CENTRALE EOLICA OFFSHORE “RIMINI” (330 MW)

ANTISTANTE LA COSTA TRA RIMINI E CATTOLICA

proponente:
EnergiaWind 2020 srl _ Riccardo Ducoli amministratore unico

ENERGIA 2020
soluzioni che guardano al futuro

ID_8509_VIA_16_INTEGRAZIONI

RISCONTRO ALLE OSSERVAZIONI DI ISPRA IN MERITO ALLA DOCUMENTAZIONE TRASMESSA PER L’AUTORIZZAZIONE EX ART. 109 DEL D.LGS 152/2006 PER POSA IN MARE DI CAVI E CONDOTTE.

ALLEGATO 4
FLUIDI DI PERFORAZIONE PER LA HDD _ SCHEDE TECNICHE

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Settembre 2023

Settembre 2023

BORE-GEL®

Boring Fluid System

Description

BORE-GEL® single-sack boring fluid system is specially formulated for use in horizontal directional drilling (HDD) applications. BORE-GEL fluid system is a proprietary blended product using high-quality Wyoming sodium bentonite. When BORE-GEL fluid system is mixed with fresh water, it develops an easy-to-pump slurry with desirable fluid properties for HDD.

Applications/Functions

The use of BORE-GEL fluid system promotes the following:

- Optimum gel strength for cuttings suspension and transport
- Pumpable slurry with minimal viscosity
- High reactive solids concentration for improved borehole stability in poorly consolidated/cemented sands and gravel formations
- Reduced filtration via a thin filter cake with low permeability
- Lubrication of pipe in microtunneling operations

Advantages

- Minimizes the number of boring fluid products required
- Easy to mix and fast to yield
- Low viscosity minimizes pump pressures
- Provides lubricity for pulling product line
- Can be used in Water Wells in unconsolidated formations or when additional gel strengths are required to compensate for low annular velocity
- NSF/ANSI Standard 60 certified

Typical Properties

Appearance	Tan to gray powder
pH (4% slurry or 15 lb/bbl)	10.2
Bulk density, lb/ft^3	68 to 72 (compacted)

Recommended Treatment

Add slowly and uniformly through a high-shear, jet-type mixer over one or more cycles of the volume of slurry. Continue to circulate and agitate the slurry until all unyielded bentonite is dispersed.

Approximate amounts of BORE-GEL® fluid system added to fresh water		
Boring Application	**lb/100 gal**	**kg/m^3**
Normal boring conditions	25 – 35	30 – 42
Poorly consolidated sand/gravel	35 – 60	42 – 72
Lubrication fluid for microtunneling	50 – 60	60 – 72

Packaging

BORE-GEL boring fluid system is packaged in a 50-lb (23-kg) multiwall paper bag.

Availability

BORE-GEL boring fluid system can be purchased through any Baroid Industrial Drilling Products Retailer. To locate the Baroid IDP retailer nearest you contact the Customer Service Department in Houston or your area IDP Sales Representative.

Baroid Industrial Drilling Products
Product Service Line, Halliburton
3000 N. Sam Houston Pkwy. E.
Houston, TX 77032

Customer Service	(800) 735-6075 Toll Free	(281) 871-4612
Technical Service	(877) 379-7412 Toll Free	(281) 871-4613

Rev. 11/29/2012

HALLIBURTON

SAFETY DATA SHEET

DINOMUL™

Revision Date: 15-Mar-2022 **Revision Number:** 10

1. Product Identifier & Identity for the Chemical

Statement of Hazardous Nature Hazardous according to the criteria of the 7th Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

1.1. Product Identifier

Product Name DINOMUL™

Other means of Identification

Synonyms None

Hazardous Material Number: HM003618

Recommended use of the chemical and restrictions on use

Recommended Use Stabilizer

Uses advised against No information available

Supplier's name, address and phone number

Manufacturer/Supplier Halliburton Australia Pty. Ltd.
15 Marriott Road, Jandakot, WA 6164
Australia
ACN Number: 009 000 775
Telephone Number: + 61 1 800 686 951
Fax Number: 61 (08) 9455 5300

E-mail Address fdunexchem@halliburton.com

Emergency phone number

+ 61 1 800 686 951
Global Incident Response Access Code: 334305
Contract Number: 14012

Australian Poisons Information Centre
24 Hour Service: - 13 11 26
Police or Fire Brigade: - 000 (exchange): - 1100

2. Hazard Identification

Statement of Hazardous Nature Hazardous according to the criteria of the 7th Revised Edition of the Globally Harmonised System of Classification and Labelling of Chemicals (GHS), Non-Dangerous Goods according to the criteria of ADG.

