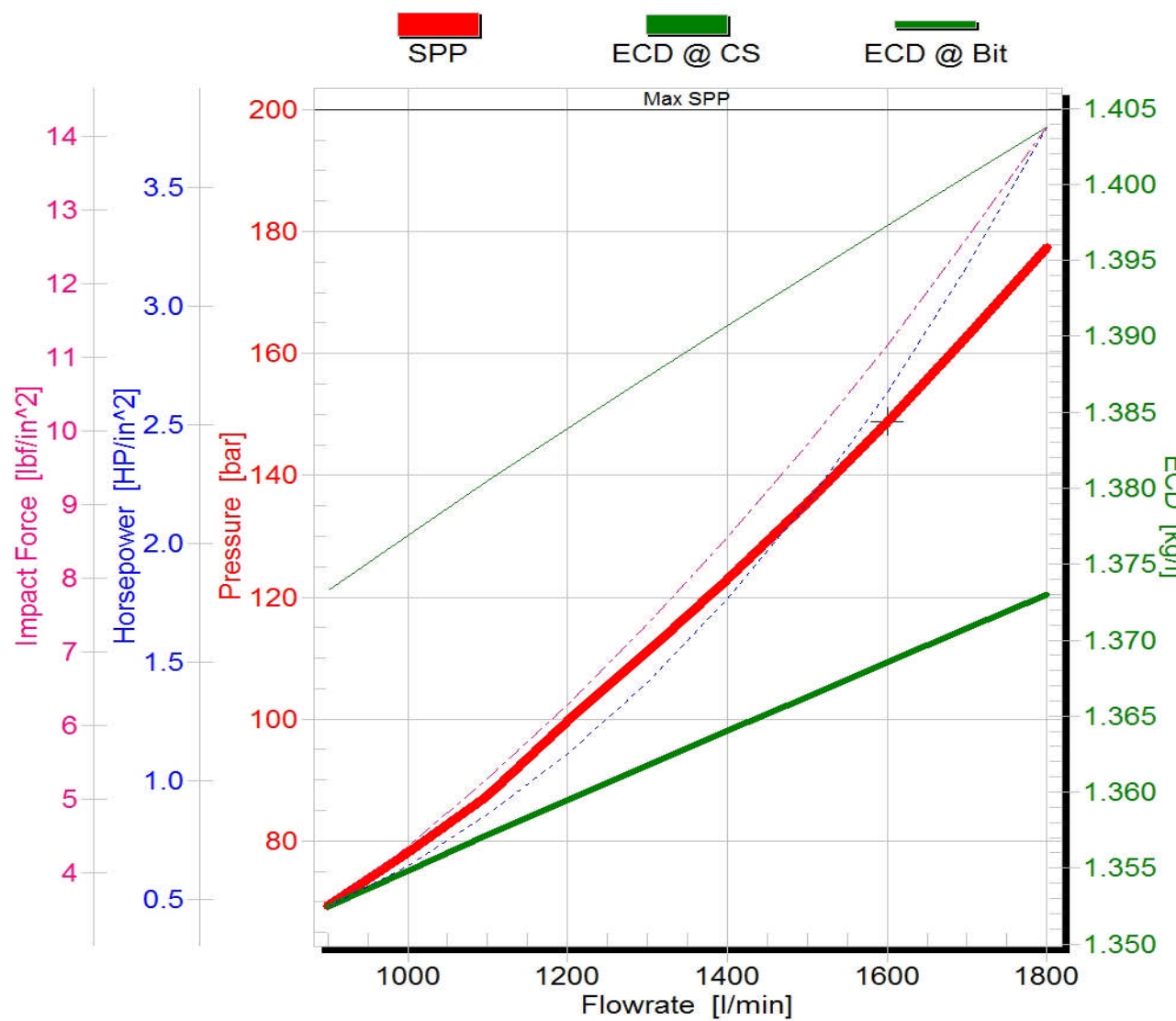
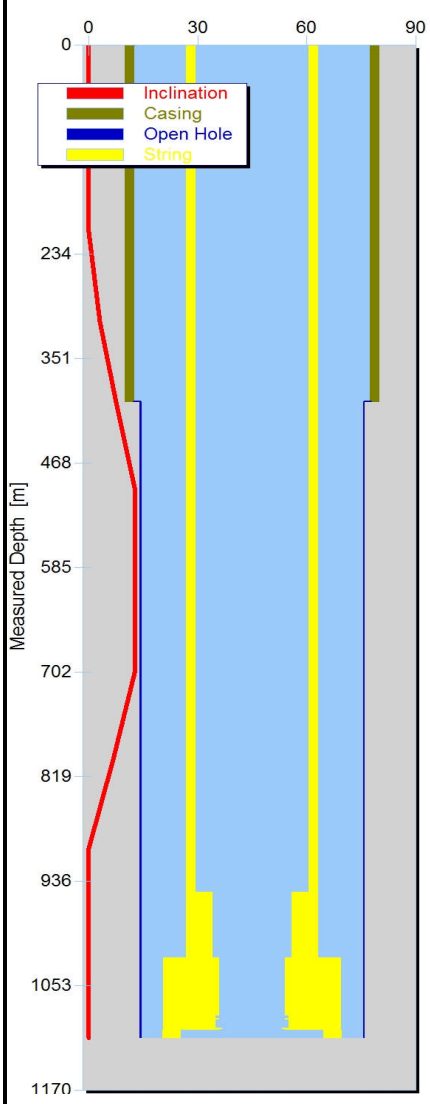
BHA proposal – Trava 3 dir– 8 1/2" Steerable Motor + MWD NaviTrak								
Operator	Aleanna Resources		Field		Corte dei Signori			
Well	Trava 3 dir		Depth IN: 400m MD		Depth OUT: 1112m MD			
String Components								
Item	#	Component	Gauge OD in	OD in	ID in	Thread	Length m	Total Length m
	13	Drill pipe		5	4.276	(BP) 4 1/2 IF – 4 1/2 IF	948.56	1112.36
	12	HWDP x 8		5	3	(BP) 4 1/2 IF – 4 1/2 IF	73.60	163.80
	11	Drill Collar x 4		6 3/4	2 1/2	(BP) 4 1/2 IF – 4 1/2 IF	36.80	90.20
	10	Jar		6 3/4	2 1/2	(BP) 4 1/2 IF – 4 1/2 IF	9.60	53.40
	9	Drill Collar x 3		6 3/4	2 1/2	(BP) 4 1/2 IF – 4 1/2 IF	27.90	43.80
	8	Circulation Sub		6 3/4	2 3/4	(BP) 4 1/2 IF – 4 1/2 IF	1.40	25.20
	7	Sub - Filter		6 3/4	2 3/4	(BP) 4 1/2 IF – 4 1/2 IF	1.20	23.80
	6	Pulsar		6 3/4	2 1/2	(BP) 4 1/2 IF – 4 1/2 IF	1.60	22.60
	5	MWD NaviTrak		6 3/4	2 3/4	(BP) 4 1/2 IF – 4 1/2 IF	9.30	21.00
	4	Stab string	8	6 3/4	2 1/4	(BP) 4 1/2 IF – 4 1/2 IF	1.80	11.70
	3	Float Valve (included in the motor)		6 3/4	2 1/2	(BP) 4 1/2 IF – 4 1/2 IF	0.60	9.90
	2	Ultra XL motor UBHS = 8 3/8" AKO=1.3°	8 3/8	6.791	5.400	(BB) 4 1/2 IF – 4 1/2 Reg	9.00	9.30
	1	PDC Bit	8 1/2	8 1/2		4 1/2 Reg	0.30	0.30
13 BHA components								

