IMPIANTO SMALL SCALE LNG PLANT Collesanto gas field

Allegato 1 - Schede Sicurezza Chimici Impianto

Elenco dei consumi di chimici, materiali consumabili e commodities

-	01	07/11/2023		EMISSIONE PER ENTI	DG Impianti	ITF Cosmep	ITF Cosmep
-	00	06/10/2023		EMISSIONE PER ENTI	DG Impianti	ITF Cosmep	ITF Cosmep
STATO Rev	Rev. n.	DATA		DESCRIZIONE	ELABORATO	VERIFICATO	APPROVATO
CONTRATTORE Engea Consulting Engineering Management Contracting DG Impianti					Titolo Progetto		
ITALFLUID Cosmep			IMPIANTO SMALL SCALE LNG PLANT Collesanto gas field				
					Scala	fogl	io/di
					A4	1 0	di 1
Titolo Documento Allegato 1 Elenco dei consumi di chimici, materiali consumabili e commodities				Doc. Codice			
				Doc. Pos			
, Softwar	re: Microsoft Ex	cel			File name	0	

Conforms to US OSHA Hazard Communication 29CFR1910.1200

SAFETY DATA SHEET



Antifoam agent, Antifoam 1520, Part Number 5190-2235

Section	1.	Identification
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1.1 Product identifier				
Product name	1	Antifoam agent, Antifoam 1520, Part Number 5190-2235		
Part no.	1	5190-2235		
Validation date	1	5/19/2023		
1.2 Relevant identified uses of the substance or mixture and uses advised against				
Identified uses	:	Reagents and Standards for Analytical Chemistry Laboratory Use 10 ml		
1.3 Details of the supplier of the supplicit	the	safety data sheet		
Supplier/Manufacturer	:	Agilent Technologies, Inc. 5301 Stevens Creek Blvd Santa Clara, CA 95051, USA 800-227-9770		
1.4 Emergency telephone nui	<u>mb</u>	<u>er</u>		

In case of emergency	: CHEMTREC®: 1-800-424-9300

Section 2. Hazards identification

2.1 Classification of the substance or mixture

OSHA/HCS status	1	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substan	ce	or mixture
⊮ 319		EYE IRRITATION - Category 2A
		Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 10%
2.2 GHS label elements		
Hazard pictograms	1	\wedge
Signal word	:	Warning
Hazard statements	1	H319 - Causes serious eye irritation.
Precautionary statements		
Prevention	:	P280 - Wear eye or face protection.
Response	:	P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	:	Not applicable.
Disposal	:	Not applicable.
2.3 Other hazards		
Hazards not otherwise	:	None known.

Section 3. Composition/information on ingredients

Substance/mixture

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: Mixture
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Ingredient name	%	CAS number
Siloxanes and Silicones, di-Me	≥10 - <25	63148-62-9
benzoic acid	<1	65-85-0

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

4.1 Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

4.2 Most important symptoms/effects, acute and delayed

Potential acute health effects				
Eye contact	: Causes serious eye irritation.			
Inhalation	: No known significant effects or critical hazards.			
Skin contact	: No known significant effects or critical hazards.			
Ingestion	: No known significant effects or critical hazards.			
Over-exposure signs/symptoms				
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness			
Inhalation	: No specific data.			
Skin contact	: No specific data.			
Ingestion	No specific data.			

4.3 Indication of immediate medical attention and special treatment needed, if necessary

Date of issue :	05/19/2023
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Section 4. First aid measures

Notes to physician	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures 5.1 Extinguishing media Suitable extinguishing : Use an extinguishing agent suitable for the surrounding fire. media Unsuitable extinguishing : None known. media 5.2 Special hazards arising from the substance or mixture Specific hazards arising : In a fire or if heated, a pressure increase will occur and the container may burst. from the chemical Hazardous thermal : Decomposition products may include the following materials: carbon dioxide decomposition products carbon monoxide metal oxide/oxides Formaldehyde. **5.3 Advice for firefighters Special protective actions** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable for fire-fighters training. Fire-fighters should wear appropriate protective equipment and self-contained breathing **Special protective** 2 apparatus (SCBA) with a full face-piece operated in positive pressure mode. equipment for fire-fighters

Section 6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures			
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.		
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".		
6.2 Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).		
6.3 Methods and materials for containment and cleaning up			
Methods for cleaning up	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.		

Section 7. Handling and storage

7.1 Precautions for safe handling

Protective measures	Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous Do not reuse container.	k
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.	
7.2 Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.	
7.3 Specific end use(s) Recommendations Industrial sector specific	Industrial applications, Professional applications.	

Section 8. Exposure controls/personal protection

8.1 Control parameters

solutions

Occupational exposure limits

Ingredient name	Exposure limits
Siloxanes and Silicones, di-Me benzoic acid	None. ACGIH TLV (United States, 1/2022). Absorbed through skin. TWA: 0.5 mg/m ³ 8 hours. Form: Inhalable fraction and vapor

Biological exposure indices

No exposure indices known.

Section 8. Exposure controls/personal protection

Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	:	Liquid. [Emulsion.]			
Color	1	Milky white			
Odor	1	Characteristic.			
Odor threshold	1	Not available.			
рН	1	3.5			
Melting point/freezing point	1	Not available.			
Boiling point, initial boiling point, and boiling range	1	65°C (149°F)			
Flash point	:	Closed cup: >101.1°C	; (>214°F)		
Evaporation rate	1	Not available.			
Flammability	1	Not applicable.			
Lower and upper explosion limit/flammability limit	1	Not available.			
Vapor pressure	1		Vapo	r Pressur	e at 20°C
		Ingredient name	mm Hg	kPa	Method
		water	17.5	2.3	

				Hg		
	water	17.5	2.3	92.258	12.3	
	Siloxanes and Silicones, di-Me	5	0.67			
Relative vapor density :	Not available.					
Relative density :	1					
Density :	1 g/cm ³ [25°C (77°F)]					

mm

Vapor pressure at 50°C

Method

kPa

Antifoam agent, Antifoam 1520, Part Number 5190-2235

Section 9. Physical and chemical properties and safety characteristics

Solubility(ies)	1	Media	Result
		water	Soluble
Miscible with water	:	Yes.	
Partition coefficient: n- octanol/water	:	Not applicable.	
Auto-ignition temperature	:	Not available.	
Decomposition temperature	:	Not available.	
Viscosity	:	Kinematic: 5000 mm²/s (500	00 cSt)
Particle characteristics			
Median particle size	:	Not applicable.	

Section 10. Stability and reactivity

10.1 Reactivity	1	No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	:	The product is stable.
10.3 Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	:	No specific data.
10.5 Incompatible materials	:	May react or be incompatible with oxidizing materials.
10.6 Hazardous decomposition products	:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
benzoic acid	LD50 Oral	Rat	1700 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Siloxanes and Silicones, di-	Eyes - Mild irritant	Rabbit	-	1 hours 100	-
INIE	Eyes - Mild irritant	Rabbit	-	24 hours 100	-
	Eyes - Moderate irritant	Rabbit	-	uL 24 hours 100	-
		B 11.1		uL	
	Skin - Mild Irritant	Rabbit	-	24 nours 500 uL	-
benzoic acid	Skin - Mild irritant	Human	-	40 minutes 0.76 %	-
	Skin - Moderate irritant	Human	-	72 hours 22 mg I	-

Sensitization

Not available.

Mutagenicity

Date of issue : 05/19/2023	Date of issue :
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Section 11. Toxicological information

Conclusion/Summary	: Not available.
Carcinogenicity	
Conclusion/Summary	: Not available.
Reproductive toxicity	
Conclusion/Summary	: Not available.
Teratogenicity	
Conclusion/Summary	: Not available.
	the determinant of the second

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
benzoic acid	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
benzoic acid	Category 1	inhalation	lungs

Aspiration hazard

Not available.

Information on the likely	1	Routes of entry anticipated: Oral	, Dermal,	Inhalation,	Eyes
routes of exposure					

Potential acute health effects

otential acate ficaltif chects		
Eye contact	÷	Causes serious eye irritation.
Inhalation	÷	No known significant effects or critical hazards.
Skin contact	÷	No known significant effects or critical hazards.
Ingestion	÷	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
<u>Long term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	<u>cts</u>
General	: No known significant effects or critical hazards.

Section 11. Toxicological information

- **Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity
- : No known significant effects or critical hazards.
- Reproductive toxicity
- : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
benzoic acid	1700	N/A	N/A	N/A	N/A

Section 12. Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Siloxanes and Silicones, di- Me	Acute LC50 44.5 ppm Fresh water	Daphnia - Daphnia magna - Instar	48 hours
benzoic acid	Acute EC50 140 μg/l	Algae - Chlorella vulgaris - Exponential growth phase	72 hours
	Acute EC50 860 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 180 ppm Fresh water	Fish - Gambusia affinis - Adult	96 hours

12.2 Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzoic acid	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
benzoic acid	1.88	-	low

12.4 Mobility in soil

Soil/water partition : Not available. coefficient (Koc)

12.5 Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

13.1 Waste treatment methods

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered

Section 13. Disposal considerations

when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Local regulations may be more stringent than regional or national requirements.

The information presented below only applies to the material as supplied. The identification based on characteristic(s) or listing may not apply if the material has been used or otherwise contaminated. It is the responsibility of the waste generator to determine the toxicity and physical properties of the material generated to determine the proper waste identification and disposal methods in compliance with applicable regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

Section 14. Transport information

DOT / TDG / Mexico / IMDG /	3	Not regulated.
ΙΑΤΑ		

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture					
U.S. Federal regulations	1	TSCA 8(a) PAIR : Siloxanes and Silicones, di-Me; Siloxanes and Silicones, di-Me, reaction products with silica			
		TSCA 8(a) CDR Exempt/Partial exemption: Not determined			
		Clean Water Act (CWA) 311: benzoic acid; Sulphuric acid			
Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	:	Not listed			
Clean Air Act Section 602 Class I Substances	1	Not listed			
Clean Air Act Section 602 Class II Substances	1	Not listed			
DEA List I Chemicals (Precursor Chemicals)	:	Not listed			
DEA List II Chemicals (Essential Chemicals)	1	Not listed			
SARA 302/304					
Composition/information of	on	ingredients			

			SARA 302 TPQ		SARA 304 RQ	
Name	%	EHS	(lbs)	(gallons)	(lbs)	(gallons)
Sulphuric acid	≤0.1	Yes.	1000	66.3	1000	66.3

Section 15. Regulatory information

SARA 304 RQ

SARA 311/312

: 1111111.1 lbs / 504444.4 kg [133260.1 gal / 504444.4 L]

Classification

: EYE IRRITATION - Category 2A

Composition/information on ingredients

Name	%	Classification
Siloxanes and Silicones, di-Me	≥10 - <25	EYE IRRITATION - Category 2A

State regulations

Massachusetts	: None of the components are listed	J.
New York	: None of the components are listed	d.
New Jersey	: None of the components are listed	d.
Pennsylvania	: None of the components are listed	d.

California Prop. 65

MWRNING: This product can expose you to Strong inorganic acid mists containing sulfuric acid, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Strong inorganic acid mists containing sulfuric acid	-	-

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Date of issue :	9/2023	
United States	: All components are active or exempted.	
Turkey	: Not determined.	
Thailand	: Not determined.	
Taiwan	: All components are listed or exempted.	
Republic of Korea	: All components are listed or exempted.	
Philippines	: All components are listed or exempted.	
New Zealand	: All components are listed or exempted.	
Japan	: Japan inventory (CSCL): All components are listed or exempted. Japan inventory (ISHL): All components are listed or exempted.	
Eurasian Economic	on : Russian Federation inventory: All components are listed or exem	pted.
China	: All components are listed or exempted.	
Canada	: All components are listed or exempted.	
Australia	: All components are listed or exempted.	

Antifoam agent, Antifoam 1520, Part Number 5190-2235

Section 15. Regulatory information

Viet Nam

: All components are listed or exempted.

Section 16. Other information

Procedure used to derive the classification

Classification	Justification
YE IRRITATION - Category 2A	Calculation method

<u>History</u>	
Date of issue	: 05/19/2023
Date of previous issue	: 05/20/2020
Version	: 6
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available UN = United Nations

✓ Indicates information that has changed from previously issued version.

Notice to reader

Disclaimer: The information contained in this document is based on Agilent's state of knowledge at the time of preparation. No warranty as to its accurateness, completeness or suitability for a particular purpose is expressed or implied.



CORRTREAT 3747

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	Date. 14.05.2025
Version : 7 - 0 / EU Date of pri	nting: 16.03.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name CORRTREAT 3747

Material number: 250014

Chemical nature:

Mixture of quaternary amines and ethoxylated imidazolines in water.

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture

Industry sector : Oilfield Type of use : Corrosion inhibitor

Exposure scenarios: see annex

1.3. Details of the supplier of the safety data sheet

Identification of the company

Clariant Gulf FZ-LLC Dubai Science Park North Tower, Office No: 1601 Dubai – U.A.E

Information about the substance/mixture

BU Care Chemicals Product Stewardship e-mail: SDS.Europe@clariant.com

1.4. Emergency telephone number

00800-5121 5121 (24 h)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H302: Harmful if swallowed.
Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)



CORRTREAT 3747

Substance key: 000000473131 Version : 7 - 0 / EU Page 2(76) Revision Date: 14.03.2023 Date of printing : 16.03.2023

Hazard pictograms	:	
Signal word	:	Danger
Hazard statements	:	 H302 Harmful if swallowed. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H411 Toxic to aquatic life with long lasting effects.
Precautionary statements	:	Prevention:P261Avoid breathing mist or vapours.P264Wash skin thoroughly after handling.P273Avoid release to the environment.P280Wear protective gloves/ eye protection/ face protection.
		Response: P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. P391 Collect spillage.

Hazardous components which must be listed on the label:

Reaction product of tallow fatty propylene diamine, formaldehyde and ethylene oxide Fatty acids, tall-oil, reaction products with polyethylenepolyamines Alkylpyridine benzyl chloride quaternary Mercaptoacetic acid

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

No additional hazards are known except those derived from the labelling.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components			
Chemical name	CAS-No.	Classification	Concentration
	EC-No.		(% w/w)



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	Index-No.		
	Registration number		
Reaction product of tallow fatty propylene diamine, formaldehyde and ethylene oxide	283149-88-2	Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Dam. 1; H318 Aquatic Chronic 1; H410 Aquatic Acute 1; H400	>= 3 - < 10
Ethanediol	107-21-1 203-473-3 603-027-00-1 01-2119456816-28 01-2119456816-28- 0000 01-2119456816-28- 0003 01-2119456816-28- 0038 01-2119456816-28- 0117 UK-20-5549617523- 7-0000 UK-20-7511478711- 4-0000 UK-20-8044687532- 2-0000	Acute Tox. 4; H302 STOT RE 2; H373 (Kidney)	>= 1 - < 10
Fatty acids, tall-oil, reaction products with polyethylenepolyamines	68910-93-0 272-756-1	Skin Irrit. 2; H315 Eye Dam. 1; H318 Aquatic Chronic 1; H410 Aquatic Acute 1; H400	>= 3 - < 10
Alkylpyridine benzyl chloride quaternary	100765-57-9	Acute Tox. 4; H302 Acute Tox. 3; H331 Acute Tox. 3; H311 Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1B; H317 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 Aquatic Chronic 2; H411	>= 3 - < 10
Mercaptoacetic acid	68-11-1 200-677-4 607-090-00-6 01-2119494933-24 DUIN-UK-20- 1442979995-1-0000	Acute Tox. 3; H301 Acute Tox. 3; H331 Acute Tox. 3; H311 Skin Corr. 1B; H314 Eye Dam. 1; H318 Acute toxicity estimate Acute oral toxicity: 73	>= 1 - < 3



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		mg/kg Acute dermal toxicity:	
		848 mg/kg	
Methanol	67-56-1	Flam. Liq. 2; H225	>= 1 - < 3
	200-659-6	Acute Tox. 3; H301	
	603-001-00-X	Acute Tox. 3; H331	
	01-2119433307-44	Acute Tox. 3; H311	
	01-2119433307-44-	STOT SE 1; H370	
	0000	(Eyes, Central	
	01-2119433307-44-	nervous system)	
	0024		
	01-2119433307-44-	specific concentration	
	0061	limit	
	01-2119433307-44-	STOT SE 1; H370	
	0066	>= 10 %	
	01-2119433307-44-	STOT SE 2; H371	
	0071	3 - < 10 %	
	01-2119433307-44-	STOT SE 1; H370	
	0091	>= 10 %	
	01-2119433307-44-	STOT SE 2; H371	
	0128	3 - < 10 %	
	01-2119433307-44-		
	0142		
	01-2119433307-44-		
	0176		
	01-2119433307-44-		
	XXXX		

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	:	Remove/ Take off immediately all contaminated clothing. Get medical advice/ attention if you feel unwell.
If inhaled	:	If inhaled, remove to fresh air. Get medical advice/ attention.
In case of skin contact	:	Wash off immediately with plenty of water. Consult a physician.
In case of eye contact	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Consult a physician.
If swallowed	:	Rinse mouth with water. If conscious, give the victim plenty of water to drink. Do NOT induce vomiting. In case of unconsciousness do not induce vomiting or give anything by mouth. Take victim immediately to hospital.