Classification of the hazardous chemical

Serious Eye Damage/Irritation	Category 1 - H318
Acute Aquatic Toxicity	Category 2 - H401

Label elements, including precautionary statements

Hazard Pictograms

Signal Word DANGER

Hazard Statements:
H318 - Causes serious eye damage
H401 - Toxic to aquatic life

Precautionary Statements

Prevention
P273 - Avoid release to the environment
P280 - Wear eye protection/face protection

Response
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P310 - Immediately call a POISON CENTER or doctor/physician

Storage None

Disposal
P501 - Dispose of contents/container in accordance with local/regional/national/international regulations

Contains

Substances	**CAS Number**
Ethoxylated alcohol	Proprietary

Other hazards which do not result in classification
None known

For the full text of the H-phrases mentioned in this Section, see Section 16

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - Australia
Ethoxylated alcohol	Proprietary	5 - 10%	Acute Tox. 4 (H302) Skin Irrit. 2 (H315) Eye Corr. 1 (H318) Aquatic Acute 1 (H400) Aquatic Chronic 3 (H412)

4. First aid measures

Description of necessary first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes Immediately flush eyes with large amounts of water for at least 30 minutes. Seek prompt medical attention.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

Symptoms caused by exposure
Causes severe eye irritation which may damage tissue.

Medical Attention and Special Treatment

Notes to Physician Treat symptomatically

5. Fire Fighting Measures

Suitable extinguishing equipment

Suitable Extinguishing Media
All standard fire fighting media
Extinguishing media which must not be used for safety reasons
None known.

Specific hazards arising from the chemical

Special exposure hazards in a fire
Decomposition in fire may produce harmful gases.

Special protective equipment and precautions for fire fighters

Special protective equipment for firefighters
Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
Use appropriate protective equipment.

6.2. Environmental precautions
Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up
Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions
Avoid contact with eyes, skin, or clothing. Wash hands after use.
Hygiene Measures
Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information
Store away from acids. Store away from alkalis. Keep from freezing.
Other Guidelines
No information available

8. Exposure Controls/Personal Protection

Control parameters - exposure standards, biological monitoring

Exposure Limits

Substances	CAS Number	Australia NOHSC	ACGIH TLV-TWA
Ethoxylated alcohol	Proprietary	Not applicable	Not applicable

Appropriate engineering controls

Engineering Controls None known.

Personal protective equipment (PPE)

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection	Not normally necessary.
Hand Protection	Impervious rubber gloves.
Skin Protection	Normal work coveralls.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	Eyewash fountains and safety showers must be easily accessible.
Environmental Exposure Controls	No information available

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid
Color Dark
Odor: Mild
Odor Threshold: No information available

Property Remarks/ - Method	Values
pH:	6-8
Freezing Point / Range	No data available
Melting Point / Range	No data available
Pour Point / Range	No data available
Boiling Point / Range	140 °C / 220 °F
Flash Point	No data available (PMCC)
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	1.013
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%) No data available

10. Stability and Reactivity

10.1. Reactivity
Not expected to be reactive.
10.2. Chemical stability
Stable
10.3. Possibility of hazardous reactions
Will Not Occur
10.4. Conditions to avoid
None anticipated
10.5. Incompatible materials
Strong acids. Strong alkalis.
10.6. Hazardous decomposition products
Carbon monoxide and carbon dioxide.

11. Toxicological Information

Information on routes of exposure
Principle Route of Exposure Eye and skin contact.

