

# PERSPECTIVE VIEW

(COVER PLATE PARTIALLY OMITTED FOR CLARITY)

### NOTES:

- ALL DIMENSION ARE IN mm U.N.O. ALL ELEVATIONS ARE IN METER AND ARE REFERRED TO MUDLINE.
  - 2. BALL VALVES ARE TOP ENTRY, FULL BORE, HYDRAULICALLY OPERATED, CLASS 150, EQUIPPED WITH:
  - A. TWO HYDRAULIC FLYING LEADS FROM THE VALVE TO THE INTERFACE PANEL AND TWO HYDRAULIC FLYING LEADS FROM THE INTERFACE PANEL TO THE SUBSEA UMBILICAL TERMINATION ASSEMBLY.
    - B. ONE ELECTRICAL FKLYING LEAD FROM THE VALVE TO THE INTERFACE PANEL AND ONE ELECTRICA FLYING LEAD FROM THE INTERFACE PANEL TO THE SUBSEA UMBILICAL TERMINATION ASSEMBLY

12

- C. VALVES ARE EQUIPED WITH A MECHANICAL OVERRIDE. TWO OPTIONS FOR THE ACTUATION OF THE MECHANICAL OVERIDE ARE ENVISAGED.
   HAND-WHEEL OPERATED BY DIVER.
  - OPERATION THROUGH A HYDRAULIC TORQUE TOOL HAND CARRIED BY A DIVER. THE TORQUE TOOL INTEFACING WITH A ROV TORQUE BUCKET ACCORDING TO CLASS 4 ROTARY DOCKING TYPE IN ACCORDANCE WITH SECTION 12.9 OF ISO 13628-8 PART 8. DESIGN AND OPERATION OF ROV INTERFACES ON SUBSEA PRODUCTION SYSTEM OPERATED BY DIVER PORTABLE HYDRAULIC TOOL.
- 3. FLYING LEADS LAYOUT WILL BE DEFINED DURING DETAIL ENGINEERING PHASE.
- 4. GENERAL LAYOUT AND DETAILS HAVE TO BE CONSIDERED AS INDICATIVE ONLY.
  THEY WILL BE DEFINED DURING DETAILED DESIGN.
- 5. ALL FUNCTIONAL REQUIREMENT FOR THE PLEM ARE REPORTED IN REF. 1 AND 2 AND BRIEFLY SUMMARIZED HERE BELOW.

### FOUNDATION:

FOUNDATION BASE FRAME TO SUPPORT PIPING AND VALVES. FOUNDATION FRAME SHALL BE FIXED TO SEABOTTOM THROUGH FOUR PILES. SIZE AND LENGTH OF PILES SHALL BE DEFINED DURING DETAIL DESIGN BASED ON ACTUAL AND EFFECTIVE SOIL DATA.

### COVER:

COVER STRUCTURE FOR PROTECTION AGAINST FISHING ACTIVITY AND DROPPED OBJECT IS A TYPICAL OPEN STRUCTURE AS GENERALLY ADOPTED FOR SIMILAR APPLICATION. THE COVER STRUCTURE PROVIDES ADEQUATE DROPPED OBJECT AND SNAGGING LOADS PROTECTION FOR ALL CRITICAL COMPONENTS. THE COVER SHALL BE DESIGNED TO BE OVERTRAWLABLE AND INCLUDE DIAGONAL TUBULAR MEMBERS ON THE CORNERS WITH SLOPING CORNER TO DEFLECT FISHING GEAR.

THE COVER SHALL BE ABLE TO ABSORB THE IMPACT ENERGY OF 5Kj ON A SURFACE OF 100mm OF DIAMETER.

THE ROOF IS COMPOSED BY GRATING (STEEL OF GRP MOULDED PLASTIC) OR PERFORATED ROOF PLATE ACCORDING TO INSTALLATION REQUIREMENTS AND IT IS PROVIDED WITH HINGED ACCESS PANEL IN THE ROOF OF THE COVER TO ENABLE THE VALVES TO OPERATION.

ALL TUBULAR MEMBERS HAVE VENT HOLES TO ALLOW FLOODING DURING INSTALLATION TO IMPROVE THE STRUCTURE STABILITY.

THESE VENT HOLES MUST BE POSITIONED TO MINIMISE THE CURRENT THROUGH-FLOW AND, HENCE, CATHODIC PROTECTION REQUIREMENTS.