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4.2 Most important symptoms and	effects, both acute and delayed
Symptoms :	irritant effects
	corrosive effects
	sensitising effects
Risks :	Causes skin irritation.
	Causes serious eye damage.
	May cause an allergic skin reaction.
4.3 Indication of any immediate me	dical attention and special treatment needed
Treatment :	Treat symptomatically.
SECTION 5: Firefighting measured	res
5.1 Extinguishing media	
Suitable extinguishing media :	Dry powder Alcohol-resistant foam Carbon dioxide (CO2)
5.2 Special bazards arising from th	e substance or mixture
Specific bazards during	Carbon ovides
firefighting	Sulphur oxides Hydrogen sulfide (H2S)
5.3 Advice for firefighters	
Special protective equipment : for firefighters	Full protective suit In case of fire: Wear respiratory protection.
Further information :	Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
SECTION 6: Accidental release	measures
6.1 Personal precautions, protectiv	e equipment and emergency procedures
Personal precautions :	Ensure adequate ventilation. Wear suitable protective equipment. Wear respiratory protection. Do not let the liquid drain into rivers, ponds or sewer systems.

6.2 Environmental precautions

Environmental precautions	:	The product should not be allowed to enter drains, water
		courses or the soil.
		If the product contaminates rivers and lakes or drains inform
		respective authorities.



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6.3 Methods and material for containment and cleaning up

Methods for cleaning up :	Soak up with inert absorbent material. Dispose of absorbed material in accordance with the regulations. Rinse away rest with plenty of water
---------------------------	---

6.4 Reference to other sections

Information regarding Safe handling, see chapter 7., For personal protection see section 8., For disposal considerations see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling	g	
Advice on safe handling	:	Avoid spilling, spraying or splashing Provide adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Have eyewash bottle in readiness.
Advice on protection against fire and explosion	:	Observe the general rules of industrial fire protection
Hygiene measures	:	Do not eat, drink or smoke when using this product. Wash hands before breaks and at the end of workday. Take off immediately all contaminated clothing.
7.2 Conditions for safe storage, i	incl	uding any incompatibilities
Requirements for storage areas and containers	:	Keep container tightly closed in a cool, well-ventilated place. Keep only in the original container.
Further information on storage conditions	:	Keep containers tightly closed in a cool, well-ventilated place Handle and open container with care.
7.3 Specific end use(s)		
Specific use(s)	:	No further recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health	Value
			effects	
Ethanediol	Workers	Inhalation	Long-term local	35 mg/m3
CAS-No.: 107-21-1			effects	
	Remarks:DNEL			



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	Workers	Dermal	Long-term systemic effects	106 mg/kg bw/day		
	Remarks:DNEL					
	Consumers	Inhalation	Long-term local effects	7 mg/m3		
	Remarks:DNEL	•				
	Consumers	Dermal	Long-term systemic effects	53 mg/kg bw/day		
	Remarks:DNEL					
Mercaptoacetic acid CAS-No.: 68-11-1	Workers	Inhalation	Long-term systemic effects	1,13 mg/m3		
	Remarks:DNEL					
	Workers	Inhalation	Acute systemic effects	4,5 mg/m3		
	Remarks:DNEL	•		•		
	Workers	Inhalation	Acute local effects	4,5 mg/m3		
	Remarks:DNEL					
	Workers	Dermal	Long-term systemic effects	1,6 mg/kg bw/day		
	Remarks:DNEL					
	Consumers	Oral	Long-term systemic effects	0,08 mg/kg bw/day		
	Remarks:DNEL	•				
Methanol CAS-No.: 67-56-1	Workers	Inhalation	Long-term systemic effects	130 mg/m3		
	Remarks:DNEL	•		•		
	Workers	Inhalation	Acute systemic effects	130 mg/m3		
	Remarks:DNEL	•	-			
	Workers	Inhalation	Long-term local effects	130 mg/m3		
	Remarks:DNEL	•		•		
	Workers	Inhalation	Acute local effects	130 mg/m3		
	Remarks:DNEL					
	Workers	Dermal	Long-term systemic effects	20 mg/kg bw/day		
	Remarks:DNEL					
	Workers	Dermal	Acute systemic effects	20 mg/kg bw/day		
	Remarks:DNEL					
	Consumers	Inhalation	Long-term systemic effects	26 mg/m3		
	Remarks:DNEL	•				
	Consumers	Inhalation	Acute systemic effects	26 mg/m3		
	Remarks:DNEL					
	Consumers	Inhalation	Long-term local effects	26 mg/m3		
	Remarks:DNEL	•		•		
	Consumers	Inhalation	Acute local effects	26 mg/m3		
	Remarks:DNEL					
	Consumers	Dermal	Long-term systemic effects	4 mg/kg bw/dav		



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Remarks:DNEL			
Consumers	Dermal	Acute systemic effects	4 mg/kg bw/day
Remarks:DNEL			
Consumers	Oral	Long-term systemic effects	4 mg/kg bw/day
Remarks:DNEL			
Consumers	Oral	Acute systemic effects	4 mg/kg bw/day
Remarks:DNEL			

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
Mercaptoacetic acid CAS-No.: 68-11-1	Fresh water	0,027 mg/l
	Intermittent use/release	0,27 mg/l
	Marine water	0,003 mg/l
	Sewage treatment plant	0,5 mg/l
	Fresh water sediment	0,009 mg/kg dry weight (d.w.)
	Marine sediment	0,001 mg/kg dry weight (d.w.)
	Soil	0,005 mg/kg dry weight (d.w.)

8.2 Exposure controls

Engineering measures

Provide adequate ventilation.

Personal protective equipment			
Eye/face protection	:	Tightly fitting safety goggles Face-shield	
Hand protection Remarks	:	Neoprene gloves Nitrile rubber gloves. PVC or PE gloves	
Skin and body protection	:	Wear suitable protective clothing.	
Respiratory protection	:	Use only in well-ventilated areas. In the case of vapour formation use a respirator with an approved filter. Equipment should conform to EN 14387 If the occupational exposure limits cannot be met, in exceptional cases suitable respiratory equipment should be worn only for a short period of time. ABEK-P3-filter	
Protective measures	:	Do not inhale vapours Avoid contact with skin and eves.	

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties



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Physical state :	:	Liquid	
Colour :	:	yellow to amber	
Odour :	:	pungent	
Odour Threshold :	:	not determined	
Melting point :	:	< 0 °C	
Boiling point :	:	> 100 °C	
Upper explosion limit / upper : flammability limit	:	Not applicable	
Lower explosion limit / Lower : flammability limit	:	Not applicable	
Flash point :	:	> 61 °C	
Auto-ignition temperature :	:	not available	
Decomposition temperature :	:	> 100 °C	
pH :	:	5,17 (25 °C) Concentration: 100 %	
Viscosity			
Viscosity, dynamic :		ca. 3,3 mPa.s (23 °C)	
Viscosity, kinematic :	:	no data available	
Solubility(ies) Water solubility :	:	soluble	
Partition coefficient: n- : octanol/water	:	Not applicable	
Vapour pressure :	:	approx. 3 kPa (20 °C)	
Density :	:	ca. 1,02 g/cm3 (25 °C)	
Relative vapour density :	:	no data available	
Particle characteristics Particle size :	:	Not applicable	
9.2 Other information			
Self-ignition :	:	no data available	
Metal corrosion rate :	:	Not applicable	



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Evaporation rate :	Not applicable
SECTION 10: Stability and reacti	vity
10.1 Reactivity	
See section 10.3. "Possibility of h	azardous reactions"
10.2 Chemical stability Stable under normal conditions.	
10.3 Possibility of hazardous reaction	ons
Hazardous reactions :	With acids hydrogen sulphide is produced.
10.4 Conditions to avoid	
Conditions to avoid :	Keep away from heat. Keep away from flames and sparks.
10.5 Incompatible materials	
Materials to avoid :	not known
10.6 Hazardous decomposition proc	ducts
Carbon oxides Sulphur oxides Hydrogen sulfide (H2S)	
SECTION 11: Toxicological infor	mation

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity	
Product:	
Acute oral toxicity :	Acute toxicity estimate: 1.351 mg/kg Method: Calculation method
Acute inhalation toxicity :	Acute toxicity estimate: > 20 mg/l Exposure time: 4 h Test atmosphere: vapour Method: Calculation method
Acute dermal toxicity :	Acute toxicity estimate: > 2.000 mg/kg Method: Calculation method
Components:	
Reaction product of tallow fat	y propylene diamine, formaldehyde and ethylene oxide:
Acute oral toxicity :	Assessment: The component/mixture is moderately toxic after single ingestion.
Ethanediol: Acute oral toxicity :	LD50 (Rat, male and female): Method: Other



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		GLP: no Assessment: The component/mixture is moderately toxic after single ingestion.
Acute inhalation toxicity	:	LC50 (Rat, male and female): > 2,5 mg/l Exposure time: 6 h Test atmosphere: dust/mist Method: Other GLP: yes Assessment: The substance or mixture has no acute inhalation toxicity
Acute dermal toxicity	:	LD50 (Mouse, male and female): > 3.500 mg/kg Method: Other GLP: yes
		Assessment: The substance or mixture has no acute dermal toxicity
Alkylpyridine benzyl chloride	e a	uaternary:
Acute oral toxicity	:	Assessment: The component/mixture is moderately toxic after single ingestion.
Acute inhalation toxicity	:	Assessment: The component/mixture is toxic after short term inhalation.
Acute dermal toxicity	:	Assessment: The component/mixture is toxic after single contact with skin.
Mercaptoacetic acid:		
Acute oral toxicity	:	LD50 (Rat, male and female): 73 mg/kg Method: OECD Test Guideline 401
Acute inhalation toxicity	:	Assessment: The component/mixture is toxic after short term inhalation.
Acute dermal toxicity	:	LD50 (Rabbit, male and female): 848 mg/kg Method: OECD Test Guideline 402 GLP: no
Methanol:		
Acute oral toxicity	:	LD50 (Rat, male and female): 1.187 - 2.769 mg/kg Method: Other GLP: no Assessment: The component/mixture is toxic after single ingestion.
Acute inhalation toxicity	:	LC50 (Rat, male and female): 87,5 mg/l Exposure time: 6 h Test atmosphere: vapour Method: Other GLP: no Assessment: The component/mixture is toxic after short term



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	inhalation.
Acute dermal toxicity	: Assessment: The component/mixture is toxic after single contact with skin.
Skin corrosion/irritation	
Product:	
Remarks	: no data available
Components:	
Reaction product of tallo	<i>w</i> fatty propylene diamine, formaldehyde and ethylene oxide
Result	: Irritating to skin.
Ethanediol:	
Species	· Rabbit
Exposure time	· 20 h
Method	· Other
Result	· No skin irritation
GLP	: no
Fatty acids tall-oil react	on products with polyethylenepolyamines:
Recult	· Irritating to skin
Result	. Intating to skin.
Alkylpyridine benzyl chlo	ride quaternary:
Result	: Irritating to skin.
Mercaptoacetic acid:	
Method	: Other
Result	: Causes burns.
GLP	: yes
Methanol:	
Species	· Rabbit
Exposure time	· <= 20 h
Method	Other
Result	· No skin irritation
GLP	: no
GEI	
Serious eye damage/eve	irritation
Serious eye damage/eye Product:	irritation

Result : Risk of serious damage to eyes.



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Ethanedior:	
Species	: Rabbit
Exposure time	: 24 h
Method	: Other
Result	: No eye irritation
GLP	: no
Fatty acids, tall-oil, reactior	products with polyethylenepolyamines:
Result	Risk of serious damage to eves.
Alkylpyridine benzyl chlorid	de quaternary:
Result	· Risk of serious damage to eves
Result	. This of serious damage to eyes.
Moreantoacotic acid:	
Species	
Method	Directive 67/548/EEC, Annex V, B.5.
Result	Risk of serious damage to eyes.
Mathanali	
Methanol:	
Species	: Rabbit
Method	: Other
Result	
GLP	. 110
Respiratory or skin sensitis	ation
Respiratory or skin sensitis	ation
Respiratory or skin sensitis <u>Product:</u>	ation
Respiratory or skin sensitis <u>Product:</u> Remarks	: no data available
Respiratory or skin sensitis <u>Product:</u> Remarks	: no data available
Respiratory or skin sensitis <u>Product:</u> Remarks <u>Components:</u>	ation : no data available
Respiratory or skin sensitis <u>Product:</u> Remarks <u>Components:</u> Ethanediol:	ation : no data available
Respiratory or skin sensitis <u>Product:</u> Remarks <u>Components:</u> Ethanediol: Test Type	: no data available
Respiratory or skin sensitis <u>Product:</u> Remarks <u>Components:</u> Ethanediol: Test Type Exposure routes	ation : no data available : Maximisation Test : Dermal
Respiratory or skin sensitis <u>Product:</u> Remarks <u>Components:</u> Ethanediol: Test Type Exposure routes Species	ation : no data available : Maximisation Test : Dermal : Guinea pig
Respiratory or skin sensitis <u>Product:</u> Remarks <u>Components:</u> Ethanediol: Test Type Exposure routes Species Method	 ation no data available Maximisation Test Dermal Guinea pig OECD Test Guideline 406
Respiratory or skin sensitis Product: Remarks Components: Ethanediol: Test Type Exposure routes Species Method Result	 ation no data available Maximisation Test Dermal Guinea pig OECD Test Guideline 406 Not a skin sensitizer.
Respiratory or skin sensitis Product: Remarks Components: Ethanediol: Test Type Exposure routes Species Method Result GLP	 ation no data available Maximisation Test Dermal Guinea pig OECD Test Guideline 406 Not a skin sensitizer. yes
Respiratory or skin sensitis Product: Remarks Components: Ethanediol: Test Type Exposure routes Species Method Result GLP	 ation no data available Maximisation Test Dermal Guinea pig OECD Test Guideline 406 Not a skin sensitizer. yes
Respiratory or skin sensitis Product: Remarks Components: Ethanediol: Test Type Exposure routes Species Method Result GLP Assessment	 ation no data available Maximisation Test Dermal Guinea pig OECD Test Guideline 406 Not a skin sensitizer. yes
Respiratory or skin sensitis Product: Remarks Components: Ethanediol: Test Type Exposure routes Species Method Result GLP Assessment	 in o data available in o data available Maximisation Test Dermal Guinea pig OECD Test Guideline 406 Not a skin sensitizer. yes Harmful if swallowed.
Respiratory or skin sensitis Product: Remarks Components: Ethanediol: Test Type Exposure routes Species Method Result GLP Assessment Alkylpyridine benzyl chlorid	 in o data available in o data available Maximisation Test Dermal Guinea pig OECD Test Guideline 406 Not a skin sensitizer. yes Harmful if swallowed.
Respiratory or skin sensitis Product: Remarks Components: Ethanediol: Test Type Exposure routes Species Method Result GLP Assessment Alkylpyridine benzyl chlorid	 in o data available in o data available Maximisation Test Dermal Guinea pig OECD Test Guideline 406 Not a skin sensitizer. yes Harmful if swallowed.
Respiratory or skin sensitis Product: Remarks Components: Ethanediol: Test Type Exposure routes Species Method Result GLP Alkylpyridine benzyl chlorid Result	 in o data available in o data available Maximisation Test Dermal Guinea pig OECD Test Guideline 406 Not a skin sensitizer. yes Harmful if swallowed.
Respiratory or skin sensitis Product: Remarks Components: Ethanediol: Test Type Exposure routes Species Method Result GLP Assessment Alkylpyridine benzyl chlorio Result Mercantoacetic acid:	 in o data available in o data available Maximisation Test Dermal Guinea pig OECD Test Guideline 406 Not a skin sensitizer. yes Harmful if swallowed. de quaternary: The product is a skin sensitiser, sub-category 1B.
Respiratory or skin sensitis Product: Remarks Components: Ethanediol: Test Type Exposure routes Species Method Result GLP Assessment Alkylpyridine benzyl chlorid Result Demarks	 in o data available in o data available Maximisation Test Dermal Guinea pig OECD Test Guideline 406 Not a skin sensitizer. yes Harmful if swallowed. de quaternary: The product is a skin sensitiser, sub-category 1B.
Respiratory or skin sensitis Product: Remarks Components: Ethanediol: Test Type Exposure routes Species Method Result GLP Alkylpyridine benzyl chlorid Result Mercaptoacetic acid: Remarks	 in o data available in o data available Maximisation Test Dermal Guinea pig OECD Test Guideline 406 Not a skin sensitizer. yes Harmful if swallowed. de quaternary: The product is a skin sensitiser, sub-category 1B. no data available