Symptoms related to exposure
Most Important Symptoms/Effects

Causes severe eye irritation which may damage tissue.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Ethoxylated alcohol	Proprietary	2500 mg/kg (Rat) 600 mg/kg (Rat) (Similar substance)	> 2,000 mg/kg (rabbit) (similar substance)	No data available

Immediate, delayed and chronic health effects from exposure

Inhalation May cause mild respiratory irritation.
Eye Contact Causes severe eye irritation which may damage tissue.
Skin Contact May cause mild skin irritation. Will cause skin defatting.
Ingestion Irritation of the mouth, throat, and stomach.

Chronic Effects/Carcinogenicity No data available to indicate any components present at greater than 0.1% may present a carcinogenic hazard.

Exposure Levels
No data available

Interactive effects
None known.

Data limitations
No data available

Substances	CAS Number	Skin corrosion/irritation
Ethoxylated alcohol		Causes moderate skin irritation. (Rabbit) (similar substances)

Substances	CAS Number	Serious eye damage/irritation
Ethoxylated alcohol		Causes severe eye irritation which may damage tissue. (Rabbit) (similar substances)

Substances	CAS Number	Skin Sensitization
Ethoxylated alcohol		Did not cause sensitization on laboratory animals (guinea pig) (similar substances)

Substances	CAS Number	Respiratory Sensitization
Ethoxylated alcohol		No information available

Substances	CAS Number	Mutagenic Effects
Ethoxylated alcohol		In vitro tests did not show mutagenic effects. In vivo tests did not show mutagenic effects. (similar substances)

Substances	CAS Number	Carcinogenic Effects
Ethoxylated alcohol		Did not show carcinogenic effects in animal experiments (similar substances)

Substances	CAS Number	Reproductive toxicity
Ethoxylated alcohol		Animal testing did not show any effects on fertility. (similar substances)

Substances	CAS Number	STOT - single exposure
Ethoxylated alcohol		No data of sufficient quality are available.

Substances	CAS Number	STOT - repeated exposure
Ethoxylated alcohol		No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	Aspiration hazard
Ethoxylated alcohol		Not applicable

12. Ecological Information

Ecotoxicity

Product Ecotoxicity Data

Toxic to Aquatic Organisms

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Ethoxylated alcohol	Proprietary	EC50(96h): 0.7 mg/L (Selenastrum capricornutum) (similar substance)	LC50(96h): 1.4 mg/L (Pimephales promelas) (similar substance) NOEC(30d): 0.28 mg/L (Pimephales promelas) (similar substance)	No information available	EC50(48h): 0.39 mg/L (Ceriodaphnia dubia) (similar substance)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Ethoxylated alcohol	Proprietary	Readily biodegradable (72% @ 28d) (similar substances)

12.3. Bioaccumulative potential

Substances	CAS Number	Bioaccumulation
Ethoxylated alcohol	Proprietary	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Ethoxylated alcohol	Proprietary	No information available

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

13. Disposal Considerations

Safe handling and disposal methods

Disposal should be made in accordance with federal, state, and local regulations.

Disposal of any contaminated packaging

Follow all applicable national or local regulations.

Environmental regulations

Not applicable

14. Transport Information

Transportation Information

Australia ADG

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable

Environmental Hazards: Not applicable

IATA/ICAO

UN Number	Not restricted
UN proper shipping name:	Not restricted
Transport Hazard Class(es):	Not applicable
Packing Group:	Not applicable
Environmental Hazards:	Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable

Special precautions during transport
None

HazChem Code
None Allocated

15. Regulatory Information

Safety, health and environmental regulations specific for the product

International Inventories

Australian AICS Inventory	All components are listed on the AIIC or are subject to a relevant exemption, permit, or assessment certificate.
New Zealand Inventory of Chemicals	All components are listed on the NZIoC or are subject to a relevant exemption, permit, or assessment certificate.
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian Domestic Substances List (DSL)	All components listed on inventory or are exempt.

Poisons Schedule number
None Allocated

International Agreements

Montreal Protocol - Ozone Depleting Substances:	Does not apply.
Stockholm Convention - Persistent Organic Pollutants:	Does not apply
Rotterdam Convention - Prior Informed Consent:	Does not apply.
Basel Convention - Hazardous Waste:	Does not apply.