ADVANTAGE DesignFrame

Case - Trava 3 Dir - 8 1/2" UTR + NTK

Operator	Aleanna Resources LLC	Facility	Trava 2dir - 3dir
Well	Trava 3 dir	Field	Corte dei Signori
Hole Size	8 1/2 in	Bit Depth (MD)	1112.36 m
		Bit Depth (TVD)	1103.40 m

Inclination deg Hydraulics Operating Window Numerical Data



Drilling Fluid	
Mud System	Water Based
Mud Density	1.30 kg/l
	Csg Shoe Bottom
	kg/l kg/l
ECD _{w/o} Cuttings	1.37 1.40
ESD _{w/o} Cuttings	1.30 1.30
initial	
Circulation Data	
Flowrate	1600 l/min
ROP	10.0 m/hr
RPM	60 RPM
Bit TFA	0.5085 in ²
Flowrates	
OH Critical	2611 l/min
System Pressure Loss	
Drill String	27.5 bar
Motor (Op ΔP)	12.4 bar
Motor (No-Load)	28.5 bar
MWD	26.6 bar
Bit	41.3 bar
Annulus	10.5 bar
Surface Equip	2.0 bar
SPP	148.8 bar

ADVANTAGE Hydraulics Spreadsheet Report



Case - Trava 3 Dir - 8½" UTR + NTK

Operator	Aleanna Resources LLC	Facility	Trava 2dir - 3dir
Well	Trava 3 dir	Field	Corte dei Signori