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Methanol:	
Test Type Exposure routes Species Method Result GLP	 Maximisation Test Dermal Guinea pig OECD Test Guideline 406 Not a skin sensitizer. no
Assessment	: Toxic if swallowed, in contact with skin or if inhaled.
Germ cell mutagenicity	
Product:	
Germ cell mutagenicity- Assessment	: No information available.
Components:	
Ethanediol:	
Genotoxicity in vitro	 Test Type: Ames test Test system: Salmonella typhimurium Concentration: 33 - 5000 μg/plate Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative GLP: yes
	Test Type: Ames test Test system: Escherichia coli Concentration: 33 - 5000 µg/plate Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative GLP: yes
	Test Type: Chromosome aberration test in vitro Test system: Chinese hamster ovary cells Metabolic activation: with and without metabolic activation Method: Other Result: negative GLP: yes
	Test Type: In vitro mammalian cell gene mutation test Test system: mouse lymphoma cells Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 476 Result: negative GLP: yes
Genotoxicity in vivo	: Test Type: Dominant lethal assay Species: Rat (male and female)

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	Strain: Fischer F344 Application Route: oral (feed) Exposure time: 3 generation Dose: 40 - 200 - 1000 mg/kg Method: Other Result: negative GLP: no
Germ cell mutagenicity- Assessment	 It is concluded that the product is not mutagenic based on evaluation of several mutagenicity tests.
Mercantoacetic acid:	
Genotoxicity in vitro	 Test Type: In vitro gene mutation study in bacteria Test system: Salmonella typhimurium Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative
	Test Type: In vitro gene mutation study in mammalian cells Test system: mouse lymphoma cells Metabolic activation: with and without metabolic activation Method: Regulation (EC) No. 440/2008, Annex, B.17 Result: negative GLP: yes Remarks: By analogy with a product of similar composition
	Test Type: Chromosome aberration test in vitro Test system: Human lymphocytes Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 473 Result: negative GLP: yes
Genotoxicity in vivo	: Test Type: Micronucleus test Species: Mouse (male) Strain: Switzerland Application Route: Dermal Dose: 1000, 500, 250 mg/kg Method: OECD Test Guideline 474 Result: negative GLP: yes
	Test Type: Micronucleus test Species: Mouse (female) Strain: Switzerland Application Route: Dermal Dose: 500, 250, 125 mg/kg Method: OECD Test Guideline 474 Result: negative GLP: yes
Germ cell mutagenicity- Assessment	 In vitro tests did not show mutagenic effects, In vivo tests did not show mutagenic effects

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Methanol:

Genotoxicity in vitro :	Test Type: Micronucleus test Test system: Chinese hamster lung cells Concentration: 40 mg/ml Method: Other Result: negative GLP: No information available. Test Type: HGPRT assay Test system: Chinese hamster lung cells Concentration: 15,8 - 63,3 mg/ml Metabolic activation: with and without metabolic activat Method: OECD Test Guideline 476 Result: negative GLP: No information available. Test Type: In vitro gene mutation study in bacteria Test system: Salmonella typhimurium Concentration: 5 - 5000 µg/plate Metabolic activation: with and without metabolic activat Method: OECD Test Guideline 471 Result: negative GLP: No information available.	tion
Genotoxicity in vivo :	Test Type: Chromosome Aberration Test Species: Mouse (male) Strain: C57BL/6 x DBA/2 Application Route: Inhalation Exposure time: 5 d, 6 h/day Dose: 1,04 - 5,3 mg/l Method: Other Result: negative GLP: No information available.	
Germ cell mutagenicity-	It is concluded that the product is not mutagenic based evaluation of several mutagenicity tests.	l on
Carcinogenicity Product: Carcinogenicity -	No information available.	
<u>Components:</u> Ethanediol		
Species Application Route Exposure time Dose Control Group Frequency of Treatment	Mouse, male and female oral (feed) 2 a 6250-12500-25000-50000 ppm yes daily	

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NOAEL Method GLP	: 1.500 mg/kg bw/day : Other : yes
Carcinogenicity - Assessment	: Not classifiable as a human carcinogen.
Mercaptoacetic acid:	
Species Application Route Dose Method Result GLP Remarks Carcinogenicity - Assessment	 Mouse, female Dermal 1% and 2% in acetone Other negative no By analogy with a product of similar composition Not classifiable as a human carcinogen.
Methanol: Species Application Route Exposure time Dose Control Group Frequency of Treatment NOAEL Method GLP Carcinogenicity - Assessment	 Rat, male and female Inhalation 24 0,013 - 0,13 - 1,3 mg/l yes 20 h/day >= 1,3 mg/l OECD Test Guideline 453 No information available. Not classifiable as a human carcinogen.
Reproductive toxicity	
Product: Reproductive toxicity - Assessment Components:	: No information available. No information available.
Effects on fertility	 Test Type: Three-generation study Species: Rat, male and female Strain: Fischer F344 Application Route: oral (feed) Dose: 40 - 200 - 1000 General Toxicity - Parent: NOAEL: > 1.000 mg/kg body weight General Toxicity F1: NOAEL: > 1.000 mg/kg body weight General Toxicity F2: NOAEL: > 1.000 mg/kg body weight Method: Other GLP: no



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Effects on foetal development	: Test Type: reproductive and developmental toxicity study Species: Rat, female Strain: Sprague-Dawley Application Route: oral (gavage) Dose: 150 - 500 - 1000 - 2500 mg/kg Duration of Single Treatment: 9 d General Toxicity Maternal: NOEL: 1.500 mg/kg body weight Teratogenicity: NOEL: 150 mg/kg body weight Method: Other GLP: yes
Reproductive toxicity - Assessment	: No reproductive toxicity to be expected. No teratogenic effects to be expected.
Mercaptoacetic acid:	
Effects on fertility	 Test Type: One generation study Species: Rat, male and female Strain: Sprague-Dawley Application Route: oral (gavage) Dose: 0, 20, 40 or 80 mg/kg/day General Toxicity - Parent: NOEL: 20 mg/kg body weight General Toxicity F1: NOEL: 40 mg/kg body weight Method: OECD Test Guideline 421 GLP: yes Remarks: By analogy with a product of similar composition
Effects on foetal development	 Test Type: Pre-natal Species: Rat Strain: wistar Application Route: oral (gavage) Dose: 3, 15 and 75 mg/kg General Toxicity Maternal: NOAEL: 15 mg/kg body weight Developmental Toxicity: NOAEL: 75 mg/kg body weight Method: OECD Test Guideline 414 GLP: yes Remarks: By analogy with a product of similar composition
	Test Type: Pre-natal Species: Rat Strain: Sprague-Dawley Application Route: Dermal Dose: 50, 100 or 200 mg//day General Toxicity Maternal: NOAEL: < 50 mg/kg body weight Developmental Toxicity: NOAEL: >= 100 mg/kg body weight Method: OECD Test Guideline 414 GLP: yes Remarks: By analogy with a product of similar composition Test Type: Pre-natal Species: Rabbit Strain: New Zealand white Application Route: Dermal



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	Dose: 10, 15, 25 or 65 mg/kg/day General Toxicity Maternal: NOAEL: >= 65 mg/kg body weight Developmental Toxicity: NOAEL: >= 65 mg/kg body weight Method: OECD Test Guideline 414 GLP: yes Remarks: By analogy with a product of similar composition
Reproductive toxicity - Assessment	: Weight of evidence does not support classification for reproductive toxicity
Methanol:	
Effects on fertility	 Test Type: Two-generation study Species: Rat, male and female Strain: Sprague-Dawley Application Route: Inhalation Dose: 0,013 - 0,13 - 1,3 mg/l Duration of Single Treatment: 20 h General Toxicity - Parent: NOAEC: 1,3 mg/l General Toxicity F1: NOAEC: 0,13 mg/l General Toxicity F2: NOAEC: 0,13 mg/l Method: OECD Test Guideline 416 GLP: No information available.
Effects on foetal development	 Test Type: Pre-natal Species: Rat, female Strain: Sprague-Dawley Application Route: Inhalation Dose: 0,27 - 1,33 - 6,65 mg/l Duration of Single Treatment: 22,7 h General Toxicity Maternal: NOAEC: 1,33 mg/l Teratogenicity: NOAEC F1: 1,33 mg/l Method: OECD Test Guideline 414 GLP: No information available.
	Test Type: Pre-natal Species: Rat Strain: Long-Evans Application Route: oral (gavage) Dose: 1027 - 2054 - 4108 mg/kg Frequency of Treatment: 1 General Toxicity Maternal: LOAEL: 1.027 mg/kg body weight Teratogenicity: LOAEL F1: 1.027 mg/kg body weight Method: OECD Test Guideline 414 GLP: No information available.
Reproductive toxicity - Assessment	: No reproductive toxicity to be expected. No teratogenic effects to be expected.
STOT - single exposure	
Product:	
Remarks	: no data available



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Components:		
Ethanediol:		
Assessment	:	The substance or mixture is not classified as specific target organ toxicant, single exposure.
Alkylpyridine benzyl chlorid	e q	uaternary:
Assessment	:	May cause respiratory irritation.
Mercaptoacetic acid:		
Assessment	:	The substance or mixture is not classified as specific target organ toxicant, single exposure.
Methanol:		
Target Organs	:	Eyes, Central nervous system
Assessment		Causes damage to organs.
STOT - repeated exposure		
Product:		
Remarks	:	no data available
Components:		
Ethanediol:		
Exposure routes	:	Oral
Target Organs	:	Kidney
Assessment	:	exposure.
Alkylpyridine benzyl chlorid	e a	uaternary:
Assessment	. 1	May cause damage to organs through prolonged or repeated exposure.
Mercaptoacetic acid:		
Assessment	:	The substance or mixture is not classified as specific target
		organ toxicant, repeated exposure.
Methanol:		
Assessment	:	The substance or mixture is not classified as specific target organ toxicant, repeated exposure.
Repeated dose toxicity		
Product:		
Remarks	:	no data available

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Components:

Ethanediol:	
Species NOAEL Application Route Exposure time Number of exposures Dose Control Group Method GLP	 Rat, male 150 mg/kg bw/day oral (feed) 16 w daily 50 - 150 - 500 - 1000 mg/kg yes OECD Test Guideline 408 No information available.
Species NOAEL Application Route Exposure time Number of exposures Dose Control Group Method GLP	 Dog, male 2.200 - 4.400 mg/kg bw/day Dermal 4 w daily 2 - 4 mL/kg bw yes OECD Test Guideline 410 yes
Species NOAEL Application Route Exposure time Number of exposures Dose Control Group Method	 Rat, male and female 200 mg/kg bw/day oral (gavage) 33 d daily 220, 660, 2000 mg/kg bw/day yes OECD Test Guideline 407
Species NOAEL Application Route Exposure time Number of exposures Dose Control Group Method	 Rat, male 150 mg/kg bw/day oral (feed) 12 months daily 50, 150, 300, 400 mg/kg bw/day yes OECD Test Guideline 452
Mercaptoacetic acid: Species NOEL NOAEL LOAEL Application Route Exposure time Number of exposures Dose Method GLP Remarks	 Rat, male and female 7 mg/kg 20 mg/kg 60 mg/kg oral (gavage) 13 weeks 7 days/week 7, 20, 60 mg/kg bw/d OECD Test Guideline 408 yes By analogy with a product of similar composition



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Species :	Rat, male and female
NOAEL :	>= 180 mg/kg
LOAEL :	11.25 ma/ka
Application Route :	Dermal
Exposure time :	13 weeks
Number of exposures	5 times/week
Dose :	11.25.22.5.45.90.180mg/kg bw/d
Method	OECD Test Guideline 411
Remarks :	By analogy with a product of similar composition
Mathematic	
Species :	Monkey, male
LOAEL :	2.340 mg/kg
Application Route :	oral (gavage)
Exposure time :	3 d
Number of exposures :	daily
Dose :	2340 mg/kg
Control Group :	no data available
Method :	Other
GLP :	No information available.
Remarks :	Significant toxicity observed in testing
Species	Pat male and female
	Al, male and lemale
NOEL .	0,13 mg/l
LOAEL .	1,5 mg/l
Application Route .	Innalation
Test atmosphere	vapour 40 m
Exposure time :	12 m
Number of exposures :	20 h/day
Dose :	0,013 - 0,13 - 1,3 mg/l
Control Group :	yes
Method :	OECD Test Guideline 453
GLP :	No information available.
Species :	Rat, male and female
NOAEL :	6,66 mg/l
Application Route :	Inhalation
Test atmosphere :	vapour
Exposure time	4 w
Number of exposures	6 h/d. 5 d/wk
Dose	0.663 - 2.65 - 6.63 mg/l
Control Group	Ves
Method	OECD Test Guideline 412
GLP :	No information available.
Application Route	Skin contact
Remarks	not tested
. contointo	Hot tootou.

Product: no data available

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Components:

Ethanediol:

No aspiration toxicity classification

Mercaptoacetic acid:

No aspiration toxicity classification

Methanol:

No aspiration toxicity classification

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Product:		
Toxicity to fish	:	Remarks: no data available
Toxicity to daphnia and other aquatic invertebrates	:	Remarks: no data available
Toxicity to algae/aquatic plants	:	Remarks: no data available
Toxicity to microorganisms	:	Remarks: no data available

Components:

Reaction product of tallow fatty propylene diamine, formaldehyde and ethylene oxide:

Ecotoxicology Assessment		
Acute aquatic toxicity	:	Very toxic to aquatic life.
Chronic aquatic toxicity	:	Very toxic to aquatic life with long lasting effects.
Ethanediol:		
Toxicity to fish	:	LC50 (Pimephales promelas (fathead minnow)): 72.860 mg/l Exposure time: 96 h Test Type: static test Analytical monitoring: yes



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	Method: EPA GLP: no Remarks: The details of the toxic effect relate to the nominal concentration.
Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h Test Type: static test Analytical monitoring: yes Method: OECD Test Guideline 202 GLP: yes
Toxicity to algae/aquatic : plants	EC50 (Pseudokirchneriella subcapitata (green algae)): 6.500 - 13.000 mg/l End point: Growth rate Exposure time: 7 d Test Type: static test Analytical monitoring: no data available Method: EPA GLP: No information available.
Toxicity to microorganisms :	EC20 (activated sludge, domestic): > 1.995 mg/l End point: Bacteria toxicity (respiration inhibition) Exposure time: 0,5 h Analytical monitoring: no Method: ISO 8192 GLP: no
Toxicity to fish (Chronic : toxicity)	Chronic Toxicity Value: 2.629 mg/l End point: Other Exposure time: 30 d Species: Fish Method: Other GLP: no Remarks: The value is given based on a SAR/AAR approach using OECD Toolbox, DEREK, VEGA QSAR models (CAESAR models), etc.
Toxicity to daphnia and other : aquatic invertebrates (Chronic toxicity)	NOEC: 8.590 mg/l End point: Reproduction rate Exposure time: 7 d Species: Ceriodaphnia spec. Test Type: semi-static test Analytical monitoring: yes Method: Other GLP: No information available. Remarks: The details of the toxic effect relate to the nominal concentration.

Fatty acids, tall-oil, reaction products with polyethylenepolyamines:

Ecotoxicology Assessment

Acute aquatic toxicity	/ : \	Very toxic to	aquatic life.