16. Other information

Date of preparation or review

Revision Date: 15-Mar-2022

Revision Note
SDS sections updated:
2

Full text of H-Statements referred to under sections 2 and 3
H302 - Harmful if swallowed
H315 - Causes skin irritation
H318 - Causes serious eye damage
H400 - Very toxic to aquatic life
H401 - Toxic to aquatic life
H412 - Harmful to aquatic life with long lasting effects

Additional information: For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key abreviations or acronyms used

bw – body weight
CAS – Chemical Abstracts Service
EC50 – Effective Concentration 50%
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
NOEC – No Observed Effect Concentration
OEL – Occupational Exposure Limit
PBT – Persistent Bioaccumulative and Toxic
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
vPvB – very Persistent and very Bioaccumulative
h - hour
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
w/w - weight/weight
d - day

Key literature references and sources for data

www.ChemADVISOR.com/

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

HALLIBURTON

SAFETY DATA SHEET

Product Trade Name: **EZ-MUD®**

Revision Date: 27-Jul-2021 **Revision Number:** 46

1. Identification

1.1. Product Identifier

Product Trade Name: EZ-MUD®
Synonyms None
Chemical Family: Blend
Internal ID Code HM003643

1.2 Recommended use and restrictions on use

Application: Shale Inhibitor
Uses advised against No information available

1.3 Manufacturer's Name and Contact Details

Manufacturer/Supplier
Halliburton Energy Services, Inc.
P.O. Box 1431
Duncan, Oklahoma 73536-0431
Telephone: 1-281-871-6107

Halliburton Energy Services
Commerz II International Business Park,
Oberoi Gard Off Western Express Hwy,
Goregaon (E), Mumbai – 400 063, India

Prepared By Chemical Stewardship
e-mail: fdunexchem@halliburton.com

1.4. Emergency telephone number:

Emergency Telephone Number 1-866-519-4752 or 1-760-476-3962 (accessible 24 hours a day / 7 days a week)
Global Incident Response Access Code: 334305
Contract Number: 14012

2. Hazards Identification

2.1 Classification in accordance with paragraph (d) of §1910.1200

As adopted by the competent authority, this product does not require an SDS or hazard warning label.

Not classified

2.2. Label Elements

Hazard Pictograms

Signal Word: Not Classified

Hazard Statements Not Hazardous

Precautionary Statements

Prevention	None
Response	None
Storage	None
Disposal	None

2.3 Hazards not otherwise classified

None known

3. Composition/information on Ingredients

Substances	CAS Number	PERCENT (w/w)	GHS Classification - US
Hydrotreated light petroleum distillate	64742-47-8	10 - 30%	Asp. Tox. 1 (H304)
Ethoxylated branched C13 alcohol	78330-21-9	1 - 5%	Acute Tox. 4 (H302) Skin Irrit. 2 (H315) Eye Corr. 1 (H318) Aquatic Acute 2 (H401) Aquatic Chronic 3 (H412)

The exact percentage (concentration) of the composition has been withheld as proprietary.

4. First Aid Measures

4.1. Description of first aid measures

Inhalation If inhaled, move victim to fresh air and seek medical attention.

Eyes In case of contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention if irritation persists.

Skin Wash with soap and water. Get medical attention if irritation persists. Remove contaminated shoes and discard.

Ingestion Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2 Most important symptoms/effects, acute and delayed

Causes mild skin irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. Fire-fighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

Water fog, carbon dioxide, foam, dry chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2 Specific hazards arising from the substance or mixture

Special exposure hazards in a fire

Decomposition in fire may produce harmful gases. Use water spray to cool fire exposed surfaces.

5.3 Special protective equipment and precautions for fire-fighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Ensure adequate ventilation.
See Section 8 for additional information.

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

7. Handling and storage

7.1. Precautions for safe handling

Handling Precautions
Use appropriate protective equipment. Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Ensure adequate ventilation. Wash hands after use. Launder contaminated clothing before reuse.
Hygiene Measures
Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Information
Store away from oxidizers. Keep container closed when not in use. Store locked up. Product has a shelf life of 12 months.

8. Exposure Controls/Personal Protection

8.1 Occupational Exposure Limits

Substances	CAS Number	OSHA PEL-TWA	ACGIH TLV-TWA
Hydrotreated light petroleum distillate	64742-47-8	Not applicable	Not applicable
Ethoxylated branched C13 alcohol	78330-21-9	Not applicable	Not applicable

8.2 Appropriate engineering controls

Engineering Controls A well ventilated area to control dust levels. Local exhaust ventilation should be used in areas without good cross ventilation.