- 6. PADEYES ARRANGEMENT AND SIZE CAN BE CHANGED DURING DETAILED PHASE ACCORDING TO INSTALLATION REQUIRED.
- 7. ROOF CAN BE COMPOSED BY GRATING (STEEL OR GRP) OR PERFORATED STEEL PLATE ACCORDING TO INSTALLATION REQUIREMENTS.
- 8. FABRICATION OF STEEL STRUCTURE ACCORDING TO API 2A WSD.
- 9. WELDING PROCEDURE ACCORDING TO AWS D1.1.
- 10. NDE ACCORDING TO API RP 2A.
- 11. STRUCTURE TO BE COATED WITH 2 COMPONENT EPOXY PAINTING ACCORDING TO NORSOK M501 SYSTEM 7.
- 12. CATHODIC PROTECTION OF STRUCTURE WILL BE PROVIDED BY ANODES. NO ANODES WILL BE DIRECTLY CONNECTED TO THE PIPING SYSTEM. TEH ANODES SHALL BE INSTALLAED ON THE FRAMEWORK OF THE STRUCTURE. THE ELECTRICAL CONTINUITY BETWEEB PIPING AND THE FRAME STRUCTURE SHALL BE ACHIEVED BY MEANS OF EARTH STRAPS.

	IN AIR (t)	IN WATER (t)
FOUNDATION SKID	40	34
PIPING AND VALVES	64	55
FOUNDATION PILE	9	8
COVER	45	33
TOTAL	158	130

# ESTIMATED WEIGHTS TAKE INTO ACCOUNT 5% OF ANODES AND 10% OF CONTINGENCY.

No.	DISEGNI DI RIFERIMENTO	DOC. No.
1	TECHNICAL SPECIFICATION FOR PLEM	12-469-MEC-S-001
2	PLEM DESIGN REPORT	12-469-CIV-R-011
3	SPM - PLEM SYSTEM - P&ID	12-469-PRO-D-005
4	SEALINE - PIGGING SYSTEM - P&ID	12-469-PRO-D-010
5	OFFSHORE PIPELINE - GENERAL ROUTE MAP	12-469-OFF-D-003
6	SPECIFICATION FOR SUBSEA VALVES	12-469-MEC-S-019