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Chronic aquatic toxicity	: Very toxic to aquatic life with long lasting effects.
Alkylpyridine benzyl chloride	e quaternary:
Ecotoxicology Assessment	
Chronic aquatic toxicity	: Toxic to aquatic life with long lasting effects.
Mercaptoacetic acid:	
Toxicity to fish	 LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l End point: mortality Exposure time: 96 h Test Type: flow-through test Method: OECD Test Guideline 203 GLP: yes
Toxicity to daphnia and other aquatic invertebrates	 EC50 (Daphnia magna (Water flea)): 38 mg/l End point: Immobilization Exposure time: 48 h Test Type: static test Method: OECD Test Guideline 202 GLP: yes
Toxicity to algae/aquatic plants	 EC50 (Pseudokirchneriella subcapitata (algae)): 13 mg/l End point: Biomass Exposure time: 72 h Test Type: static test Method: OECD Test Guideline 201 GLP: yes
	EC50 (Pseudokirchneriella subcapitata (algae)): 27 mg/l End point: Growth rate Exposure time: 72 h Test Type: static test Method: OECD Test Guideline 201 GLP: yes
Toxicity to microorganisms	 EC50 (activated sludge): 530 mg/l Exposure time: 3 h Test Type: static test Method: OECD Test Guideline 209 GLP: yes Remarks: By analogy with a product of similar composition
	NOEC (activated sludge): 32 mg/l Exposure time: 3 h Test Type: static test Method: OECD Test Guideline 209 GLP: yes Remarks: By analogy with a product of similar composition
Toxicity to fish (Chronic toxicity)	: Remarks: no data available



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Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	Remarks: no data available	
Methanol:			
Toxicity to fish	:	LC50 (Lepomis macrochirus (Bluegill sunfish)): 15.400 mg/l End point: mortality Exposure time: 96 h Test Type: flow-through test Analytical monitoring: yes Method: EPA GLP: No information available.	
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 18.260 mg/l End point: Immobilization Exposure time: 96 h Test Type: semi-static test Analytical monitoring: no data available Method: OECD Test Guideline 202 GLP: No information available. Remarks: The details of the toxic effect relate to the nominal concentration.	
Toxicity to algae/aquatic plants	:	ErC50 (Pseudokirchneriella subcapitata (microalgae)): ca. 22.000 mg/l End point: Growth rate Exposure time: 96 h Test Type: static test Analytical monitoring: no data available Method: OECD Test Guideline 201 GLP: No information available.	
Toxicity to microorganisms	:	IC50 (activated sludge): > 1.000 mg/l End point: Bacteria toxicity (growth inhibition) Exposure time: 3 h Test Type: aquatic Analytical monitoring: yes Method: OECD Test Guideline 209 GLP: No information available.	
Toxicity to fish (Chronic toxicity)	:	NOEC: 446,7 mg/l Exposure time: 28 d Species: Pimephales promelas (fathead minnow) Method: Other GLP: no Remarks: The value is given based on a SAR/AAR approach using OECD Toolbox, DEREK, VEGA QSAR models (CAESAR models), etc.	
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC: 208 mg/l End point: Reproduction rate Exposure time: 21 d Species: Daphnia magna (Water flea)	



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	Method: calculated GLP: no Remarks: The value is given based on a SAR/AAR approach using OECD Toolbox, DEREK, VEGA QSAR models (CAESAR models), etc.
Toxicity to soil dwelling : organisms	LC50: > 1 mg/cm2 Exposure time: 48 h End point: mortality Species: Eisenia fetida (earthworms) Method: OECD Test Guideline 207 GLP:No information available.
	NOEC: 10000 mg/kg dry weight (d.w.) Exposure time: 28 d End point: mortality Species: Folsomia candida Method: Other GLP:No information available.
Plant toxicity :	IC50: ca. 41.000 mg/l Exposure time: 3 d End point: emergence Species: Lactuca sativa (lettuce) Analytical monitoring: no data available Method: Other GLP:no
Sediment toxicity :	Remarks: Not applicable
12.2 Persistence and degradability	
Product:	
Biodegradability :	Biodegradation: < 20 % Method: OECD
Components:	
Ethanediol:	
Biodegradability :	Test Type: aerobic Inoculum: activated sludge Concentration: 53 mg/l Result: Readily biodegradable. Biodegradation: 90 - 100 % Related to: Dissolved organic carbon (DOC) Exposure time: 10 d Method: OECD Test Guideline 301A GLP: yes
Mercaptoacetic acid:	
Biodegradability :	Test Type: aerobic Inoculum: activated sludge



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		Result: Readily biodegradable. Biodegradation: 67 % Exposure time: 28 d Method: OECD Test Guideline 301D
Methanol:		
Biodegradability	:	Test Type: aerobic Inoculum: activated sludge Concentration: 3 - 10 mg/l Result: Readily biodegradable. Biodegradation: 95 % Related to: Biochemical Oxygen Demand (BOD) Exposure time: 20 d Method: Closed Bottle test GLP: no
		Test Type: aerobic Inoculum: activated sludge Concentration: 4 - 200 g/l Result: Readily biodegradable. Biodegradation: 82,7 % Related to: Biochemical Oxygen Demand (BOD) Exposure time: 5 d Method: Other GLP: no
Photodegradation	:	Rate constant: 9,32E-13 cm3/s Degradation (indirect photolysis): 50 % Degradation half life: 17,2 d GLP: no
12.3 Bioaccumulative potential		
Product:		
Bioaccumulation	:	Remarks: no data available
<u>Components:</u> Ethanediol: Bioaccumulation	:	Remarks: Due to the low logPow bioaccumulation is not expected
Partition coefficient: n- octanol/water	:	log Pow: -1,36 Method: estimated GLP: no
Mercaptoacetic acid: Bioaccumulation	:	Remarks: No bioaccumulation is to be expected (log Pow <= 4).
Partition coefficient: n- octanol/water	:	log Pow: -2,99 (22 °C) pH: 7



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		Method: OECD Test Guideline 107
Methanol:		
Bioaccumulation	:	Species: Leuciscus idus (Golden orfe) Exposure time: 72 h Bioconcentration factor (BCF): < 10 Method: Other GLP: No information available.
Partition coefficient: n- octanol/water	:	log Pow: -0,77 Method: No information available. GLP: No information available.
12.4 Mobility in soil		
Product: Distribution among environmental compartments	:	Remarks: no data available
Components:		
Ethanediol:		
Distribution among environmental compartments	:	Adsorption/Soil Medium: water - soil log Koc: 0 Method: other (calculated)
Methanol:		
Distribution among environmental compartments	:	Adsorption/Soil Medium: water - soil Koc: 1 Method: other (calculated)
12.5 Results of PBT and vPvB ass	ses	ssment
Product:		
Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
Components:		
Ethanediol:		
Assessment	:	This substance is not considered to be persistent, bioaccumulating and toxic (PBT).
Methanol:		
Assessment	:	This substance is not considered to be persistent, bioaccumulating and toxic (PBT).



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12.6 Endocrine disrupting properties

	Product:				
	Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.		
12.7	Other adverse effects				
	Product:				
	Additional ecological information	:	no data available		
	Components:				
	Ethanediol:				
	Environmental fate and pathways	:	not available		
	Additional ecological information	:	Do not allow to enter ground water, waterways or waste water.		
	Methanol:				
	Environmental fate and pathways	:	not available		
	Additional ecological information	:	Do not allow to enter ground water, waterways or waste water.		

SECTION 13: Disposal considerations

13.1 Waste treatment methods		
Product	:	Dispose of in accordance with local regulations.
Contaminated packaging	:	Packaging that cannot be cleaned should be disposed of as product waste

SECTION 14: Transport information

Section 14.1. to 14.5.

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ADR

	UN no.	UN 1760
	Proper shipping name:	Corrosive liquid, n.o.s.
	Hazard inducer(s):	Thioglycolic acid
		Fatty acids, tail-oil, reaction products with
	Class	e poryetriyieneporyamines
	Primary risk	8
	Packing group	
	Hazard no. :	80
	Environmental hazards:	Special marking provision: environmentally hazardous
	Remarks	Shipment permitted
	UN no	UN 1760
	Proper shipping name:	Corrosive liquid. n.o.s.
	Hazard inducer(s):	Thioglycolic acid
		Fatty acids, tall-oil, reaction products with
		polyethylenepolyamines
	Class:	8
	Primary risk:	8
	Packing group:	 Created marking any interventelly becaude up
	Environmental nazards:	Special marking provision: environmentally nazardous
	Remarks	Shiphient permitted
RID		
	UN no.	UN 1760
	Proper snipping name:	Corrosive liquid, n.o.s.
	Hazard Inducer(s).	Eatty acids tall-oil reaction products with
		nolvethylenepolvamines
	Class:	8
	Primary risk:	8
	Packing group:	II
	Hazard no. :	80
	Environmental hazards:	Special marking provision: environmentally hazardous
	Remarks	Shipment permitted
IATA		
	UN no.	UN 1760
	Proper shipping name:	Corrosive liquid, n.o.s.
	Hazard inducer(s):	I hioglycolic acid
		Fatty acids, tail-oil, reaction products with
	Class:	8
	Primary risk:	8
	Packing group:	
	Environmental hazards:	Special marking provision: environmentally hazardous
	Remarks	Shipment permitted

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IMDG

UN 1760
Corrosive liquid, n.o.s.
Thioglycolic acid
Fatty acids, tall-oil, reaction products with
polyethylenepolyamines
8
8
Special marking provision: environmentally hazardous
Shipment permitted
Marine Pollutant
Fatty acids, tall-oil, reaction products with
polyethylenepolyamines
F-A S-B

14.6. Special precautions for user

See sections 6 to 8 of this Safety Data Sheet.

14.7. Maritime transport in bulk according to IMO instruments

No transport as bulk according IBC - Code.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:	Conditions of restriction for the following entries should be considered: Number on list 3 Methanol (Number on list 75, 69)
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	:	Not applicable
Council Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors	:	Neither banned nor restricted
Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	:	Not applicable
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable



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Other regulations:

Apart from the data/regulations specified in this chapter, no further information is available concerning safety, health and environmental protection.

European Regulation (EC) No 1272/2008 on classification, labelling and packaging of substances and mixtures.

15.2 Chemical safety assessment

Chemical Safety Assessments (CSAs) are available for one or more of the component substances contained in this product.

SECTION 16: Other information

H225	:	Highly flammable liquid and vapour.
H301	:	Toxic if swallowed.
H302	:	Harmful if swallowed.
H311	:	Toxic in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H331	:	Toxic if inhaled.
H335	:	May cause respiratory irritation.
H370	:	Causes damage to organs.
H373	:	May cause damage to organs through prolonged or repeated
		exposure.
H373	:	May cause damage to organs through prolonged or repeated
		exposure if swallowed.
H400	:	Very toxic to aquatic life.
H410	:	Very toxic to aquatic life with long lasting effects.
H411	:	Toxic to aquatic life with long lasting effects.
Full text of other abbreviation	าร	
Acute Tox.	:	Acute toxicity
Aquatic Acute	:	Short-term (acute) aquatic hazard
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Flam. Liq.	:	Flammable liquids
Skin Corr.	:	Skin corrosion
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
STOT RE	:	Specific target organ toxicity - repeated exposure
STOT SE	:	Specific target organ toxicity - single exposure

: Specific target organ toxicity - single exposure

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN -



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Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx -Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx -Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA -International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO -International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO -International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID -Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances: TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Further information

Other information

: Observe national and local legal requirements

Classification of the mi	ixture:	Classification procedure:
Acute Tox. 4	H302	Calculation method
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

This information corresponds to the present state of our knowledge and is intended as a general description of our products and their possible applications. Clariant makes no warranties, express or implied, as to the information's accuracy, adequacy, sufficiency or freedom from defect and assumes no liability in connection with any use of this information. Any user of this product is responsible for determining the suitability of Clariant's products for its particular application. Nothing included in this information waives any of Clariant's General Terms and Conditions of Sale, which control unless it agrees otherwise in writing. Any existing intellectual/industrial property rights must be observed. Due to possible changes in our products and applicable national and international regulations and laws, the status of our products could change. Material Safety Data Sheets providing safety precautions, that should be observed when handling or storing Clariant products, are available upon request and are provided in compliance with applicable law. You should obtain and review the applicable Material Safety Data Sheet



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information before handling any of these products. For additional information, please contact Clariant.

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Exposure scenario

Number	Title
ES 1	Formulation or re-packing; Formulation & (re)packing of substances and mixtures
	PROC1, PROC2, PROC3, PROC4, PROC5, PROC8a, PROC8b, PROC9, PROC15, PROC28 - ERC2
	2-Butoxyethanol
ES 2	Widespread use by professional workers; Use in oil and gas field drilling and production operations, off-shore
	PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC28 - ERC8d
	2-Butoxyethanol
ES 3	Widespread use by professional workers; Use in oil and gas field drilling and production operations, on-shore
	PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC28 - ERC8d
	2-Butoxyethanol
ES 4	Use at industrial sites; Use in oil and gas field drilling and production operations, off-shore
	PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC28 - ERC4
	2-Butoxyethanol
ES 5	Use at industrial sites; Use in oil and gas field drilling and production operations, on-shore
	PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC28 - ERC4
	2-Butoxyethanol

1. ES 1: Formulation or re-packing; Formulation & (re)packing of substances and mixtures

1.1. Title section

Enviro	onment	
CS1:	Formulation or re-packing (Formulation into mixture)	ERC2
Worke	ers	
CS2:	Formulation or re-packing (General measures applicable to all activities)	CS135
CS3:	Formulation or re-packing (Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions)	PROC1
CS4:	Formulation or re-packing (Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions)	PROC2
CS5:	Formulation or re-packing (Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure	PROC3



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or processes with equivalent containment condition)	
CS6: Formulation or re-packing (Chemical production where oppo exposure arises)	rtunity for PROC4
CS7: Formulation or re-packing (Transfer of substance or mixture (charging/discharging) at dedicated facilities)	PROC8b
CS8: Formulation or re-packing (Mixing or blending in batch proce	sses) PROC5
CS9: Formulation or re-packing (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)	PROC8a
CS10: Formulation or re-packing (Manual maintenance (cleaning an machinery)	nd repair) of PROC28
CS11: Formulation or re-packing (Transfer of substance or mixture containers (dedicated filling line, including weighing))	into small PROC9
CS12: Formulation or re-packing (Use as laboratory reagent)	PROC15

1.2. ES 1 Conditions of use affecting exposure

1.2.1 ES 1 - CS 1: Control of environmental exposure: Formulation or re-packing (Formulation into mixture) (ERC2)

Remarks	:	ESVOC SPERC 2.2.v1
Product characteristics Physical Form (at time of use) Remarks	:	Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure Non-hydrophobic
Amount used Annual amount per site Daily amount per site Daily amount per site (Msafe)	: :	8330 tonnes/year 27800 kg/day 185.000 kg
Environment factors not influenced Dilution Factor (River) Dilution Factor (Coastal Areas)	by : :	risk management 10 100
Other given operational conditions a Number of emission days per year Remarks	affe : :	ecting environmental exposure 300 Continuous process, Continuous release
Technical conditions and measures Water Remarks	/ C : :	Prevent discharge of undissolved substance to or recover from onsite wastewater.Bund storage facilities to prevent soil and water pollution in the event of spillage.Prevent environmental discharge consistent with regulatory requirements.A leak prevention plan is needed to prevent low level continual releases.Site should have a spill plan to ensure that adequate safeguards are in place to minimize the impact of episodic



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	releases.
Conditions and measures related to s Type of Sewage Treatment Plant Flow rate of sewage treatment plant effluent Effectiveness (of a measure)	ewage treatment plant : Sewage treatment plant : 2.000 m3/d : 87 %
Waste management measures Disposal methods Waste treatment	 Incineration (Effectiveness (of a measure): 99,98 %) This material and its container must be disposed of as hazardous., Dispose of waste product or used containers according to local regulations.
1.2.2 ES 1 - CS 2: Control of work measures applicable to all activitie	er exposure: Formulation or re-packing (General es) (CS135)
Product characteristics Concentration of the Substance in Mixture/Article	: <= 100 %
Physical Form (at time of use)	: Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure
Remarks	: Assumes use at not more than 20°C above ambient temperature.
Frequency and duration of use Exposure duration Remarks	: 8 h : Continuous process
Other operational conditions affecting Remarks	 g workers exposure Assumes a good basic standard of occupational hygiene is implemented
Risk Management Measures Organisational measures to prevent /limit releases, dispersion and exposure	 Ensure that direct skin contact is avoided. Identify potential areas for indirect skin contact. Clear spills immediately. Wash off any skin contamination immediately. Ensure operatives are trained to minimise exposures. Avoid direct eye contact with product, also via contamination on hands. Avoid splashing.
Technical conditions and measures	: Formulate in enclosed or ventilated mixing vessels.
Personal protective measures	: Use suitable eye protection. For further specification, refer to section 8 of the SDS.
Personal protective measures	 In case of potential exposure: Wear suitable gloves tested to EN374. For further specification, refer to section 8 of the SDS.