8.3 Individual protection measures, such as personal protective equipment

Personal Protective Equipment If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection If engineering controls and work practices cannot keep exposure below occupational exposure limits or if exposure is unknown, wear a NIOSH certified, European Standard EN 149, AS/NZS 1715:2009, or equivalent respirator when using this product. Selection of and instruction on using all personal protective equipment, including respirators, should be performed by an Industrial Hygienist or other qualified professional. Organic vapor respirator with a dust/mist filter. (A2P2/P3) In high concentrations, supplied air respirator or a self-contained

	breathing apparatus.
Hand Protection	Chemical-resistant protective gloves (EN 374) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Nitrile gloves. (>= 8 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced. Manufacturer's directions for use should be observed because of great diversity of types.
Skin Protection	Rubber apron.
Eye Protection	Chemical goggles; also wear a face shield if splashing hazard exists.
Other Precautions	None known.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State:	Liquid	**Color**	White to gray
Odor:	Mild hydrocarbon	**Odor Threshold:**	No information available

Property Remarks/ - Method	Values
pH:	6-8
Freezing Point / Range	No data available
Melting Point / Range	No data available
Pour Point / Range	No data available
Boiling Point / Range	175 °C / 347 °F
Flash Point	> 93 °C / > 200 °F (PMCC)
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	< 1
Vapor Pressure	0.002 mmHg
Vapor Density	No data available
Specific Gravity	1
Water Solubility	Partly soluble
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	> 200 °C / 392 °F
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%)	No data available

10. Stability and Reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions
Will Not Occur

10.4. Conditions to avoid
Keep away from heat, sparks and flame.

10.5. Incompatible materials
Strong oxidizers.

10.6. Hazardous decomposition products
Ammonia. Oxides of nitrogen. Carbon monoxide and carbon dioxide.

11. Toxicological Information

11.1 Information on likely routes of exposure
Principle Route of Exposure Eye or skin contact, inhalation.

11.2 Symptoms related to the physical, chemical and toxicological characteristics
Acute Toxicity

Inhalation May cause mild respiratory irritation.
Eye Contact In vitro tests indicate that the product is not an eye irritant.
Skin Contact Causes mild skin irritation.
Ingestion May cause mild gastric distress.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

11.3 Toxicity data

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Hydrotreated light petroleum distillate	64742-47-8	>5000 mg/kg-bw (rat) (similar substance)	>2000 mg/kg-bw (rabbit) (similar substance)	>5.2 mg/L (rat, 4 h, vapor) (similar substance)
Ethoxylated branched C13 alcohol	78330-21-9	1600 mg/kg-bw (rat) (similar substance)	>2000 mg/kg-bw (rabbit) (similar substance)	>0.22 mg/L (rat, 4h, aerosol, saturated) (similar substance)

Substances	CAS Number	Skin corrosion/irritation
Hydrotreated light petroleum distillate	64742-47-8	Non-irritating to the skin (similar substances)
Ethoxylated branched C13 alcohol	78330-21-9	Skin, rabbit: Causes moderate skin irritation. (similar substances)

Substances	CAS Number	Serious eye damage/irritation
Hydrotreated light petroleum distillate	64742-47-8	Non-irritating to rabbit's eye (similar substances)
Ethoxylated branched C13 alcohol	78330-21-9	Eye, rabbit: Causes severe eye irritation which may damage tissue. (similar substances)

Substances	CAS Number	Skin Sensitization
Hydrotreated light petroleum distillate	64742-47-8	Did not cause sensitization on laboratory animals (guinea pig) (similar substances)
Ethoxylated branched C13 alcohol	78330-21-9	Did not cause sensitization on laboratory animals (guinea pig) (similar substances)

Substances	CAS Number	Respiratory Sensitization
Hydrotreated light petroleum distillate	64742-47-8	Based on available data, the classification criteria are not met.
Ethoxylated branched C13 alcohol	78330-21-9	Based on available data, the classification criteria are not met.