General				Drill String					
Max Allw.SPP	200.0 bar			Type	Length m	OD in	ID in	TJ in \ in	Weight lb/ft
Surface Equip.	Type 4			DP - NC50 (IF) /S-1...	948.56	5	4.276	6 5/16 \ 2 3/4	19.50
Bit Depth	1112.36	Bit TVD	1103.40 m	HWDP-NC50 /HW-55	73.60	5	3	6 5/8 \ 3 1/16	50.10
Bit Nozzles in/32	3x11\ 3x10 TFA 0.5085 in^2			DC - API N.C. 50	36.80	6 3/4	2 1/2		105.00
Drilling Fluid				Jar	9.60	6 3/4	2 1/2		148.91
Mud System	Water Based			DC - API N.C. 50	18.60	6 3/4	2 1/2		105.00
Mud Weight	1.30 kg/l			Sub - circulation	1.40	6 3/4	2 3/4		100.51
PV \ YP	25.00 cP \ 14.00 g/100cm^2			NM Sub - filter	1.20	6 3/4	2 3/4		97.60
Gel Strength, 10s\10min	6.00 \ 8.00 g/100cm^2			PULSER /INTEQ	1.60	6 3/4	2 1/2		150.77
Rheological Model	Robertson-Stiff			NAVITRAK /INTEQ	9.30	6 3/4	2 3/4		152.16
	k 706.040[cP] N 0.577[-] sri 30.514[1/s]			Stab - string	1.80	6 3/4	2 1/4		100.95
Casing / Open Hole				Sub - float	0.60	6 3/4	2 1/2		104.94
Type	OD in	ID in	Bottom MD m	PDM - Ultra XL /INT...	9.00	6.791	5.400		87.04
Casing	9 5/8	8.921	400.00	Bit - PDC - fixed c...	0.30	8 1/2			134.39
Openhole		8 1/2	1112.36						
Volumes bbl									
Annulus Volume	168.470	Hole Volume	265.490						
String Displacement	38.740	String Volume	58.280						

Flowrate	l/min	1800	1700	1600	1500	1400	1300	1200	1100	1000	900
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Bit Hydraulics											
SPP	bar	177.3	162.7	148.8	135.5	122.9	111.0	99.6	87.4	78.2	69.5
Surface HP	HP	712.6	617.8	531.8	454.1	384.4	322.1	267.0	214.8	174.6	139.7
Bit DeltaP	bar	52.2	46.6	41.3	36.3	31.6	27.2	23.2	19.5	16.1	13.1
%SPP	%	29	29	28	27	26	25	23	22	21	19
Jet Velocity	ft/sec	300.0	283.3	266.7	250.0	233.3	216.7	200.0	183.3	166.7	150.0
Impact Force	lbf/in^2	14.1	12.6	11.2	9.8	8.5	7.4	6.3	5.3	4.4	3.5
HSI	HP/in^2	3.76	3.16	2.64	2.17	1.77	1.41	1.11	0.86	0.64	0.47

System Pressure Loss - W/O Cuttings Effect											
Surf Equip	bar	2.4	2.2	2.0	1.7	1.5	1.3	1.2	1.0	0.8	0.7
DP,CSG,LNR,TBG	bar	16.2	14.8	13.4	12.1	10.9	9.7	8.5	5.9	5.6	5.3
HWDP/CSDP	bar	5.5	5.1	4.6	4.1	3.7	3.3	2.9	2.5	2.2	1.8
DC/CT	bar	9.0	8.3	7.5	6.8	6.1	5.4	4.7	4.1	3.6	3.0
MWD	bar	33.7	30.1	26.6	23.4	20.4	17.6	15.0	12.6	10.4	8.4
Motor (Op ΔP 12.4 bar)	bar	44.5	42.7	40.9	39.1	37.3	35.5	33.8	32.0	30.2	28.4
Additional Tools	bar	2.4	2.2	2.0	1.8	1.6	1.4	1.3	1.1	0.9	0.8
Annulus	bar	11.2	10.9	10.5	10.2	9.8	9.4	9.1	8.7	8.3	7.9
ECD - CSG Shoe	kg/l	1.37	1.37	1.37	1.37	1.36	1.36	1.36	1.36	1.35	1.35
ECD - BH	kg/l	1.40	1.40	1.40	1.39	1.39	1.39	1.38	1.38	1.38	1.37

Annular Velocities m/s Flow Regime											
Hole ID in	String OD in										
8.921	5	1.08 L	1.02 L	0.96 L	0.90 L	0.84 L	0.78 L	0.72 L	0.66 L	0.60 L	0.54 L
8 1/2	5	1.25 L	1.18 L	1.11 L	1.04 L	0.97 L	0.90 L	0.84 L	0.77 L	0.70 L	0.63 L
8 1/2	6 3/4	2.22 L	2.10 L	1.97 L	1.85 L	1.73 L	1.60 L	1.48 L	1.36 L	1.23 L	1.11 L