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1.2.3 ES 1 - CS 3: Control of worker exposure: Formulation or re-packing (Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions) (PROC1)

Remarks

: General exposures Closed systems Continuous process no sampling

Risk Management Measures Note

: No other specific measures identified.

1.2.4 ES 1 - CS 4: Control of worker exposure: Formulation or re-packing (Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions) (PROC2)

Remarks	: General exposures Closed systems Continuous process With sample collection Bulk product storage

Risk Management Measures Note

: No other specific measures identified.

1.2.5 ES 1 - CS 5: Control of worker exposure: Formulation or re-packing (Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition) (PROC3)

Remarks : Gene	neral exposures
Use	in contained systems
Batc	ch process
With	n sample collection
Proc	cess sampling

Risk Management Measures Note : No other

: No other specific measures identified.

1.2.6 ES 1 - CS 6: Control of worker exposure: Formulation or re-packing (Chemical production where opportunity for exposure arises) (PROC4)

Remarks

: General exposures Open systems

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Version: 7 - 0 / EU : No other specific measures identified. Note 1.2.7 ES 1 - CS 7: Control of worker exposure: Formulation or re-packing (Transfer of substance or mixture (charging/discharging) at dedicated facilities) (PROC8b) Remarks : Bulk transfers Drum/batch transfers **Risk Management Measures** Note : No other specific measures identified. 1.2.8 ES 1 - CS 8: Control of worker exposure: Formulation or re-packing (Mixing or blending in batch processes) (PROC5) Remarks : Mixing operations Open systems **Risk Management Measures** Note : No other specific measures identified. 1.2.9 ES 1 - CS 9: Control of worker exposure: Formulation or re-packing (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a) Remarks : Transfer from/pouring from containers Manual **Risk Management Measures** Note : No other specific measures identified. 1.2.10 ES 1 - CS 10: Control of worker exposure: Formulation or re-packing (Manual maintenance (cleaning and repair) of machinery) (PROC28) Remarks : Equipment cleaning and maintenance **Risk Management Measures** : No other specific measures identified. Note 1.2.11 ES 1 - CS 11: Control of worker exposure: Formulation or re-packing (Transfer of substance or mixture into small containers (dedicated filling line, including weighing)) (PROC9) Remarks : Drum and small package filling **Risk Management Measures** : No other specific measures identified. Note



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1.2.12 ES 1 - CS 12: Control of worker exposure: Formulation or re-packing (Use as laboratory reagent) (PROC15)

Remarks

: Laboratory activities

Risk Management Measures

Note

: No other specific measures identified.

1.3. ES 1 Exposure estimation and reference to its source

1.3.1 ES 1 - CS 1: Environmental release and exposure: Formulation or re-packing (Formulation into mixture) (ERC2)

Release route	Release rate	Release estimation method
Air	0,1 %	ESVOC SPERC 2.2.v1, (Initial release
		prior to RMM)
Water	0,5 %	ESVOC SPERC 2.2.v1, (Initial release
		prior to RMM)
Soil	0,01 %	ESVOC SPERC 2.2.v1, (Initial release
		prior to RMM)

protection target	Exposure estimation and reference to its source (ECETOC TRA)	RCR
Sewage treatment plant	69,5 mg/L (Risk from environmental exposure is driven by wastewater treatment plant microbes.)	0,15
Freshwater	0,885 mg/L	0,10
Freshwater sediment	3,77 mg/kg dry weight	0,11
Marine water	0,0886 mg/L	0,10
Marine sediment	0,377 mg/kg dry weight	0,11
Soil	0,150 mg/kg dry weight	0,06

1.3.3 ES 1 - CS 3: Worker exposure: Formulation or re-packing (Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions) (PROC1)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	0,01 ppm (ECETOC TRA worker v3, long-term)	< 0,01
inhalative	0,04 ppm (ECETOC TRA worker v3, short-term)	< 0,01
dermal	0,03 mg/kg bw/day (ECETOC TRA worker v3)	

1.3.4 ES 1 - CS 4: Worker exposure: Formulation or re-packing (Chemical production or refinery in closed continuous process with occasional controlled exposure or



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processes with equivalent containment conditions) (PROC2)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	1 ppm (ECETOC TRA worker v3, long-term)	0,05
inhalative	4 ppm (ECETOC TRA worker v3, short-term)	0,08
dermal	1,4 mg/kg bw/day (ECETOC TRA worker v3)	

1.3.5 ES 1 - CS 5: Worker exposure: Formulation or re-packing (Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition) (PROC3)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	3 ppm (ECETOC TRA worker v3, long-term)	0,15
inhalative	12 ppm (ECETOC TRA worker v3, short-term)	0,24
dermal	0,69 mg/kg bw/day (ECETOC TRA worker v3)	

1.3.6 ES 1 - CS 6: Worker exposure: Formulation or re-packing (Chemical production where opportunity for exposure arises) (PROC4)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	5 ppm (ECETOC TRA worker v3, long-term)	0,25
inhalative	20 ppm (ECETOC TRA worker v3, short-term)	0,4
dermal	6,9 mg/kg bw/day (ECETOC TRA worker v3)	

1.3.7 ES 1 - CS 7: Worker exposure: Formulation or re-packing (Transfer of substance or mixture (charging/discharging) at dedicated facilities) (PROC8b)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	5 ppm (ECETOC TRA worker v3, long-term)	0,25
inhalative	20 ppm (ECETOC TRA worker v3, short-term)	0,4
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

1.3.8 ES 1 - CS 8: Worker exposure: Formulation or re-packing (Mixing or blending in batch processes) (PROC5)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	5 ppm (ECETOC TRA worker v3, long-term)	0,25
inhalative	20 ppm (ECETOC TRA worker v3, short-term)	0,4
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	



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1.3.9 ES 1 - CS 9: Worker exposure: Formulation or re-packing (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	10 ppm (ECETOC TRA worker v3, long-term)	0,5
inhalative	40 ppm (ECETOC TRA worker v3, short-term)	0,8
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

1.3.10 ES 1 - CS 10: Worker exposure: Formulation or re-packing (Manual maintenance (cleaning and repair) of machinery) (PROC28)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	10 ppm (ECETOC TRA worker v3, long-term)	0,5
inhalative	40 ppm (ECETOC TRA worker v3, short-term)	0,8
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

1.3.11 ES 1 - CS 11: Worker exposure: Formulation or re-packing (Transfer of substance or mixture into small containers (dedicated filling line, including weighing)) (PROC9)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	5 ppm (ECETOC TRA worker v3, long-term)	0,25
inhalative	20 ppm (ECETOC TRA worker v3, short-term)	0,4
dermal	6,9 mg/kg bw/day (ECETOC TRA worker v3)	

1.3.12 ES 1 - CS 12: Worker exposure: Formulation or re-packing (Use as laboratory reagent) (PROC15)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	5 ppm (ECETOC TRA worker v3, long-term)	0,25
inhalative	20 ppm (ECETOC TRA worker v3, short-term)	0,4
dermal	0,34 mg/kg bw/day (ECETOC TRA worker v3)	

1.4. ES 1 Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Health

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Risk management measures are based on qualitative risk characterisation. Available hazard data do not enable the derivation of a DNEL for eye irritant effects.



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Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures. Further details on scaling and control technologies are provided in SPERC factsheet.

2. ES 2: Widespread use by professional workers; Use in oil and gas field drilling and production operations, offshore

2.1. Title section

Environment			
CS1:	Widespread use by professional workers (Widespread use of non- reactive processing aid (no inclusion into or onto article, outdoor))	ERC8d	
Worke	ers		
CS2:	Widespread use by professional workers (General measures applicable to all activities)	CS135	
CS3:	Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at dedicated facilities)	PROC8b	
CS4:	Widespread use by professional workers (Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition)	PROC3	
CS5:	Widespread use by professional workers (Chemical production where opportunity for exposure arises)	PROC4	
CS6:	Widespread use by professional workers (Chemical production where opportunity for exposure arises)	PROC4	
CS7:	Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)	PROC8a	
CS8:	Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)	PROC8a	
CS9:	Widespread use by professional workers (Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions)	PROC1	
CS10:	Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)	PROC8a	
CS11:	Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)	PROC8a	
CS12:	Widespread use by professional workers (Manual maintenance (cleaning and repair) of machinery)	PROC28	
CS13:	Widespread use by professional workers (Manual maintenance (cleaning and repair) of machinery)	PROC28	
CS14:	Widespread use by professional workers (Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions)	PROC2	

2.2. ES 2 Conditions of use affecting exposure



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2.2.1 ES 2 - CS 1: Control of environmental exposure: Widespread use by professional workers (Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)) (ERC8d)

Product characteristics Physical Form (at time of use) Remarks	:	Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure Non-hydrophobic
Amount used Amounts used (Msafe)	:	316.000 kg/day
Other given operational conditions a	iffe	ecting environmental exposure
Number of emission days per year	:	365
Remarks	:	Wide dispersive use, Continuous process
Technical conditions and measures	/ O	Prganizational measures
Remarks	:	Prevent environmental discharge consistent with regulatory

ge requirements.

Waste management measures	
Waste treatment	: External treatment and disposal of waste should comply with applicable local and/or national regulations., Dispose of waste product or used containers according to local regulations., This material and its container must be disposed of as hazardous.

2.2.2 ES 2 - CS 2: Control of worker exposure: Widespread use by professional workers (General measures applicable to all activities) (CS135)

Product characteristics Concentration of the Substance in Mixture/Article	:	<= 100 %
Physical Form (at time of use) Remarks	:	Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure Assumes use at not more than 20°C above ambient temperature.
Frequency and duration of use Exposure duration Remarks	:	12 h Continuous process
Other operational conditions affecting Remarks	g v :	workers exposure Assumes a good basic standard of occupational hygiene is implemented
Risk Management Measures Organisational measures to prevent /limit releases, dispersion and exposure	:	Ensure there is no direct skin contact with product. Identify potential areas for indirect skin contact. Clear spills immediately. Wash off any skin contamination immediately.



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	Ensure operatives are trained to minimise exposures. Avoid direct eye contact with product, also via contamination on hands. Avoid splashing.
Personal protective measures	 Use suitable eye protection. For further specification, refer to section 8 of the SDS.
Personal protective measures	 In case of potential exposure: Wear suitable gloves tested to EN374. For further specification, refer to section 8 of the SDS.

2.2.3 ES 2 - CS 3: Control of worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at dedicated facilities) (PROC8b)

Remarks	:	Bulk transfers from tote tanks and supply vessels
		Filling of equipment from drums or containers

Risk Management Measures

Note

: No other specific measures identified.

2.2.4 ES 2 - CS 4: Control of worker exposure: Widespread use by professional workers (Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition) (PROC3)

nulation
osal of filtered solids
C

Risk Management Measures

fic measures identified.

2.2.5 ES 2 - CS 5: Control of worker exposure: Widespread use by professional workers (Chemical production where opportunity for exposure arises) (PROC4)

Remarks	: Drill floor operations Scale squeeze operations

Risk Management Measures

Note : No other specific measures identified.

2.2.6 ES 2 - CS 6: Control of worker exposure: Widespread use by professional workers (Chemical production where opportunity for exposure arises) (PROC4)

Remarks	:	Operation of solids filtering equipment
		With potential for aerosol generation



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	Elevated temperature		
Risk Management Measures Technical conditions and measures	: Provide extract ventilation to points where emissions occur.		
2.2.7 ES 2 - CS 7: Control of wo workers (Transfer of substance facilities) (PROC8a)	orker exposure: Widespread use by professional or mixture (charging/discharging) at non dedicated-		
Remarks	: Cleaning of solids filtering equipment		
Risk Management Measures Technical conditions and measures	 Drain down system prior to equipment break-in or maintenance. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour). 		
2.2.8 ES 2 - CS 8: Control of wo workers (Transfer of substance facilities) (PROC8a)	orker exposure: Widespread use by professional or mixture (charging/discharging) at non dedicated-		
Remarks	: Cleaning of solids filtering equipment		
Risk Management Measures Technical conditions and measures	: Drain down system prior to equipment break-in or maintenance. Ensure operation is undertaken outdoors.		
2.2.9 ES 2 - CS 9: Control of worker exposure: Widespread use by professional workers (Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions) (PROC1)			
Remarks	: Application by injection		
Risk Management Measures Note 2.2.10 ES 2 - CS 10: Control of	: No other specific measures identified. worker exposure: Widespread use by professional		
workers (Transfer of substance facilities) (PROC8a)	or mixture (charging/discharging) at non dedicated-		
Remarks	: Transfer from/pouring from containers		
Risk Management Measures			



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Technical conditions and measures	 Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).

Use drum pumps or carefully pour from container.

2.2.11 ES 2 - CS 11: Control of worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Remarks	: Transfer from/pouring from containers
Risk Management Measures Technical conditions and measures	: Ensure operation is undertaken outdoors. Use drum pumps or carefully pour from container.

2.2.12 ES 2 - CS 12: Control of worker exposure: Widespread use by professional workers (Manual maintenance (cleaning and repair) of machinery) (PROC28)

Remarks	: Equipment cleaning and maintenance
Risk Management Measures	 Drain down system prior to equipment break-in or
Technical conditions and	maintenance. Provide a good standard of general ventilation (not less than 3
measures	to 5 air changes per hour).

2.2.13 ES 2 - CS 13: Control of worker exposure: Widespread use by professional workers (Manual maintenance (cleaning and repair) of machinery) (PROC28)

Remarks	: Equipment cleaning and maintenance	

Risk Management Measures

Technical conditions and	: Drain down system prior to equipment break-in or
measures	maintenance.
	Ensure operation is undertaken outdoors.

2.2.14 ES 2 - CS 14: Control of worker exposure: Widespread use by professional workers (Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions) (PROC2)

Remarks

: General exposures Closed systems Storage

Risk Management Measures

Note

: No other specific measures identified.