Substances	CAS Number	Mutagenic Effects
Hydrotreated light petroleum distillate	64742-47-8	In vitro tests did not show mutagenic effects. In vivo tests did not show mutagenic effects. (similar substances)
Ethoxylated branched C13 alcohol	78330-21-9	In vitro tests did not show mutagenic effects. In vivo tests did not show mutagenic effects. (similar substances)

Substances	CAS Number	Carcinogenic Effects
Hydrotreated light petroleum distillate	64742-47-8	Did not show carcinogenic effects in animal experiments (similar substances)
Ethoxylated branched C13 alcohol	78330-21-9	Did not show carcinogenic effects in animal experiments (similar substances)

Substances	CAS Number	Reproductive toxicity
Hydrotreated light petroleum distillate	64742-47-8	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments. (similar substances)
Ethoxylated branched C13 alcohol	78330-21-9	Animal testing did not show any effects on fertility. Did not show teratogenic effects in animal experiments. (similar substances)

Substances	CAS Number	STOT - single exposure
Hydrotreated light petroleum distillate	64742-47-8	No significant toxicity observed in animal studies at concentration requiring classification.
Ethoxylated branched C13 alcohol	78330-21-9	No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)

Substances	CAS Number	STOT - repeated exposure
Hydrotreated light petroleum distillate	64742-47-8	No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)
Ethoxylated branched C13 alcohol	78330-21-9	No significant toxicity observed in animal studies at concentration requiring classification. (similar substances)

Substances	CAS Number	Aspiration hazard
Hydrotreated light petroleum distillate	64742-47-8	Aspiration into the lungs may cause chemical pneumonitis including coughing, difficulty breathing, wheezing, coughing up blood and pneumonia, which can be fatal.
Ethoxylated branched C13 alcohol	78330-21-9	Based on available data, the classification criteria are not met.

12. Ecological Information

12.1. Toxicity

Acute Fish Toxicity TLM96: >1000 mg/l (Pimephales promelas)
Algae Toxicity EC50: 16.70 mg/l (Skeletonema costatum)
Acute Crustaceans Toxicity: TLM48: 98 mg/l (Acartia tonsa)

Substance Ecotoxicity Data

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Hydrotreated light petroleum distillate	64742-47-8	ErL50(72 h)>10000 mg/L (Skeletonema costatum)	LC50(96 h)>10000 mg/L (Scophthalmus maximus) NOELR(28 d)>1000 mg/L (fish)	No information available	LC50(48 h)>10000 mg/L (Acartia tonsa) NOELR(21 d)=1000 mg/L (Daphnia magna)
Ethoxylated branched C13 alcohol	78330-21-9	IC50(72 h)=1-10 mg/L (Desmodesmus subspicatus)	LC50(96 h)=1-10 mg/L (Cyprinus carpio)	No information available	EC50(48 h)=1-10 mg/L (Daphnia magna) NOAEC (21d) 0.77 mg/L (Daphnia magna)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Hydrotreated light petroleum distillate	64742-47-8	Readily biodegradable (68.1% @ 28d)
Ethoxylated branched C13 alcohol	78330-21-9	Readily biodegradable (> 60% @ 28d)

12.3. Bioaccumulative potential

Substances	CAS Number	Bioaccumulation
Hydrotreated light petroleum distillate	64742-47-8	No information available
Ethoxylated branched C13 alcohol	78330-21-9	Not Bioaccumulative; BCF = 12.7 - 237 L/Kg

12.4. Mobility in soil

Substances	CAS Number	Mobility
Hydrotreated light petroleum distillate	64742-47-8	No information available
Ethoxylated branched C13 alcohol	78330-21-9	No information available

12.5 Other adverse effects

No information available

13. Disposal Considerations

13.1. Waste treatment methods

Disposal methods Disposal should be made in accordance with federal, state, and local regulations. Incineration recommended in approved incinerator according to federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. Transport Information

US DOT

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Canadian TDG

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IMDG/IMO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable

Special Precautions for User None

15. Regulatory Information

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

TSCA Significant New Use Rules - S5A2

Substances	CAS Number	TSCA Significant New Use Rules - S5A2	TSCA Section 5(E) Consent Orders
Hydrotreated light petroleum distillate	64742-47-8	Not applicable	Not applicable
Ethoxylated branched C13 alcohol	78330-21-9	Not applicable	Not applicable