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# SVILUPPO PROGETTO NUOVO TERMINALE OFFSHORE TIPO CALM

# TERMINALE PETROLIFERO DI MULTEDO - PORTO PETROLI GENOVA

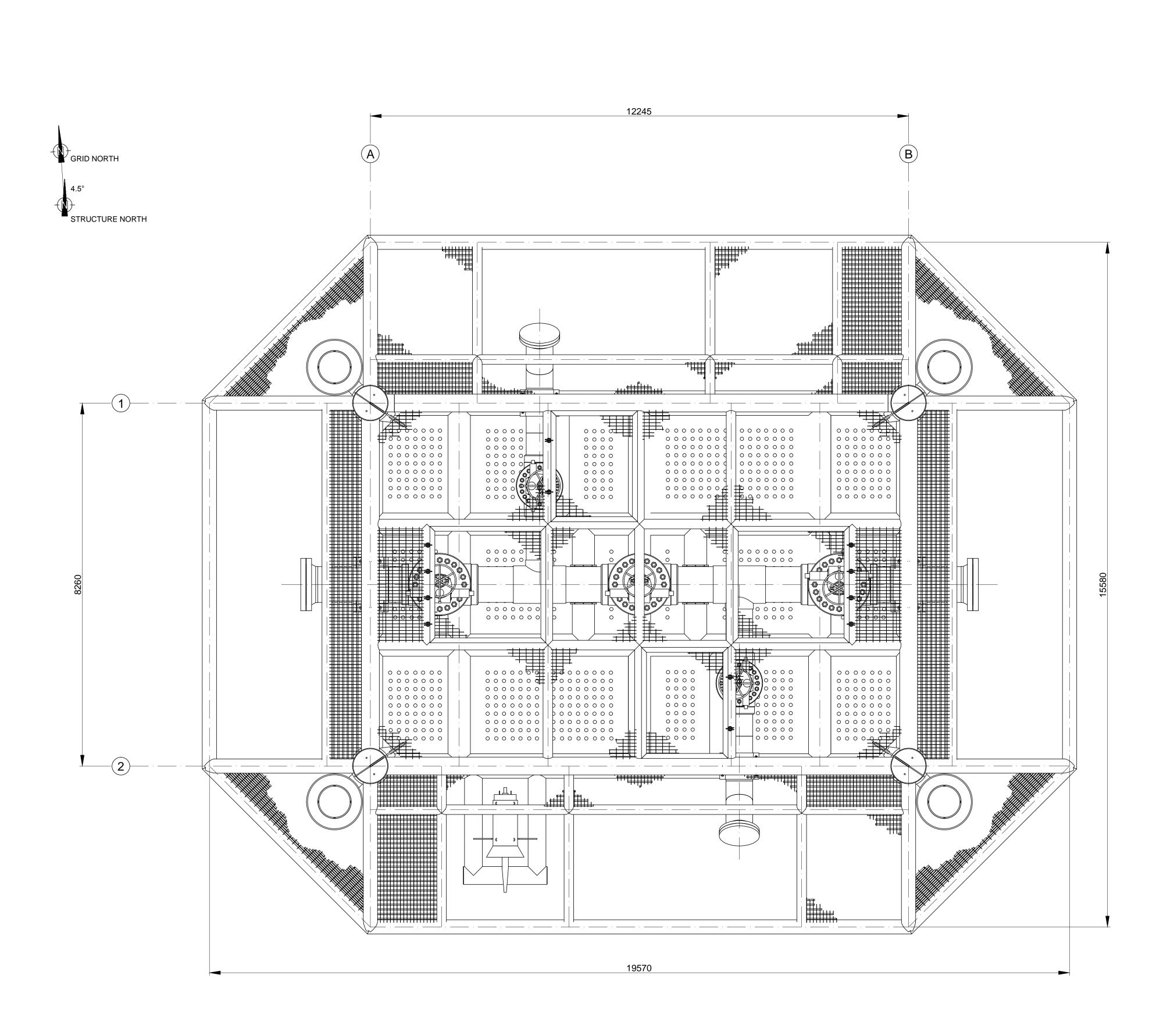


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# **PLAN VIEW**

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- A. TWO HYDRAULIC FLYING LEADS FROM THE VALVE TO THE INTERFACE