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2.3. ES 2 Exposure estimation and reference to its source

2.3.1 ES 2 - CS 1: Environmental release and exposure: Widespread use by professional workers (Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)) (ERC8d)

Release route	Release rate	Release estimation method
Air	0 %	
Water	100 %	
Soil	0 %	

protection target	Exposure estimation and reference to its source (CHARM model)	RCR
Marine water	0,000381 mg/L (Risk from environmental exposure is driven by marine water.)	< 0,01
Marine sediment	0,000924 µg/kg dry weight	< 0,01

2.3.3 ES 2 - CS 3: Worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at dedicated facilities) (PROC8b)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	13 ppm (ECETOC TRA worker v3, long-term)	0,67
inhalative	39,9 ppm (ECETOC TRA worker v3, short-term)	0,8
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

2.3.4 ES 2 - CS 4: Worker exposure: Widespread use by professional workers (Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition) (PROC3)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4 ppm (ECETOC TRA worker v3, long-term)	0,2
inhalative	12 ppm (ECETOC TRA worker v3, short-term)	0,24
dermal	0,69 mg/kg bw/day (ECETOC TRA worker v3)	

2.3.5 ES 2 - CS 5: Worker exposure: Widespread use by professional workers (Chemical production where opportunity for exposure arises) (PROC4)

Route of exposure and type	Exposure estimate	RCR
of effects		



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inhalative	13 ppm (ECETOC TRA worker v3, long-term)	0,67
inhalative	39,9 ppm (ECETOC TRA worker v3, short-term)	0,8
dermal	6,9 mg/kg bw/day (ECETOC TRA worker v3)	

2.3.6 ES 2 - CS 6: Worker exposure: Widespread use by professional workers (Chemical production where opportunity for exposure arises) (PROC4)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	13 ppm (ECETOC TRA worker v3, long-term)	0,67
inhalative	39,9 ppm (ECETOC TRA worker v3, short-term)	0,8
dermal	6,9 mg/kg bw/day (ECETOC TRA worker v3)	

2.3.7 ES 2 - CS 7: Worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4,7 ppm (ECETOC TRA worker v3, long-term)	0,23
inhalative	14 ppm (ECETOC TRA worker v3, short-term)	0,28
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

2.3.8 ES 2 - CS 8: Worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4,7 ppm (ECETOC TRA worker v3, long-term)	0,23
inhalative	14 ppm (ECETOC TRA worker v3, short-term)	0,28
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

2.3.9 ES 2 - CS 9: Worker exposure: Widespread use by professional workers (Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions) (PROC1)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	0,013 ppm (ECETOC TRA worker v3, long-term)	< 0,01
inhalative 0,0399 ppm (ECETOC TRA worker v3, short-term)		< 0,01
dermal	0,03 mg/kg bw/day (ECETOC TRA worker v3)	

2.3.10 ES 2 - CS 10: Worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)



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(PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4,7 ppm (ECETOC TRA worker v3, long-term)	0,23
inhalative	14 ppm (ECETOC TRA worker v3, short-term)	0,28
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

2.3.11 ES 2 - CS 11: Worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4,7 ppm (ECETOC TRA worker v3, long-term)	0,23
inhalative	14 ppm (ECETOC TRA worker v3, short-term)	0,28
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

2.3.12 ES 2 - CS 12: Worker exposure: Widespread use by professional workers (Manual maintenance (cleaning and repair) of machinery) (PROC28)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4,7 ppm (ECETOC TRA worker v3, long-term)	0,23
inhalative	14 ppm (ECETOC TRA worker v3, short-term)	0,28
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

2.3.13 ES 2 - CS 13: Worker exposure: Widespread use by professional workers (Manual maintenance (cleaning and repair) of machinery) (PROC28)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4,7 ppm (ECETOC TRA worker v3, long-term)	0,23
inhalative	14 ppm (ECETOC TRA worker v3, short-term)	0,28
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

2.3.14 ES 2 - CS 14: Worker exposure: Widespread use by professional workers (Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions) (PROC2)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	6,7 ppm (ECETOC TRA worker v3, long-term)	0,33
inhalative	20 ppm (ECETOC TRA worker v3, short-term)	0,4
dermal	1,4 mg/kg bw/day (ECETOC TRA worker v3)	



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2.4. ES 2 Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Health

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Risk management measures are based on qualitative risk characterisation. Available hazard data do not enable the derivation of a DNEL for eye irritant effects.

3. ES 3: Widespread use by professional workers; Use in oil and gas field drilling and production operations, on-shore

3.1. Title section

Enviro	nment	
CS1:	Widespread use by professional workers (Widespread use of non- reactive processing aid (no inclusion into or onto article, outdoor))	ERC8d
Worke	rs	
CS2:	Widespread use by professional workers (General measures applicable to all activities)	CS135
CS3:	Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at dedicated facilities)	PROC8b
CS4:	Widespread use by professional workers (Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition)	PROC3
CS5:	Widespread use by professional workers (Chemical production where opportunity for exposure arises)	PROC4
CS6:	Widespread use by professional workers (Chemical production where opportunity for exposure arises)	PROC4
CS7:	Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)	PROC8a
CS8:	Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)	PROC8a
CS9:	Widespread use by professional workers (Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions)	PROC1
CS10:	Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)	PROC8a
CS11:	Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)	PROC8a
CS12:	Widespread use by professional workers (Manual maintenance (cleaning and repair) of machinery)	PROC28
CS13:	Widespread use by professional workers (Manual maintenance (cleaning and repair) of machinery)	PROC28
CS14:	Widespread use by professional workers (Chemical production or refinery in closed continuous process with occasional controlled	PROC2



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exposure or processes with equivalent containment conditions)

3.2. ES 3 Conditions of use affecting exposure

3.2.1 ES 3 - CS 1: Control of environmental exposure: Widespread use by professional workers (Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)) (ERC8d)

Product characteristics Physical Form (at time of use) Remarks	:	Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure Non-hydrophobic
Amount used Amounts used (Msafe)	:	7.930 kg/day
Other given operational conditions a Number of emission days per year Remarks	affe : :	acting environmental exposure 365 Wide dispersive use, Continuous process
Technical conditions and measures a Remarks	/ O :	rganizational measures Bund storage facilities to prevent soil and water pollution in the event of spillage. Prevent environmental discharge consistent with regulatory requirements.
Conditions and measures related to Type of Sewage Treatment Plant Flow rate of sewage treatment plant effluent Effectiveness (of a measure)	Sev : :	wage treatment plant Onsite Sewage Treatment Plant 2.000 m3/d 87 %
Waste management measures Waste treatment	:	External treatment and disposal of waste should comply with applicable local and/or national regulations., Dispose of waste product or used containers according to local regulations., This material and its container must be disposed of as hazardous.

3.2.2 ES 3 - CS 2: Control of worker exposure: Widespread use by professional workers (General measures applicable to all activities) (CS135)

Product characteristics Concentration of the Substance in Mixture/Article	: <= 100 %
Physical Form (at time of use)	: Liquid, vapour pressure < 0.5 kPa at Standard Temperature
Remarks	: Assumes use at not more than 20°C above ambient temperature.



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Frequency and duration of use	
Exposure duration	: 12 h
Remarks	: Continuous process
Other operational conditions affecting	g workers exposure
Remarks	: Assumes a good basic standard of occupational hygiene is implemented
Risk Management Measures Organisational measures to	: Ensure there is no direct skin contact with product.
and exposure	Clear spills immediately.
	Wash off any skin contamination immediately.
	Ensure operatives are trained to minimise exposures. Avoid direct eye contact with product, also via contamination on hands.
	Avoid spiasning.
Personal protective measures	: Use suitable eye protection. For further specification, refer to section 8 of the SDS.
Personal protective measures	 In case of potential exposure: Wear suitable gloves tested to EN374. For further specification, refer to section 8 of the SDS.

3.2.3 ES 3 - CS 3: Control of worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at dedicated facilities) (PROC8b)

Remarks	: B F	Bulk transfers from tote tanks and supply vessels Filling of equipment from drums or containers

Risk Management Measures	
Note	: No other specific measures identified.

3.2.4 ES 3 - CS 4: Control of worker exposure: Widespread use by professional workers (Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition) (PROC3)

Remarks	: Drilling mud (re-)formulation
	Treatment and disposal of filtered solids
	Process sampling

Risk Management Measures		
Note	:	No other specific measures identified.

3.2.5 ES 3 - CS 5: Control of worker exposure: Widespread use by professional



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workers (Chemical production w	where opportunity for exposure arises) (PROC4)
Remarks	: Drill floor operations Scale squeeze operations
Risk Management Measures Note	: No other specific measures identified.
3.2.6 ES 3 - CS 6: Control of wo workers (Chemical production w	orker exposure: Widespread use by professional where opportunity for exposure arises) (PROC4)
Remarks	: Operation of solids filtering equipment With potential for aerosol generation Elevated temperature
Risk Management Measures Technical conditions and measures	: Provide extract ventilation to points where emissions occur.
3.2.7 ES 3 - CS 7: Control of wo workers (Transfer of substance facilities) (PROC8a)	orker exposure: Widespread use by professional or mixture (charging/discharging) at non dedicated-
Remarks	: Cleaning of solids filtering equipment
Risk Management Measures Technical conditions and measures	 Drain down system prior to equipment break-in or maintenance. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).
3.2.8 ES 3 - CS 8: Control of wo workers (Transfer of substance facilities) (PROC8a)	orker exposure: Widespread use by professional or mixture (charging/discharging) at non dedicated-
Remarks	: Cleaning of solids filtering equipment
Risk Management Measures Technical conditions and measures	 Drain down system prior to equipment break-in or maintenance. Ensure operation is undertaken outdoors.
3.2.9 ES 3 - CS 9: Control of wo	orker exposure: Widespread use by professional

3.2.9 ES 3 - CS 9: Control of worker exposure: Widespread use by professional workers (Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions) (PROC1)



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Risk Management Measures

Note

: No other specific measures identified.

3.2.10 ES 3 - CS 10: Control of worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Remarks	:	Transfer from/pouring from containers

Risk Management Measures	
Technical conditions and	: Provide a good standard of general ventilation (not less than 3
measures	to 5 air changes per hour).
	Use drum pumps or carefully pour from container.

3.2.11 ES 3 - CS 11: Control of worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Remarks	: Transfer from/pouring from containers
Risk Management Measures	

Technical conditions and	: Ensure operation is undertaken outdoors.
measures	Use drum pumps or carefully pour from container.

3.2.12 ES 3 - CS 12: Control of worker exposure: Widespread use by professional workers (Manual maintenance (cleaning and repair) of machinery) (PROC28)

Remarks	: Equipment cleaning and maintenance
Risk Management Measures	 Drain down system prior to equipment break-in or
Technical conditions and	maintenance. Provide a good standard of general ventilation (not less than 3
measures	to 5 air changes per hour).

3.2.13 ES 3 - CS 13: Control of worker exposure: Widespread use by professional workers (Manual maintenance (cleaning and repair) of machinery) (PROC28)

Remarks	: Equipment cleaning and maintenance		
Risk Management Measures Technical conditions and	: Drain down system prior to equipment break-in or		
measures	maintenance. Ensure operation is undertaken outdoors.		



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3.2.14 ES 3 - CS 14: Control of worker exposure: Widespread use by professional workers (Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions) (PROC2)

Remarks

: General exposures Closed systems Storage

Risk Management Measures Note

: No other specific measures identified.

3.3. ES 3 Exposure estimation and reference to its source

3.3.1 ES 3 - CS 1: Environmental release and exposure: Widespread use by professional workers (Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)) (ERC8d)

Release route	Release rate	Release estimation method
Air	0,5 %	
Water	7 %	
Soil	0 %	

protection target	Exposure estimation and reference to its source (ECETOC TRA)	RCR
Sewage treatment plant	0,623 mg/L	< 0,01
Freshwater	0,152 mg/L (Risk from environmental exposure is driven by freshwater.)	0,02
Freshwater sediment	0,596 mg/kg dry weight (Risk from environmental exposure is driven by freshwater sediment.)	0,02
Soil	0,0000359 mg/kg dry weight	< 0,01

3.3.3 ES 3 - CS 3: Worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at dedicated facilities) (PROC8b)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	13 ppm (ECETOC TRA worker v3, long-term)	0,67
inhalative	39,9 ppm (ECETOC TRA worker v3, short-term)	0,8
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

3.3.4 ES 3 - CS 4: Worker exposure: Widespread use by professional workers



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(Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition) (PROC3)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4 ppm (ECETOC TRA worker v3, long-term)	0,2
inhalative	12 ppm (ECETOC TRA worker v3, short-term)	0,24
dermal	0,69 mg/kg bw/day (ECETOC TRA worker v3)	

3.3.5 ES 3 - CS 5: Worker exposure: Widespread use by professional workers (Chemical production where opportunity for exposure arises) (PROC4)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	13 ppm (ECETOC TRA worker v3, long-term)	0,67
inhalative	39,9 ppm (ECETOC TRA worker v3, short-term)	0,8
dermal	6,9 mg/kg bw/day (ECETOC TRA worker v3)	

3.3.6 ES 3 - CS 6: Worker exposure: Widespread use by professional workers (Chemical production where opportunity for exposure arises) (PROC4)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	13 ppm (ECETOC TRA worker v3, long-term)	0,67
inhalative	39,9 ppm (ECETOC TRA worker v3, short-term)	0,8
dermal	6,9 mg/kg bw/day (ECETOC TRA worker v3)	

3.3.7 ES 3 - CS 7: Worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4,7 ppm (ECETOC TRA worker v3, long-term)	0,23
inhalative	14 ppm (ECETOC TRA worker v3, short-term)	0,28
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

3.3.8 ES 3 - CS 8: Worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4,7 ppm (ECETOC TRA worker v3, long-term)	0,23



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inhalative	14 ppm (ECETOC TRA worker v3, short-term)	0,28
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

3.3.9 ES 3 - CS 9: Worker exposure: Widespread use by professional workers (Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions) (PROC1)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	0,013 ppm (ECETOC TRA worker v3, long-term)	< 0,01
inhalative	0,0399 ppm (ECETOC TRA worker v3, short-term)	< 0,01
dermal	0,03 mg/kg bw/day (ECETOC TRA worker v3)	

3.3.10 ES 3 - CS 10: Worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4,7 ppm (ECETOC TRA worker v3, long-term)	0,23
inhalative	14 ppm (ECETOC TRA worker v3, short-term)	0,28
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

3.3.11 ES 3 - CS 11: Worker exposure: Widespread use by professional workers (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4,7 ppm (ECETOC TRA worker v3, long-term)	0,23
inhalative	14 ppm (ECETOC TRA worker v3, short-term)	0,28
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

3.3.12 ES 3 - CS 12: Worker exposure: Widespread use by professional workers (Manual maintenance (cleaning and repair) of machinery) (PROC28)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4,7 ppm (ECETOC TRA worker v3, long-term)	0,23
inhalative	14 ppm (ECETOC TRA worker v3, short-term)	0,28
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

3.3.13 ES 3 - CS 13: Worker exposure: Widespread use by professional workers (Manual maintenance (cleaning and repair) of machinery) (PROC28)



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Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4,7 ppm (ECETOC TRA worker v3, long-term)	0,23
inhalative	14 ppm (ECETOC TRA worker v3, short-term)	0,28
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

3.3.14 ES 3 - CS 14: Worker exposure: Widespread use by professional workers (Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions) (PROC2)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	6,7 ppm (ECETOC TRA worker v3, long-term)	0,33
inhalative	20 ppm (ECETOC TRA worker v3, short-term)	0,4
dermal	1,4 mg/kg bw/day (ECETOC TRA worker v3)	

3.4. ES 3 Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Health

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Risk management measures are based on qualitative risk characterisation. Available hazard data do not enable the derivation of a DNEL for eye irritant effects.

4. ES 4: Use at industrial sites; Use in oil and gas field drilling and production operations, off-shore

4.1. Title section

Enviro	nment	
CS1:	Use at industrial sites (Use of non-reactive processing aid at industrial site (no inclusion into or onto article))	ERC4
Worke	ITS	
CS2: CS3:	Use at industrial sites (General measures applicable to all activities) Use at industrial sites (Transfer of substance or mixture (charging/discharging) at dedicated facilities)	CS135 PROC8b
CS4:	Use at industrial sites (Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition)	PROC3
CS5:	Use at industrial sites (Chemical production where opportunity for exposure arises)	PROC4
CS6:	Use at industrial sites (Chemical production where opportunity for exposure arises)	PROC4
CS7:	Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)	PROC8a


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CS8: Use at industrial sites (Transfer of substance or mixture	PROC8a
(charging/discharging) at non dedicated-facilities)	
CS9: Use at industrial sites (Chemical production or refinery in cl	osed process PROC1
without likelihood of exposure or processes with equivalent	containment
conditions)	
CS10: Use at industrial sites (Transfer of substance or mixture	PROC8a
(charging/discharging) at non dedicated-facilities)	55000
CS11: Use at industrial sites (Transfer of substance or mixture	PROC8a
(cnarging/discnarging) at non dedicated-facilities)	
CS12: Use at industrial sites (Manual maintenance (cleaning and	repair) of PROC28
machinery)	
CS13: Use at industrial sites (Manual maintenance (cleaning and	repair) of PROC28
(CS14) Use at industrial sites (Chamical production or refinen (in a	and DBOC2
CS14. Use at industrial sites (Chemical production of reinery in c	processo
with equivalent containment conditions)	processes

4.2. ES 4 Conditions of use affecting exposure

4.2.1 ES 4 - CS 1: Control of environmental exposure: Use at industrial sites (Use of non-reactive processing aid at industrial site (no inclusion into or onto article)) (ERC4)

Product characteristics

Physical Form (at time of use)	₋iquid, vap and Pressu Non-hvdror	our pressure < 0.5 kPa at Standard Temperature re phobic
Amount used Daily amount per site	137 kg/day	
Annual amount per site Daily amount per site (Msafe)	50 tonnes/y 316.000 kg	<i>r</i> ear
Other given operational conditions a Number of emission days per year Remarks	t ing envir 365 Continuous	onmental exposure process, Continuous release
Technical conditions and measures Remarks	ganization Prevent en equiremen	al measures vironmental discharge consistent with regulatory ts.
Waste management measures Waste treatment	External tre applicable I product or u This materi nazardous.	eatment and disposal of waste should comply with ocal and/or national regulations., Dispose of waste used containers according to local regulations., al and its container must be disposed of as

4.2.2 ES 4 - CS 2: Control of worker exposure: Use at industrial sites (General measures applicable to all activities) (CS135)



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Product characteristics Concentration of the Substance in : Mixture/Article	<= 100 %
Physical Form (at time of use) : Remarks :	Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure Assumes use at not more than 20°C above ambient temperature.
Frequency and duration of useExposure durationRemarks	12 h Continuous process
Other operational conditions affecting Remarks :	workers exposure Assumes a good basic standard of occupational hygiene is implemented
Risk Management Measures Organisational measures to : prevent /limit releases, dispersion and exposure	Ensure there is no direct skin contact with product. Identify potential areas for indirect skin contact. Clear spills immediately. Wash off any skin contamination immediately. Ensure operatives are trained to minimise exposures. Avoid direct eye contact with product, also via contamination on hands. Avoid splashing.
Personal protective measures :	Use suitable eye protection. For further specification, refer to section 8 of the SDS.
Personal protective measures :	In case of potential exposure: Wear suitable gloves tested to EN374. For further specification, refer to section 8 of the SDS.