EPA SARA Title III Extremely Hazardous Substances

Substances	CAS Number	EPA SARA Title III Extremely Hazardous Substances
Hydrotreated light petroleum distillate	64742-47-8	Not applicable
Ethoxylated branched C13 alcohol	78330-21-9	Not applicable

EPA SARA (311,312) Hazard Class
None

EPA SARA (313) Chemicals:

Substances	CAS Number	Toxic Release Inventory (TRI) - Group I	Toxic Release Inventory (TRI) - Group II
Hydrotreated light petroleum distillate	64742-47-8	Not applicable	Not applicable
Ethoxylated branched C13 alcohol	78330-21-9	Not applicable	Not applicable

EPA CERCLA/Superfund Reportable Spill Quantity

Substances	CAS Number	CERCLA RQ
Hydrotreated light petroleum distillate	64742-47-8	Not applicable
Ethoxylated branched C13 alcohol	78330-21-9	Not applicable

EPA RCRA Hazardous Waste Classification
If product becomes a waste, it does NOT meet the criteria of a hazardous waste as defined by the US EPA.

California Proposition 65

Substances	CAS Number	California Proposition 65
Hydrotreated light petroleum distillate	64742-47-8	Not applicable
Ethoxylated branched C13 alcohol	78330-21-9	Not applicable

U.S. State Right-to-Know Regulations

Substances	CAS Number	MA Right-to-Know Law	NJ Right-to-Know Law	PA Right-to-Know Law
Hydrotreated light petroleum distillate	64742-47-8	Not applicable	Not applicable	Not applicable
Ethoxylated branched C13 alcohol	78330-21-9	Not applicable	Not applicable	Not applicable

NFPA Ratings: Health 2, Flammability 1, Reactivity 0
HMIS Ratings: Health 2, Flammability 1, Physical Hazard 0 , PPE: B

Canadian Regulations

Canadian Domestic Substances List (DSL) All components listed on inventory or are exempt.

16. Other information

Preparation Information
Prepared By Chemical Stewardship

e-mail: fdunexchem@halliburton.com

Revision Date:	27-Jul-2021
Reason for Revision	SDS sections updated: 2

Additional information:
For additional information on the use of this product, contact your local Halliburton representative.

For questions about the Safety Data Sheet for this or other Halliburton products, contact Chemical Stewardship at 1-580-251-4335.

Key or legend to abbreviations and acronyms used in the safety data sheet
bw – body weight
CAS – Chemical Abstracts Service
d - day
EC50 – Effective Concentration 50%
ErC50 – Effective Concentration growth rate 50%
h - hour
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL50 – Lethal Loading 50%
mg/kg – milligram/kilogram
mg/L – milligram/liter
mg/m^3 - milligram/cubic meter
mm - millimeter
mmHg - millimeter mercury
NIOSH – National Institute for Occupational Safety and Health
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PEL – Permissible Exposure Limit
ppm – parts per million
STEL – Short Term Exposure Limit
TWA – Time-Weighted Average
UN – United Nations
w/w - weight/weight

Key literature references and sources for data
www.ChemADVISOR.com/
NZ CCID

Disclaimer Statement
This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

PENETROL®

Wetting Agent

Description

PENETROL wetting agent is a water miscible, non-ionic surfactant designed to counteract the sticking tendencies of clay.

Applications/Functions

The use of PENETROL wetting agent aids the following:

- Reduce or eliminate bit balling
- Reduce surface tension of drilling fluid, which allows faster chip removal without continuously grinding the hard shale formations
- Improve drilling efficiency by preferentially coating the bottom-hole assembly and drill string
- Minimize differential sticking
- Increase bit life and reduce drill pipe and bottom-hole assembly wear

Advantages

- Easy to mix
- Effective in low concentrations
- Compatible with other Baroid drilling fluid additives
- Biodegradable

Typical Properties

Appearance	forest green liquid
Specific gravity	0.98
pH (1%) solution	9.5
Flash point, TOC, °F, °C	>300, (149)