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3	3 SPM - PLEM SYSTEM - P&ID			12-469-PRO-D-005		
4	SEALINE - PIGGING SYSTEM - P&ID		12-469-PRO-D-010			
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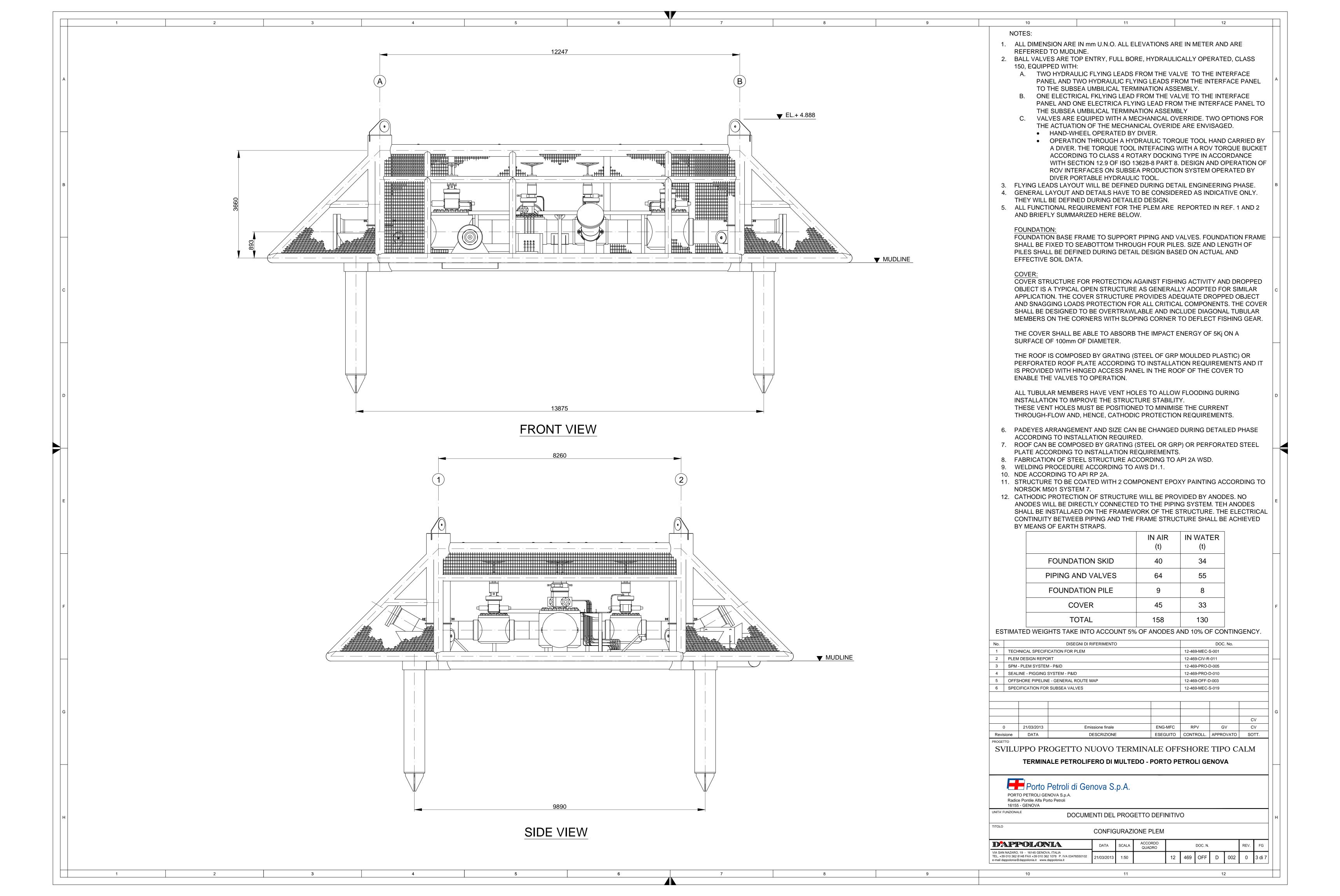
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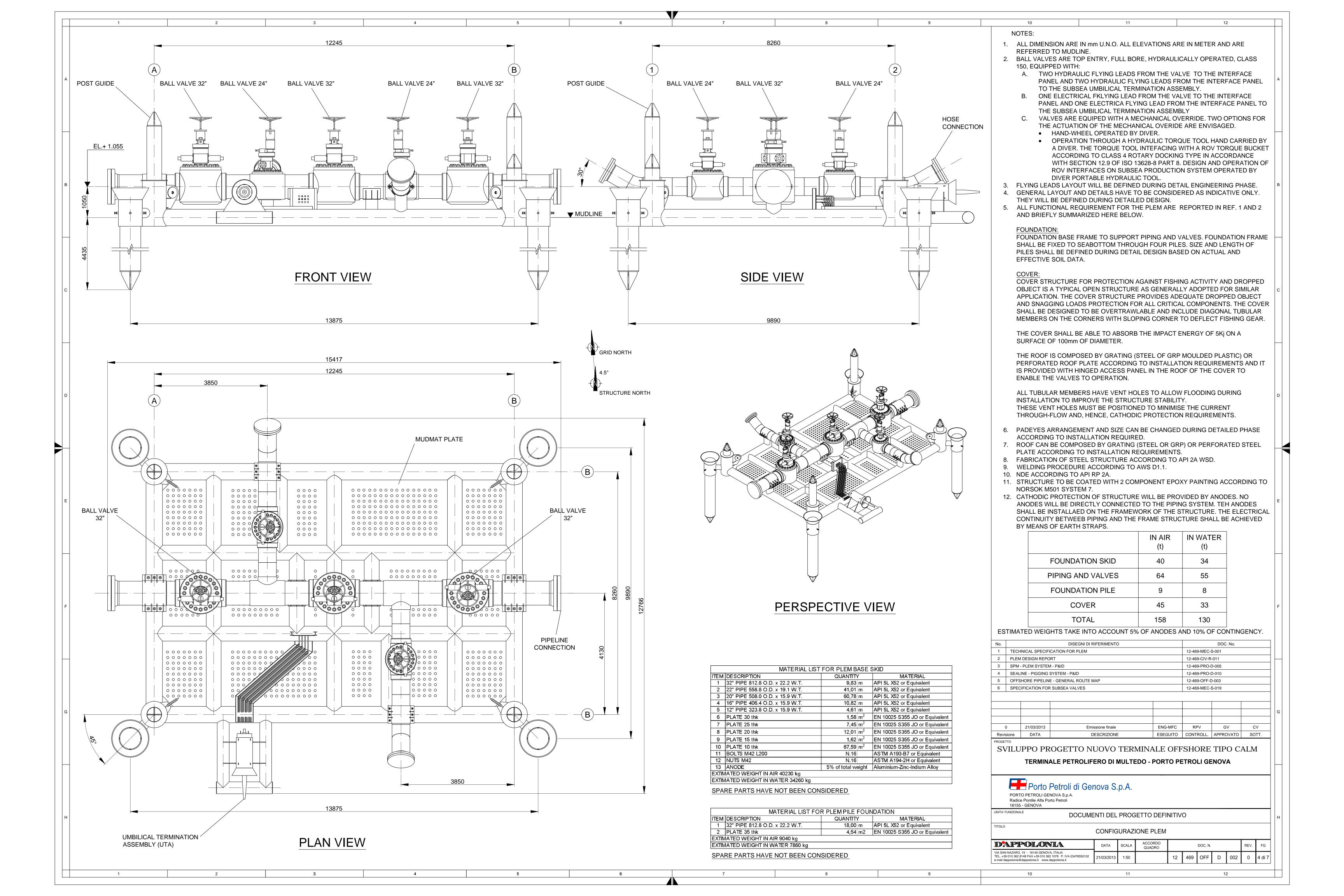
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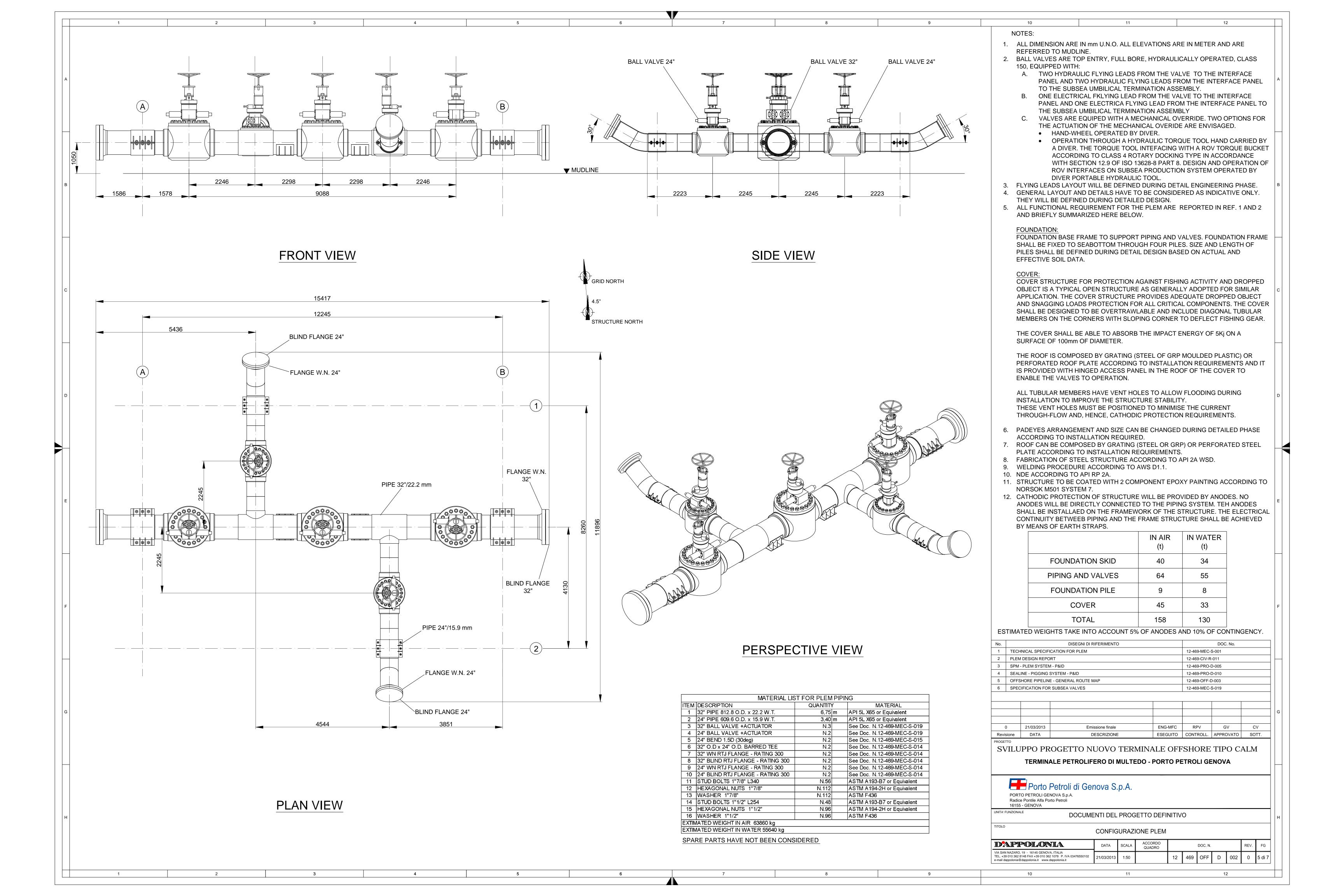


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Revisione DATA DESCRIZIONE ESEGUITO CONTROLL. APPROVATO SOTT.

TERMINALE PETROLIFERO DI MULTEDO - PORTO PETROLI GENOVA

SVILUPPO PROGETTO NUOVO TERMINALE OFFSHORE TIPO CALM

Porto Petroli di Genova S.p.A. PORTO PETROLI GENOVA S.p.A. Radice Pontile Alfa Porto Petroli 16155 - GENOVA

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