4.2.3 ES 4 - CS 3: Control of worker exposure: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at dedicated facilities) (PROC8b)

Remarks	:	Bulk transfers from tote tanks and supply vessels Filling of equipment from drums or containers
Risk Management Measures Note	:	No other specific measures identified.

4.2.4 ES 4 - CS 4: Control of worker exposure: Use at industrial sites (Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition) (PROC3)

Remarks	:	Drilling mud (re-)formulation
		Treatment and disposal of filtered solids
		Process sampling



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Risk Management Measures

Note

: No other specific measures identified.

4.2.5 ES 4 - CS 5: Control of worker exposure: Use at industrial sites (Chemical production where opportunity for exposure arises) (PROC4)

Remarks	:	Drill floor operations Scale squeeze operations
Risk Management Measures Note	:	No other specific measures identified.

4.2.6 ES 4 - CS 6: Control of worker exposure: Use at industrial sites (Chemical production where opportunity for exposure arises) (PROC4)

Remarks : Operation of solids filtering equipment With potential for aerosol generation Elevated temperature	ks	: Operation of solids filtering equipment With potential for aerosol generation Elevated temperature
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Risk Management Measures

Technical conditions and : Provide extract ventilation to points where emissions occur. measures

4.2.7 ES 4 - CS 7: Control of worker exposure: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Remarks	: Cleaning of solids filtering equipment
Risk Management Measures	
Technical conditions and measures	 Drain down system prior to equipment break-in or maintenance.
	Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).

4.2.8 ES 4 - CS 8: Control of worker exposure: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Remarks	: Cleaning of solids filtering equipment	
Risk Management Measures Organisational measures to prevent /limit releases, dispersion and exposure	: Ensure operation is undertaken outdoors.	
Technical conditions and	: Drain down system prior to equipment break-in or	



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measures	maintenance.				
4.2.9 ES 4 - CS 9: Control of worker exposure: Use at industrial sites (Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions) (PROC1)					
Remarks	: Application by injection				
Risk Management Measures Note	: No other specific measures identified.				
4.2.10 ES 4 - CS 10: Control of substance or mixture (charging/	worker exposure: Use at industrial sites (Transfer of discharging) at non dedicated-facilities) (PROC8a)				
Remarks	: Transfer from/pouring from containers				
Risk Management Measures Technical conditions and measures	: Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).				
4.2.11 ES 4 - CS 11: Control of substance or mixture (charging/	worker exposure: Use at industrial sites (Transfer of discharging) at non dedicated-facilities) (PROC8a)				
Remarks	: Transfer from/pouring from containers				
Risk Management Measures Organisational measures to prevent /limit releases, dispersion and exposure	: Ensure operation is undertaken outdoors.				
4.2.12 ES 4 - CS 12: Control of worker exposure: Use at industrial sites (Manual maintenance (cleaning and repair) of machinery) (PROC28)					
Remarks	: Equipment cleaning and maintenance				
Risk Management Measures Technical conditions and measures	: Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).				
4.2.13 ES 4 - CS 13: Control of worker exposure: Use at industrial sites (Manual maintenance (cleaning and repair) of machinery) (PROC28)					
Remarks	: Equipment cleaning and maintenance				



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Organisational measures to prevent /limit releases, dispersion and exposure

Organisational measures to : Ensure operation is undertaken outdoors.

4.2.14 ES 4 - CS 14: Control of worker exposure: Use at industrial sites (Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions) (PROC2)

Remarks	: General exposures Closed systems Storage With sample collection
Risk Management Measures Note	: No other specific measures identified.

4.3. ES 4 Exposure estimation and reference to its source

4.3.1 ES 4 - CS 1: Environmental release and exposure: Use at industrial sites (Use of non-reactive processing aid at industrial site (no inclusion into or onto article)) (ERC4)

Release route	Release rate	Release estimation method
Air	0 %	(Initial release prior to RMM)
Water	100 %	(Initial release prior to RMM)
Soil	0 %	(Initial release prior to RMM)

protection target	Exposure estimation and reference to its source (CHARM model)	RCR
Marine water	0,000381 mg/L (Risk from environmental exposure is	< 0,01
	driven by marine water.)	
Marine sediment	0,000924 μg/kg dry weight	< 0,01

4.3.3 ES 4 - CS 3: Worker exposure: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at dedicated facilities) (PROC8b)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	6,7 ppm (ECETOC TRA worker v3, long-term)	0,33
inhalative	20 ppm (ECETOC TRA worker v3, short-term)	0,4
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

4.3.4 ES 4 - CS 4: Worker exposure: Use at industrial sites (Manufacture or formulation in the chemical industry in closed batch processes with occasional



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controlled exposure or processes with equivalent containment condition) (PROC3)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4 ppm (ECETOC TRA worker v3, long-term)	0,2
inhalative	12 ppm (ECETOC TRA worker v3, short-term)	0,24
dermal	0,69 mg/kg bw/day (ECETOC TRA worker v3)	

4.3.5 ES 4 - CS 5: Worker exposure: Use at industrial sites (Chemical production where opportunity for exposure arises) (PROC4)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	6,7 ppm (ECETOC TRA worker v3, long-term)	0,33
inhalative	20 ppm (ECETOC TRA worker v3, short-term)	0,4
dermal	6,9 mg/kg bw/day (ECETOC TRA worker v3)	

4.3.6 ES 4 - CS 6: Worker exposure: Use at industrial sites (Chemical production where opportunity for exposure arises) (PROC4)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	2,7 ppm (ECETOC TRA worker v3, long-term)	0,13
inhalative	7,98 ppm (ECETOC TRA worker v3, short-term)	0,16
dermal	6,9 mg/kg bw/day (ECETOC TRA worker v3)	

4.3.7 ES 4 - CS 7: Worker exposure: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	1,9 ppm (ECETOC TRA worker v3, long-term)	0,09
inhalative	5,59 ppm (ECETOC TRA worker v3, short-term)	0,11
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

4.3.8 ES 4 - CS 8: Worker exposure: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	1,9 ppm (ECETOC TRA worker v3, long-term)	0,09
inhalative	5,59 ppm (ECETOC TRA worker v3, short-term)	0,11
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	



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4.3.9 ES 4 - CS 9: Worker exposure: Use at industrial sites (Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions) (PROC1)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	0,013 ppm (ECETOC TRA worker v3, long-term)	< 0,01
inhalative	0,0399 ppm (ECETOC TRA worker v3, short-term)	< 0,01
dermal	0,03 mg/kg bw/day (ECETOC TRA worker v3)	

4.3.10 ES 4 - CS 10: Worker exposure: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	9,3 ppm (ECETOC TRA worker v3, long-term)	0,47
inhalative	27,9 ppm (ECETOC TRA worker v3, short-term)	0,56
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

4.3.11 ES 4 - CS 11: Worker exposure: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	9,3 ppm (ECETOC TRA worker v3, long-term)	0,47
inhalative	27,9 ppm (ECETOC TRA worker v3, short-term)	0,56
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

4.3.12 ES 4 - CS 12: Worker exposure: Use at industrial sites (Manual maintenance (cleaning and repair) of machinery) (PROC28)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	9,3 ppm (ECETOC TRA worker v3, long-term)	0,47
inhalative	27,9 ppm (ECETOC TRA worker v3, short-term)	0,56
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

4.3.13 ES 4 - CS 13: Worker exposure: Use at industrial sites (Manual maintenance (cleaning and repair) of machinery) (PROC28)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	9,3 ppm (ECETOC TRA worker v3, long-term)	0,47
inhalative	27,9 ppm (ECETOC TRA worker v3, short-term)	0,56
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	



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4.3.14 ES 4 - CS 14: Worker exposure: Use at industrial sites (Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions) (PROC2)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	1,3 ppm (ECETOC TRA worker v3, long-term)	0,07
inhalative	3,99 ppm (ECETOC TRA worker v3, short-term)	0,08
dermal	1,4 mg/kg bw/day (ECETOC TRA worker v3)	

4.4. ES 4 Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Health

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects.

Risk management measures are based on qualitative risk characterisation.

Available hazard data do not enable the derivation of a DNEL for eye irritant effects. Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.

5. ES 5: Use at industrial sites; Use in oil and gas field drilling and production operations, on-shore

5.1. Title section

Enviror	nment	
CS1:	Use at industrial sites (Use of non-reactive processing aid at industrial site (no inclusion into or onto article))	ERC4
Worker	rs	
CS2: CS3:	Use at industrial sites (General measures applicable to all activities) Use at industrial sites (Transfer of substance or mixture (charging/discharging) at dedicated facilities)	CS135 PROC8b
CS4:	Use at industrial sites (Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition)	PROC3
CS5:	Use at industrial sites (Chemical production where opportunity for exposure arises)	PROC4
CS6:	Use at industrial sites (Chemical production where opportunity for exposure arises)	PROC4
CS7:	Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)	PROC8a
CS8:	Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)	PROC8a



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CS9: Use at industrial sites (Chemical production or refinery in clo without likelihood of exposure or processes with equivalent of conditions)	osed process PROC1 containment
CS10: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)	PROC8a
CS11: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities)	PROC8a
CS12: Use at industrial sites (Manual maintenance (cleaning and re machinery)	epair) of PROC28
CS13: Use at industrial sites (Manual maintenance (cleaning and re machinery)	epair) of PROC28
CS14: Use at industrial sites (Chemical production or refinery in clo continuous process with occasional controlled exposure or p with equivalent containment conditions)	osed PROC2 processes

5.2. ES 5 Conditions of use affecting exposure

5.2.1 ES 5 - CS 1: Control of environmental exposure: Use at industrial sites (Use of non-reactive processing aid at industrial site (no inclusion into or onto article)) (ERC4)

Product characteristics Physical Form (at time of use) : Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure Remarks : Non-hydrophobic Amount used Annual amount per site : 50 tonnes/year Daily amount per site : 137 kg/day Daily amount per site (Msafe) : 7.930 kg Environment factors not influenced by risk management Dilution Factor (River) : 10 Dilution Factor (Coastal Areas) : 100

Other given operational conditions affecting environmental exposure

Number of emission days per year	:	365
Remarks	:	Continuous process, Continuous release

Technical conditions and measures / Organizational measures

Water	: Do not let product enter drains.
Remarks	 Bund storage facilities to prevent soil and water pollution in the event of spillage. Prevent environmental discharge consistent with regulatory requirements.

Conditions and measures related to sewage treatment plant

Type of Sewage Treatment Plant	: Onsite Sewage Treatment Plant
Flow rate of sewage treatment	: 2.000 m3/d
plant effluent	
Effectiveness (of a measure)	: 87 %



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Waste management measures	
Waste treatment	: External treatment and disposal of waste should comply with applicable local and/or national regulations., Dispose of waste product or used containers according to local regulations., This material and its container must be disposed of as hazardous.
5.2.2 ES 5 - CS 2: Control of wo measures applicable to all activi	rker exposure: Use at industrial sites (General ties) (CS135)
Product characteristics Concentration of the Substance in Mixture/Article	: <= 100 %
Physical Form (at time of use) Remarks	 Liquid, vapour pressure < 0.5 kPa at Standard Temperature and Pressure Assumes use at not more than 20°C above ambient temperature.
Frequency and duration of use Exposure duration Remarks	: 12 h : Continuous process
Other operational conditions affecti Remarks	ng workers exposure : Assumes a good basic standard of occupational hygiene is implemented
Risk Management Measures Organisational measures to prevent /limit releases, dispersion and exposure	 Ensure there is no direct skin contact with product. Identify potential areas for indirect skin contact. Clear spills immediately. Wash off any skin contamination immediately. Ensure operatives are trained to minimise exposures. Avoid direct eye contact with product, also via contamination on hands. Avoid splashing.
Personal protective measures	: Use suitable eye protection. For further specification, refer to section 8 of the SDS.
Personal protective measures	 In case of potential exposure: Wear suitable gloves tested to EN374. For further specification, refer to section 8 of the SDS.

5.2.3 ES 5 - CS 3: Control of worker exposure: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at dedicated facilities) (PROC8b)

Remarks	: Bulk transfers from tote ta	Bulk transfers from tote tanks and supply vessels
		Filling of equipment from drums or containers



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Note	No other specific measures identified.
5.2.4 ES 5 - CS 4: Control of work formulation in the chemical indust controlled exposure or processes	ter exposure: Use at industrial sites (Manufacture or try in closed batch processes with occasional with equivalent containment condition) (PROC3)
Remarks	Drilling mud (re-)formulation Treatment and disposal of filtered solids Process sampling
Risk Management Measures Note	No other specific measures identified.
5.2.5 ES 5 - CS 5: Control of work production where opportunity for	er exposure: Use at industrial sites (Chemical exposure arises) (PROC4)
Remarks	Drill floor operations Scale squeeze operations
Risk Management Measures Note	No other specific measures identified.
5.2.6 ES 5 - CS 6: Control of work production where opportunity for	er exposure: Use at industrial sites (Chemical exposure arises) (PROC4)
Remarks	Operation of solids filtering equipment With potential for aerosol generation Elevated temperature
Risk Management Measures Technical conditions and measures	Provide extract ventilation to points where emissions occur.
5.2.7 ES 5 - CS 7: Control of work substance or mixture (charging/di	ter exposure: Use at industrial sites (Transfer of scharging) at non dedicated-facilities) (PROC8a)
Remarks	Cleaning of solids filtering equipment
Risk Management Measures Technical conditions and measures	 Drain down system prior to equipment break-in or maintenance. Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).

5.2.8 ES 5 - CS 8: Control of worker exposure: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)



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Remarks	: Cleaning of solids filtering equipment
Risk Management Measures Organisational measures to prevent /limit releases, dispersion and exposure	: Ensure operation is undertaken outdoors.
Technical conditions and measures	: Drain down system prior to equipment break-in or maintenance.
5.2.9 ES 5 - CS 9: Control of wo production or refinery in closed with equivalent containment con	rker exposure: Use at industrial sites (Chemical process without likelihood of exposure or processes ditions) (PROC1)
Remarks	: Application by injection
Risk Management Measures Note	: No other specific measures identified.
5.2.10 ES 5 - CS 10: Control of v substance or mixture (charging/o	vorker exposure: Use at industrial sites (Transfer of discharging) at non dedicated-facilities) (PROC8a)
Remarks	: Transfer from/pouring from containers
Risk Management Measures Technical conditions and measures	: Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour).
5.2.11 ES 5 - CS 11: Control of v substance or mixture (charging/	vorker exposure: Use at industrial sites (Transfer of discharging) at non dedicated-facilities) (PROC8a)
Remarks	: Transfer from/pouring from containers
Risk Management Measures Organisational measures to prevent /limit releases, dispersion and exposure	: Ensure operation is undertaken outdoors.
5.2.12 ES 5 - CS 12: Control of waintenance (cleaning and repai	vorker exposure: Use at industrial sites (Manual r) of machinery) (PROC28)
Remarks	: Equipment cleaning and maintenance
Risk Management Measures Technical conditions and	: Provide a good standard of general ventilation (not less than 3



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measures	to 5 air changes per hour).		
5.2.13 ES 5 - CS 13: Control of w maintenance (cleaning and repair	orker exposure: Use at industrial sites (Manual) of machinery) (PROC28)		
Remarks	: Equipment cleaning and maintenance		
Risk Management Measures Organisational measures to prevent /limit releases, dispersion and exposure	: Ensure operation is undertaken outdoors.		
5.2.14 ES 5 - CS 14: Control of worker exposure: Use at industrial sites (Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions) (PROC2)			
Remarks	: General exposures		
	Closed systems		
	With sample collection		
	•		
Risk Management Measures			

Note

: No other specific measures identified.