Fluid Circulation Times											
Surface to Bit	hr	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.2	0.2
Bottom Up	hr	0.3	0.3	0.3	0.3	0.3	0.3	0.4	0.4	0.5	0.5

Comment Date 28/Mar/2018 19:09:33
Prepared by Andrea D'Angelo

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ADVANTAGE T&D Calculation - Summary Report



Case - Trava 3 Dir - 8½" UTR + NTK

Operator	Aleanna Resources LLC	Facility	Trava 2dir - 3dir
Well	Trava 3 dir	Field	Corte dei Signori

Drilling Parameter		Analysis Setup	
Bit Depth	1112.36 m	Calculate Indicated Hook Loads	No
Weight on Bit	5 tonne		
Torque on Bit	1.0 kft.lb		
Bit Drag Force	- tonne		
Overpull Force	- tonne	Include Bending Influence	Yes
ROB Torque Resistance	- kft.lb	Buckling Criterion	Conservative - (Unloading)

Depth Interval m	Inner Fluid Density kg/l	Depth Interval m	Outer Fluid Density kg/l
1112.36	1.30	1112.36	1.30

Drill String							Casing / Open Hole			
Type	OD in	ID in	TJOD in	TJID in	Act.Wt lb/ft	Length m		OD in	ID in	Bottom MD m
Drill pipe	5	4.276	6 5/16	2 3/4	23.89	948.56	Casing	9 5/8	8.921	400.00
HWDP	5	3	6 5/8	3 1/16	50.10	73.60	Open Hole		8 1/2	1112.36
Drill collar	6 3/4	2 1/2			105.00	36.80				
Jar	6 3/4	2 1/2			148.91	9.60				
Drill collar	6 3/4	2 1/2			105.00	18.60				
Sub - circulation	6 3/4	2 3/4			100.51	1.40				
NM Sub - filter	6 3/4	2 3/4			97.60	1.20				
UP / UPU	6 3/4	2 1/2			150.77	1.60				
MWD - NaviTrak	6 3/4	2 3/4			152.16	9.30				
Stab - string	6 3/4	2 1/4			100.95	1.80				
Sub - float	6 3/4	2 1/2			104.94	0.60				
Motor	6.791	5.400			87.04	9.00				
Bit - PDC - fixed cutter	8 1/2				134.39	0.30				

Tortuosity / Noise				Friction Factor		
Bottom MD m	Build-Plane Curvature deg/30m	Turn-Plane Curvature deg/30m	Variation	Bottom MD m	Axial	Torsional
400	0.4	0.8	Random	400	0.25 i	
1112.36	0.8	1.6	Random	1112.36	0.35 i	

	Hook Load @ 0.0 MD tonne	Indicated Hook Load tonne	Rotary Torque kft.lb		Axial Velocity m/hr	Rotary Speed RPM
Drilling	39	39	3.3	ROP	10.0	60
Slack-Off	40	40	0.0	RIH	300.0	0
Pick-Up	49	49	0.0	POOH	300.0	0
Rot off Btm	44	44	2.7	Rotational Discontinuity	No	

	Drag tonne	Drill String Twist	0 rev	193 deg		Stretch mm
Drilling	0	Max Allowable HookLoad (@min. Yield)	323 tonne		Drilling	337.9
Slack-Off	4	DrillString Weight in Air	54 tonne		Slack-Off	372.2
Pick-Up	5	Bit To Neutral Point (Drilling)	38.33 m		Pick-Up	447.0
		Sin. Buckling WOB	18 tonne		Rot off Btm	407.5

	Drawwork HP	at Fastline Load tonne	Rotary HP	Mud Pumps HP	Max Flowrate l/min	Max SPP bar
Power	54.1 P	49 P	37.9 D	0.0	0	200.0