Recommended Treatment

Added uniformly through entire circulation system

- 1 to 4 quarts of PENETROL wetting agent per 100 gallons of drilling fluid
- 2.5 to 10 liters of PENETROL wetting agent per m^3 of drilling fluid

As a slug down drill rods to counteract the sticking tendencies of clay

- 1 to 2 quarts of PENETROL wetting agent per drill rod
- 1 to 2 liters of PENETROL wetting agent per drill rod

Alternate application

- Dilute 1 gallon of PENETROL wetting agent with 10 gallons of water and inject one gallon of mixture per minute into the pump suction
- Dilute 3.8 liters of PENETROL wetting agent with 38 liters of water and inject 3.8 liters of mixture per minute into the pump suction

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Packaging

PENETROL® wetting agent is packaged in 5-gal (19-liter) plastic containers.

Availability

PENETROL wetting agent can be purchased through any Baroid Industrial Drilling Products Retailer. To locate the Baroid IDP retailer nearest you contact the Customer Service Department in Houston or your area IDP Sales Representative.

Baroid Industrial Drilling Products

Product Service Line, Halliburton

3000 N. Sam Houston Pkwy. E.

Houston, TX 77032

Customer Service	(800) 735-6075 Toll Free	(281) 871-4612
Technical Service	(877) 379-7412 Toll Free	(281) 871-4613

QUIK-TROL® GOLD

Highly Dispersible Filtration Control Additive

Description

QUIK-TROL® GOLD highly dispersible polyanionic cellulosic (PAC™) polymer provides ease of mixing and improved filtration control in most water-based drilling fluids. QUIK-TROL GOLD highly dispersible polymer, when added to an AQUAGEL®, QUIK-GEL® or BORE-GEL® slurry, yields a low filtrate drilling fluid system suitable for drilling in water sensitive formations.

Applications/Functions

The use of QUIK-TROL GOLD filtration control additive promotes:

- Filtration control in water-based drilling fluids
- Borehole stability in water sensitive formations
- Minimized rotational torque and circulating pressure
- Improved hole cleaning and core recovery
- Enhanced foam properties to improve cuttings transport in air/foam drilling

Advantages

- Disperses readily in water, even with low shear
- Effective in fresh, salt and brackish water-based drilling fluids
- Efficiently improves filtration control- effective at low concentrations
- Non-fermenting
- Compatible with other Baroid drilling fluid additives
- NSF/ANSI Standard 60 certified

Typical Properties

• Appearance	Off white, granular powder
• pH (1% solution)	6.0 - 8.0

Recommended Treatment

- Using a Venturi Mixer, or into vortex of a high-speed stirrer, add slowly and uniformly to the entire circulating system. See treatment chart below or contact your local Baroid IDP Field Representative for dosing assistance.

Approximate Amounts of QUIK-TROL® GOLD filtration control additive Added to Water-Based Fluids		
lbs/bbl	**lbs/100 gallons**	**kg/m^3**
0.1 – 2.0	**0.25 – 4.75**	**0.3 – 5.7**

QUIK-TROL GOLD additive is designed for Industrial Use Only

Note:
Highly saline waters may require twice as much QUIK-TROL GOLD additive as fresh water. Preferably, QUIK-TROL GOLD additive should be mixed in fresh water before it is added to very salty water.

Packaging

QUIK-TROL® GOLD filtration control additive is packaged in 40-lb (18.2-kg) pails and in 20-lb (9.1-kg) plastic cans containing 10, 2-lb (0.9-kg) airtight, sealed plastic bags. QUIK-TROL GOLD highly dispersive filtration control additive is also available in 50-lb (22.7-kg) or 25-kg (55-lb) multiwall paper bags.

Availability

QUIK-TROL GOLD filtration control additive can be purchased through any Baroid Industrial Drilling Products Retailer. To locate the Baroid IDP retailer nearest you contact the Customer Service Department in Houston or your area IDP Sales Representative.

Baroid Industrial Drilling Products

Product Service Line, Halliburton

3000 N. Sam Houston Pkwy E.

Houston, TX 77032

Customer Service	(800) 735-6075 Toll Free	(281) 871-4612
Technical Service	(877) 379-7412 Toll Free	(281) 871-4613

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