5.3. ES 5 Exposure estimation and reference to its source

5.3.1 ES 5 - CS 1: Environmental release and exposure: Use at industrial sites (Use of non-reactive processing aid at industrial site (no inclusion into or onto article)) (ERC4)

Release route	Release rate	Release estimation method
Air	0,5 %	(Initial release prior to RMM)
Water	7 %	(Initial release prior to RMM)
Soil	0 %	(Initial release prior to RMM)

protection target	Exposure estimation and reference to its source ()	RCR
Sewage treatment plant	0,623 mg/L	< 0,01
Freshwater	0,152 mg/L (Risk from environmental exposure is driven by freshwater.)	0,02
Freshwater sediment	0,596 mg/kg dry weight	0,02
Soil	0,0000359 mg/kg dry weight	< 0,01

5.3.3 ES 5 - CS 3: Worker exposure: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at dedicated facilities) (PROC8b)



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Route of exposure and type of effects	Exposure estimate	RCR
inhalative	6,7 ppm (ECETOC TRA worker v3, long-term)	0,33
inhalative	20 ppm (ECETOC TRA worker v3, short-term)	0,4
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

5.3.4 ES 5 - CS 4: Worker exposure: Use at industrial sites (Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition) (PROC3)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	4 ppm (ECETOC TRA worker v3, long-term)	0,2
inhalative	12 ppm (ECETOC TRA worker v3, short-term)	0,24
dermal	0,69 mg/kg bw/day (ECETOC TRA worker v3)	

5.3.5 ES 5 - CS 5: Worker exposure: Use at industrial sites (Chemical production where opportunity for exposure arises) (PROC4)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	6,7 ppm (ECETOC TRA worker v3, long-term)	0,33
inhalative	20 ppm (ECETOC TRA worker v3, short-term)	0,4
dermal	6,9 mg/kg bw/day (ECETOC TRA worker v3)	

5.3.6 ES 5 - CS 6: Worker exposure: Use at industrial sites (Chemical production where opportunity for exposure arises) (PROC4)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	2,7 ppm (ECETOC TRA worker v3, long-term)	0,13
inhalative	7,98 ppm (ECETOC TRA worker v3, short-term)	0,16
dermal	6,9 mg/kg bw/day (ECETOC TRA worker v3)	

5.3.7 ES 5 - CS 7: Worker exposure: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	1,9 ppm (ECETOC TRA worker v3, long-term)	0,09
inhalative	5,59 ppm (ECETOC TRA worker v3, short-term)	0,11
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

5.3.8 ES 5 - CS 8: Worker exposure: Use at industrial sites (Transfer of substance or



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mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	1,9 ppm (ECETOC TRA worker v3, long-term)	0,09
inhalative	5,59 ppm (ECETOC TRA worker v3, short-term)	0,11
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

5.3.9 ES 5 - CS 9: Worker exposure: Use at industrial sites (Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions) (PROC1)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	0,013 ppm (ECETOC TRA worker v3, long-term)	< 0,01
inhalative	0,0399 ppm (ECETOC TRA worker v3, short-term)	< 0,01
dermal	0,03 mg/kg bw/day (ECETOC TRA worker v3)	

5.3.10 ES 5 - CS 10: Worker exposure: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	9,3 ppm (ECETOC TRA worker v3, long-term)	0,47
inhalative	27,9 ppm (ECETOC TRA worker v3, short-term)	0,56
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

5.3.11 ES 5 - CS 11: Worker exposure: Use at industrial sites (Transfer of substance or mixture (charging/discharging) at non dedicated-facilities) (PROC8a)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	9,3 ppm (ECETOC TRA worker v3, long-term)	0,47
inhalative	27,9 ppm (ECETOC TRA worker v3, short-term)	0,56
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

5.3.12 ES 5 - CS 12: Worker exposure: Use at industrial sites (Manual maintenance (cleaning and repair) of machinery) (PROC28)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	9,3 ppm (ECETOC TRA worker v3, long-term)	0,47
inhalative	27,9 ppm (ECETOC TRA worker v3, short-term)	0,56
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	



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5.3.13 ES 5 - CS 13: Worker exposure: Use at industrial sites (Manual maintenance (cleaning and repair) of machinery) (PROC28)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	9,3 ppm (ECETOC TRA worker v3, long-term)	0,47
inhalative	27,9 ppm (ECETOC TRA worker v3, short-term)	0,56
dermal	14 mg/kg bw/day (ECETOC TRA worker v3)	

5.3.14 ES 5 - CS 14: Worker exposure: Use at industrial sites (Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions) (PROC2)

Route of exposure and type of effects	Exposure estimate	RCR
inhalative	1,3 ppm (ECETOC TRA worker v3, long-term)	0,07
inhalative	3,99 ppm (ECETOC TRA worker v3, short-term)	0,08
dermal	1,4 mg/kg bw/day (ECETOC TRA worker v3)	

5.4. ES 5 Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Health

Available hazard data do not enable the derivation of a DNEL for dermal irritant effects. Risk management measures are based on gualitative risk characterisation.

Available hazard data do not enable the derivation of a DNEL for eye irritant effects. Environment

Guidance is based on assumed operating conditions which may not be applicable to all sites; thus, scaling may be necessary to define appropriate site-specific risk management measures.



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Factory: Plot No.184-186, Nr. Clearis Life Science, Vill Chacharwadi vasana, Sarkhej bavla highway, TA, Sanand, Dist. Ahmedabad- 382 213 Gujarat, INDIA. Teli: +91 2717 294247 / 7817 013055 +91 9979317523 Websight: www.jaydinesh.com

SAFTEY DATA SHEET Oxygen Scavenger

1 Identification

Product identifier

Trade name: Oxygen Scavenger

EC number: 207-837-2

Application of the substance / the mixture

Controls oxygen pitting in low and high pressure steam boilers.

Details of the supplier of the safety data sheet

Manufacturer/Supplier

Manufactured by: Jay Dinesh Chemical Survey No. 184 to 186, Nr. Claris Village Chacharawadi – Vasna, Sarkhej Bawla Highway, Ta. Sanad, Dist Ahmedabad–382213.

Information department

Customer Service Department - Jay Dinesh Chemicals

Contact: Mis. Purvi. Shah.

e-mail: exports@jaydinesh.com

Emergency telephone number

During normal opening time:- +917878730626

2 Hazard(s) Identification Classification of the Substance or Mixture Classification (GHS-US) Skin Irrit. 2 H315 Eye Irrit. 2A H319 Carc. 1A H350 STOTRE 1 H372 Label elements GHS label elements Hazard pictograms Fazard pictograms

Signal word: Danger



Hazard statements

Causes serious eye damage.

Precautionary statements

Wear protective gloves/protective clothing/eye protection/face protection

Supplemental Hazard none Statements

Other hazards

Lachrymator

3 Composition/information on ingredients

Chemical characterization: Substances

Mixture		
Chemical	CAS No	Weight-%
Name		
Proprietary	Proprietary	7-13
Proprietary	Proprietary	5-10
Proprietary	Proprietary	<5

4 First-Aid Measures

Dscription of first aid measures

After inhalation: Remove to fresh air.

After skin contact: Wash off immediately with plenty of water for at least 15 minutes.

After eye contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.

After swallowing: If symptoms persist consult doctor.

Information for doctor:

Indication of any immediate medical attention and special treatment needed

No further relevant information available.

5 Fire-Fighting Measures

Extinguishing media

Suitable extinguishing agents:

Water spray, dry foam, carbon dioxide.

Special hazards arising from the substance or mixture:In the presence of fire, this product may produce sulfur dioxide. May react with active metals (aluminum, zinc and magnesium) liberating hydrogen gas. **Advice for firefighters**



Protective equipment: As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH

6 Accidental Release Measures

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment as required

Environmental precautions: Do not let product enter drains

Methods and material for containment and cleaning up:

Small spills: Soak up with an inert absorbent and place in designated disposal container. Large spills: Spills should be contained and soaked up with an inert absorbent and place in designated disposal container to await proper treatment or disposal.

7 Handling and Storage

Handling:

Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice. Wear protective gloves/protective clothing and eye/face protection

Information about protection against explosions and fires: No special measures required.

Conditions for safe storage, including any incompatibilities

Storage

Requirements to be met by storerooms and receptacles: Store in cool, dry conditions and well ventilated area.

Information about storage in one common storage facility: Do not store together with acids.

Further information about storage conditions: Keep containers tightly closed when not in use. Store away from heat, open flames and incompatible materials. Store in cool, dry, ventilated area. Keep from freezing. Keep out of reach of children

Specific end use(s) No further relevant information available.

8 Exposure Controls/Personal Protection

Additional information about design of technical systems: No further data; see item 7.

Control parameters

Components with limit values that require monitoring at the workplace: Not required.

Additional information: The lists that were valid during the creation were used as basis.

Exposure controls

Personal protective equipment:

General protective and hygienic measures:



Keep away from foodstuffs, beverages and feed. Immediately remove all soiled and contaminated clothing. Wash hands before breaks and at the end of work.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

Protection of hands:

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be **Eve protection**:



Tightly sealed goggles

9 Physical and Chemical Properties

Information on basic physical and chemic	al properties
General Information	
Appearance:	Clear, pale amber to water, water white liquid
Odor:	Odorless
Odor threshold :	No data available
pH-value:	6-8
Change in condition	
Melting point/Melting range:	Not determined
Boiling point/Boiling range:	100 °C / 212 °F
Specific gravity / density	1.185
Flash point:	Not applicable.
Flammability (solid, gaseous):	Not applicable.
Ignition temperature:	
Decomposition temperature:	Not determined

ISOQAR REGISTERED Certificate No. : 6709-002	Shree Jay Ambe	Jay Dinesh Chemicals Quality is Priority
Offic Add:- 303/304 Murlidhar complex, Opp Fathepura Post offic, Bhattha, Paldi, Ahmedabad- 3800 007 Gujarat, INDIA. Teli :+91 79 26608664/ 79 26608667 9974013523/ 9909949962 Email:- Info@jaydinesh.com ; export@jaydinesh.com	since 1981	Factory: Plot No.184-186, Nr. Clearis Life Science, Vill Chacharwadi vasana, Sarkhej bavla highway, TA, Sanand, Dist. Ahmedabad- 382 213 Gujarat, INDIA. Teli: +91 2717 294247 / 7817 013055 +91 9979317523 Websight: www.jaydinesh.com
Auto igniting:	Not determined	
Danger of explosion:	No data available	
Explosion limits:		
Lower:	Not determined.	
Upper:	Not determined.	
Vapor pressure:	Not determined.	
Density:	Not determined.	
Relative density:	Not determined.	

Not determined. Not applicable.

Miscible in water

No data available

Not applicable.

10 Stability and Reactivity

Solubility in / Miscibility with Water:

Partition coefficient (n-octanol/water):

Vapor density:

Viscosity:

Evaporation rate:

Reactivity: Not reactive under normal conditions

Chemical stability : Stable under recommended storage conditions

Thermal decomposition / conditions to be avoided: This is a stable product under normal (ambient) temperature and pressure.

Possibility of hazardous reactions: Under normal conditions of storage and use, hazardous polymerization will not occur.

Conditions to avoid: Moisture. Avoid creating or spreading dust.

Incompatible materials: Strong acids. Metals. Halogens.

Hazardous decomposition products: No data available .

11 Toxicological Information

INformation on toxicological effects Acute toxicity:

Primary irritant effect: on the skin: on the eye: LD50 Oral - Rat: 502 - 638 mg/kg LC50 Inhalation - Rat - male and female: > 2.1 mg/l (4h) (OECD Test Guideline 403) Dermal: No data available

Avoid contact with skin Causes serious eye damage



IARC

NTP (National Toxicology Program):

12 Ecological Information

Persistence and degradability:

Bioaccumulative potential:

Behavior in environmental systems

Additional ecological information:

Toxicity

Aquatic toxicity:

Mobility in soil:

General notes:

OSHA-Ca (Occupational Safety & Health Administration) :

No further relevant information available. No further relevant information available.

anticipated carcinogen by NTP.

potential carcinogen by OSHA.

No component of this product, present at levels greater than or equal to 0.1%, is identified as a known or

No component of this product, present at levels greater

than or equal to 0.1%, is identified as a carcinogen or

No further relevant information available. No further relevant information available.

Water hazard class 1 (Self-assessment): slightly hazardous for water Do not allow undiluted product or large quantities of it to reach

Results of PBT and vPvB assessment

Not applicable.
Not applicable.
No further relevant information available

13 Disposal Considerations (non-mandatory)

Waste treatment methods

Recommendation:

ISOQAR UKAS UKAS UKAS UKAS UKAS UKAS UKAS UKAS	Shree Jay Ambe	Jay Dinesh Chemicals Quality is Priority
Offic Add:- 303/304 Murlidhar complex, Opp Fathepura Post offic, Bhattha, Paldi, Ahmedabad- 3800 007 Gujarat, INDIA. Teli :+91 79 26608664/ 79 26608667 9974013523/ 9909949962	since 1981	Factory: Plot No.184-186, Nr. Clearis Life Science, Vill Chacharwadi vasana, Sarkhej bavla highway, TA, Sanand, Dist. Ahmedabad- 382 213 Gujarat, INDIA. Teli: +91 2717 294247 / 7817 013055 +91 9979317523

Dispose of product and contaminated packaging in accordance with all local, state, and federal environmental control regulations

Uncleaned packagings

Recommendation: Disposal must be made according to official regulations

14 Transport Information (non-mandatory)		
UN-Number		
DOT, ADR, ADN, IMDG, IATA	Void	
UN proper shipping name		
DOT, ADN, IMDG, IATA ADR	Void Void	
Transport hazard class(es)		
DOT		
Class	Void	
ADR, ADN, IMDG, IATA		
Class	Not restricted for transport	
Packing group		
DOT, ADR, IMDG, IATA	Vold	
Environmental hazards		
Marine pollutant	No	
Special precautions for user	Not applicable.	
UN "Model Regulation"	Void	

15 Regulatory Information (non-mandatory)		
substance or mixture		
Section 355 (extremely hazardous substances):	Substance is not listed.	
Section 313 (Specific toxic chemical listings):	Substance is not listed.	
TSCA (Toxic Substances Control Act):	Substance is listed.	
Proposition 65		
Chemicals known to cause cancer:	Substance is not listed.	
Chemicals known to cause reproductive toxicity for		
females:	Substance is not listed.	
Chemicals known to cause reproductive toxicity for males	Substance is not listed.	
Chemicals known to cause developmental toxicity:	Substance is not listed.	
Carcinogenic categories		



EPA (Environmental Protection Agency): TLV (Threshold Limit Value established by ACGIH): Substance is not listed. **NIOSH-Ca** (National Institute for Occupational Safety and Health): **GHS label elements:** Hazard pictograms

Substance is not listed.

Causes serious eye damage.

Substance is not listed. The substance is classified and labeled according to the

Wear eye protection / face protection. If in eyes: Rinse

A Chemical Safety Assessment has not been carried out.

cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.Immediately call a POISON CENTER/doctor.



GHS05 Signal word: Hazard statements: **Precautionary statements:**

Chemical safety assessment:

16 Other Information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Danger

Department issuing SDS: Quality Control Department

Contact: Mis Purvi. Shah.

e-mail: exports@jaydinesh.com

Date of preparation / last revision 04/18/2019 / -Abbreviations and acronyms:

NFPA health hazard

NFPA fire hazard

NFPA reactivity

1 - Materials that, under emergency conditions, can cause significant irritation. 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand. 0 - Material that in themselves are normally stable, even under fire conditions.



Data compared to the previous version altered.

Revision Information: 01/2016, Sections 1, 2 revised - Information department and GHS label. Revision Information: 01/2017, Added new ABCT Logo