ADVANTAGE T&D Calculation - Summary Report

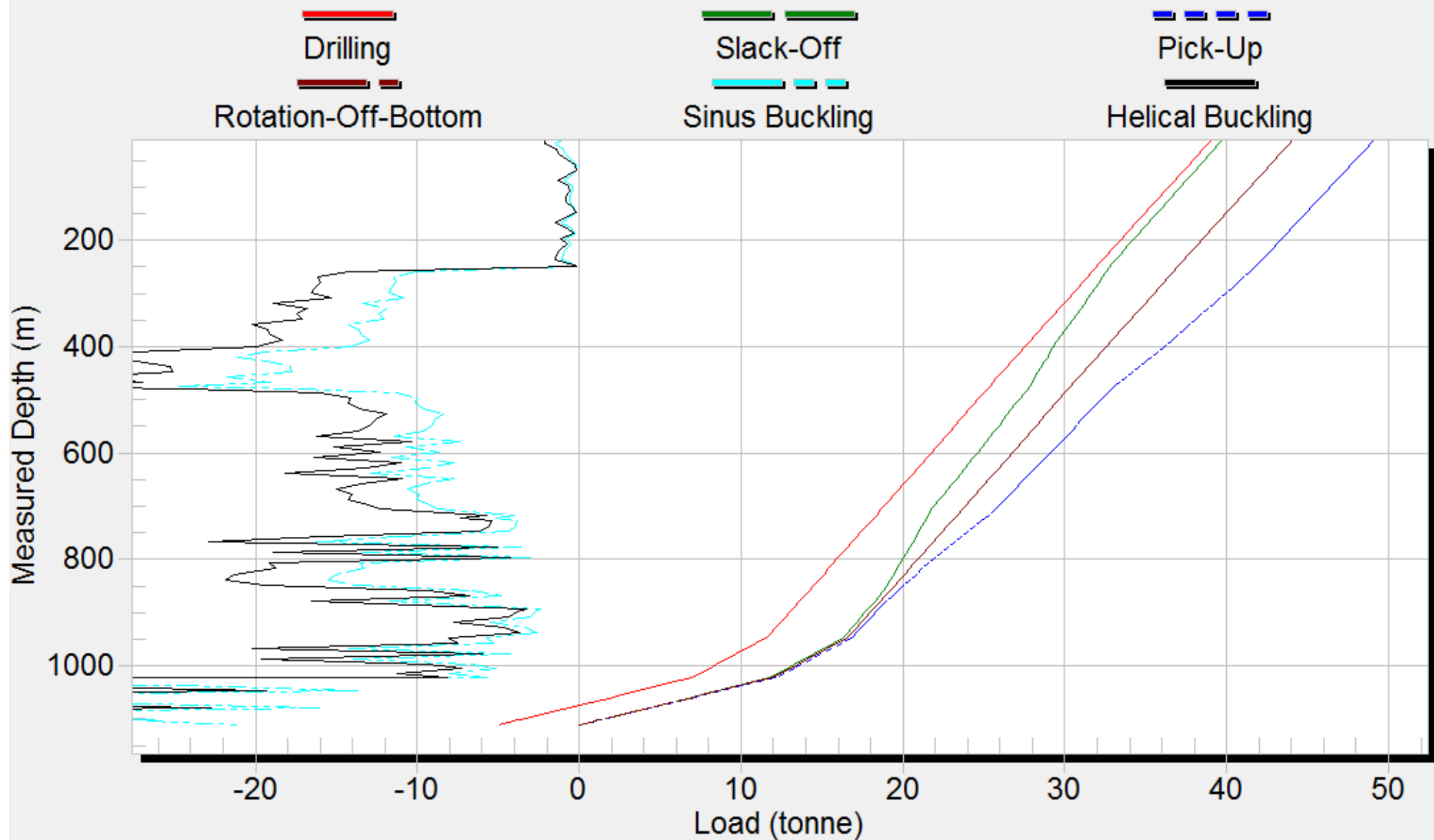


Case - Trava 3 Dir - 8½" UTR + NTK

Operator	Aleanna Resources LLC			Facility	Trava 2dir - 3dir		
Well	Trava 3 dir			Field	Corte dei Signori		
	O.Mode	Stress psi	at MD m		O.Mode	Safety Factor	at MD m
Max Axial	P	20563.8	0.00	Min Yield Safety Factor	P	6.36	260.00
Max Torsional	D	3490.0	0.00		Min Fatigue Safety Factor	D	3.59
Max Bending	P	5815.7	467.70				
Max Combined	P	21212.2	260.00				
D Drilling	S Slack-Off	P Pick-Up	R Rot off Btm			i input	c calculated
Comment					Date 28/Mar/2018 19:10:55		
					Prepared by Andrea D'Angelo		
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Calculated Loads along String vs. Measured Depth

Case - Trava 3 dir - 8½" UTR + NTK



Min. Yield Saf. Fact.: 6.36 (P)

Drilling HKLD: 39.4 tonne

Pick-Up HKLD: 49.4 tonne

Sin. Buckling WOB: 17.7 tonne

Min. Fatigue Saf. Fact.: 3.59 (D)

Slack-Off HKLD: 40.0 tonne

ROB HKLD: 44.4 tonne